



# COMPANY Profile

## Braco India

### Pioneering Electrical Excellence with Cable Glands, Lugs, Terminals, and Earthing & Lightning Protection Systems

In **1977**, under the visionary leadership of **Shri Ramesh Sobhani**, **Braco India** embarked on a journey dedicated to manufacturing high-quality cable glands for the Indian electrical market. As we garnered trust and recognition, our commitment to precision and excellence only deepened.

Our foundational years saw **Elecon Engineering Company Limited** as our first patron, instilling confidence in the quality of our cable glands. Today, we proudly stand as a renowned name in cable gland manufacturing, adhering to international standards and offering a diverse range, including single compression type, double compression type, flameproof, flange type, and more.

However, it was in the transformative 1990s that **Braco India** witnessed a pivotal moment. Recognizing the evolving needs of the industry, we strategically expanded our expertise to include the manufacturing of cable lugs and terminals. This significant decision marked our way forward, propelling us towards sustained growth and comprehensive solutions for electrical installations.

Simultaneously, as we commenced the production of cable lugs and terminals, we embraced the global stage. Venturing into exports, **Braco India** made its mark on the international arena, ensuring our products reached clients worldwide.

Building upon our commitment to innovation, 2004 marked another milestone in **Braco's** journey. Introducing Earthing and Lightning Protection Systems to our repertoire, we responded to the increasing demand for comprehensive solutions in electrical safety. This expansion reflected our dedication to staying at the forefront of technological advancements.

Under meticulous management supervision, our Cable Lugs, Terminals, and Earthing & Lightning Protection Systems are designed and crafted with stringent quality standards, ensuring reliability and efficiency in diverse applications.

Whether catering to the domestic market or serving clients globally, **Braco's** goodwill is synonymous with quality products that not only maximize efficiency but also minimize wastage. As we continue to safeguard electrical systems, our commitment to precision and excellence remains unwavering.

**Braco India** stands as a reliable partner, offering secure and dependable solutions for electrical installations worldwide.





## Our **VISION** Statement

At Braco Electricals India Private Limited, we aspire to continue our legacy of electrical excellence, igniting both the Indian market and global exports. With a steadfast commitment to precision and quality, we've led the way in pioneering premium cable glands, lugs, terminals, and Earthing & Lightning Protection Systems.

Driven by an unwavering pursuit of innovation, we've expanded our range to surpass international standards, serving clients worldwide. We aim to be a trusted leader, setting benchmarks through our dedication to precision, reliability, and innovation.

Our vision transcends mere product excellence: we are dedicated to pioneering advancements in technology and automation, ensuring that our solutions consistently lead the industry. Moreover, we are deeply committed to fostering a culture of continuous learning and empowerment among all those connected with us.

## Our **MISSION** Statement

“Rooted in humility, our mission is to honor the enduring legacy of our founder, Ramesh Sobhani, while consistently delivering satisfaction to our customers in both the Indian market and global markets. ”

## We stand strong on our **4 MAJOR VALUES**



### **Quality Aligned with Affordability**

We take pride in delivering solutions that focuses on excellence while maintaining budget-friendly options.



### **Customer Centricity Products**

We provide high customer satisfaction by offering a diverse range of products that align with their requirements, making us a trusted partner in electrical solutions.



### **Being In Sync with Technology**

We stay in sync with cutting-edge technology to position ourself as reliable, efficient, and in tune with the evolving needs of the industry.



### **Gaining Mastery in the field**

Our dedicated team of experts brings extensive knowledge and experience, ensuring that each product reflects a level of expertise that meets industry standards



# Braco's pledge to Deliver Quality Solutions

In any electrical setup, the quality of cable glands is crucial. We create top-notch cable glands customized to meet our clients' needs. Before releasing them to the market, our team checks their quality thoroughly to maintain high standards..

Braco provides excellent products at affordable prices and offers unmatched service. We not only aim to make exceptional products but also ensure timely delivery, helping our clients complete their projects on schedule.

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## Braco's pioneering Foundation for Success

At **Braco**, Pioneering Manifests as:

- Leadership in the Market
- Global Acknowledgment
- Sustained Business Growth
- Satisfied Customers
- Expertised Braco Team
- Strategic Knowledge Utilization
- Generation of Wealth

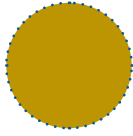
At **Braco**, we're ready to face challenges in a business world that keeps changing with technology. Our skilled experts ensure we keep up with progress, major opportunities as they come.

It is important to note that Braco Electricals reserves the right to modify or alter any product featured in the catalog at any given point.



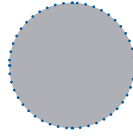
# EXPLORE OUR DEPENDABILITY

Our products, made from materials like brass, aluminum, and copper, are used in different industries. Let's start with a quick look at the materials we use to create our high-quality products.



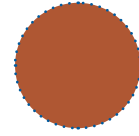
## BRASS

**Brass** is a mix of **60% Copper** and **40% Zinc**, known for being great for shaping in cold conditions.



## ALUMINUM

Aluminum is light but strong, and it conducts about **60%** as much as **Copper**. These qualities make it easy to use and a top choice in how we make things.



## COPPER

**Copper** has excellent ability to let electricity pass through and it doesn't easily get damaged by rust. It can also be easily shaped and joined together

## APPLICATIONS

**Braco** products find versatile applications in:



- **Control Panels, Switchgears, Transformers, and Circuit Breakers**
- **Electricity Power Generation and Distribution Industries**
- **Electronic Industries**
- **Railways**
- **Steel and Fertilizers Industries**
- **Cement and Textile Industries**
- **Mining Industries**
- **Sugar Industries**
- **Defense Industries**
- **Shipping Industries**
- **Aeronautic Industries**
- **Satellite and Communication Industries**
- **Automobile Industries**
- **Chemical Projects**
- **Domestic Applications**



# CERTIFICATION & APPROVALS





# UTILITY APPROVALS



**ABB**

**ACC**

**adani**  
Electricity



# UTILITY APPROVALS



**VOLTAS**



**SIEMENS**



# UTILITY APPROVALS





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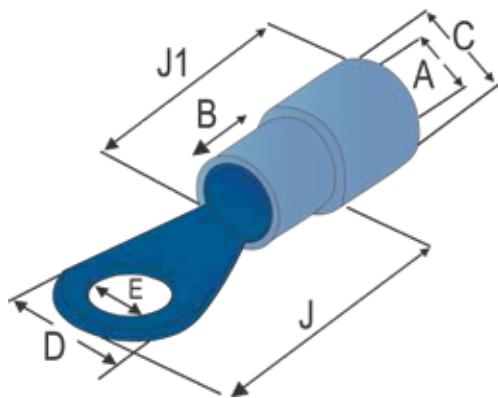


**COPPER TERMINALS**

# COPPER CRIMPING RING TERMINALS

## Non-Insulated and Insulated

Crafted for environments with continuous mechanical vibrations, Braco Copper Crimping Ring Terminals excel in engines, railways, and moving components. With a versatile design allowing crimping in any direction, and precise tin plating for corrosion resistance, these terminals offer reliable performance. Optional PVC sleeves provide electrical shock protection.



### Colour Coding Insulated Terminals

■ 1.5    ■ 2.5    ■ 4-6

**Material: Copper BS: 1977**

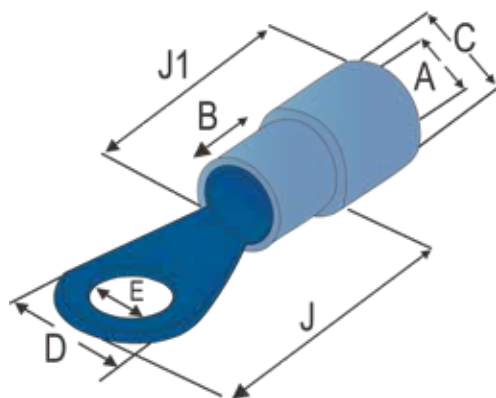
**Finish: Electro Tinned**

| Size<br>Sq.mm | Dimensions |     |     |     |   |      | BRACO<br>CAT NO. | J-1 | BRACO<br>CAT NO. | A-1 | J-1 | BRACO<br>CAT NO. |
|---------------|------------|-----|-----|-----|---|------|------------------|-----|------------------|-----|-----|------------------|
|               | E          | A   | C   | D   | B | J    |                  |     |                  |     |     |                  |
| 0.5 - 0.75    | 4.2        | 1.4 | 2.6 | 8   | 5 | 16   | R-0              | 8   | RI-0             | 3.6 | 10  | RD-0             |
| 1 - 1.5       | 3.2        | 1.6 | 3.2 | 6   | 5 | 14   | R-001            | 10  | RI-054           | 3.6 | 10  | RD-437           |
|               | 3.7        | 1.6 | 3.2 | 6   | 5 | 14   | R-002            | 10  | RI-055           | 3.6 | 10  | RD-438           |
|               | 4.2        | 1.6 | 3.2 | 6   | 5 | 14   | R-003            | 10  | RI-056           | 3.6 | 10  | RD-439           |
|               | 3.7        | 1.6 | 3.2 | 6.8 | 5 | 13   | R-048            | 10  | RI-058           | 3.6 | 10  | RD-441           |
|               | 4.2        | 1.6 | 3.2 | 6.8 | 5 | 13   | R-049            | 10  | RI-059           | 3.6 | 10  | RD-442           |
|               | 4.2        | 1.6 | 3.2 | 8   | 5 | 16   | R-004            | 10  | RI-061           | 3.6 | 10  | RD-444           |
|               | 5.2        | 1.6 | 3.2 | 8   | 5 | 16   | R-005            | 10  | RI-062           | 3.6 | 10  | RD-445           |
|               | 4.2        | 1.6 | 3.2 | 7   | 5 | 14.5 | R-154            | 10  | RI-063           | 3.6 | 10  | RD-446           |
|               | 5.2        | 1.6 | 3.2 | 10  | 5 | 18   | R-006            | 10  | RI-065           | 3.6 | 10  | RD-448           |
|               | 6.4        | 1.6 | 3.2 | 10  | 5 | 18   | R-007            | 10  | RI-066           | 3.6 | 10  | RD-449           |
|               | 6.4        | 1.6 | 3.2 | 12  | 5 | 18   | R-106            | 10  | RI-067           | 3.6 | 10  | RD-450           |

R - Non-Insulated | RI - Insulated | RD - Double Grip

# COPPER CRIMPING RING TERMINALS

(Non - Insulated And Insulated)

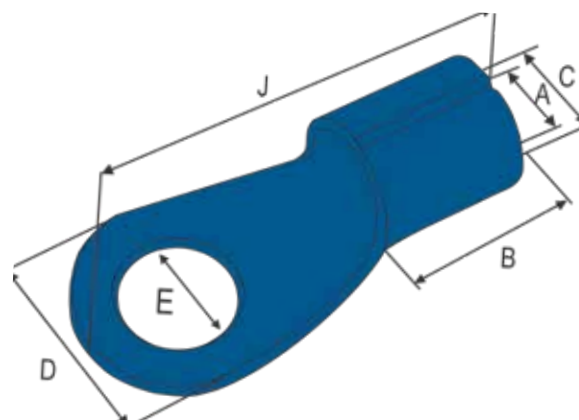


| Size<br>Sq.mm | Dimensions |     |     |     |   |      | BRACO<br>CAT NO. | J-1 | BRACO<br>CAT NO. | A-1 | J-1 | BRACO<br>CAT NO. |
|---------------|------------|-----|-----|-----|---|------|------------------|-----|------------------|-----|-----|------------------|
|               | E          | A   | C   | D   | B | J    |                  |     |                  |     |     |                  |
| 2.5           | 3.2        | 2.3 | 3.9 | 6.5 | 5 | 12.7 | R-107            | 10  | RI-068           | 4.4 | 10  | RD-451           |
|               | 3.7        | 2.3 | 3.9 | 6.5 | 5 | 12.7 | R-008            | 10  | RI-069           | 4.4 | 10  | RD-452           |
|               | 4.2        | 2.3 | 3.9 | 8   | 5 | 16   | R-009            | 10  | RI-071           | 4.4 | 10  | RD-454           |
|               | 5.2        | 2.3 | 3.9 | 8   | 5 | 16   | R-010            | 10  | RI-072           | 4.4 | 10  | RD-455           |
|               | 5.2        | 2.3 | 3.9 | 10  | 5 | 18   | R-109            | 10  | RI-073           | 4.4 | 10  | RD-456           |
|               | 6.4        | 2.3 | 3.9 | 10  | 5 | 18   | R-011            | 10  | RI-074           | 4.4 | 10  | RD-457           |
|               | 6.4        | 2.3 | 3.9 | 12  | 5 | 22   | R-012            | 10  | RI-076           | 4.4 | 10  | RD-459           |
|               | 8.2        | 2.3 | 3.9 | 12  | 5 | 22   | R-013            | 10  | RI-077           | 4.4 | 10  | RD-460           |
|               | 6.4        | 2.3 | 3.9 | 16  | 5 | 25   | R-111            | 10  | RI-078           | 4.4 | 10  | RD-461           |
|               | 8.2        | 2.3 | 3.9 | 16  | 5 | 25   | R-014            | 10  | RI-079           | 4.4 | 10  | RD-462           |
|               | 10.2       | 2.3 | 3.9 | 16  | 5 | 25   | R-015            | 10  | RI-080           | 4.4 | 10  | RD-463           |
|               | 10.2       | 2.3 | 3.9 | 18  | 5 | 29   | R-151            | 10  | RI-081           | 4.4 | 10  | RD-464           |
| 4-6           | 12.7       | 2.3 | 3.9 | 18  | 5 | 29   | R-047            | 10  | RI-082           | 4.4 | 10  | RD-465           |
|               | 4.2        | 3.5 | 5.5 | 8   | 6 | 17   | R-155            | 14  | RI-083           | 6.4 | 15  | RD-466           |
|               | 5.2        | 3.5 | 5.5 | 8   | 6 | 17   | R-050            | 14  | RI-084           | 6.4 | 15  | RD-467           |
|               | 5.2        | 3.5 | 5.5 | 10  | 6 | 19   | R-016            | 14  | RI-086           | 6.4 | 15  | RD-469           |
|               | 5.2        | 3.5 | 5.5 | 8   | 6 | 22   | R-157            | 14  | RI-087           | 6.4 | 15  | RD-470           |
|               | 6.4        | 3.5 | 5.5 | 12  | 6 | 20   | R-017            | 14  | RI-089           | 6.4 | 15  | RD-472           |
|               | 8.2        | 3.5 | 5.5 | 12  | 6 | 20   | R-018            | 14  | RI-090           | 6.4 | 15  | RD-473           |
|               | 6.4        | 3.5 | 5.5 | 12  | 6 | 22   | R-019            | 14  | RI-092           | 6.4 | 15  | RD-475           |
|               | 6.4        | 3.5 | 5.5 | 14  | 6 | 25.5 | R-115            | 14  | RI-093           | 6.4 | 15  | RD-476           |
|               | 8.2        | 3.5 | 5.5 | 14  | 6 | 25.5 | R-020            | 14  | RI-094           | 6.4 | 15  | RD-477           |
|               | 9.7        | 3.5 | 5.5 | 14  | 6 | 25.5 | R-021            | 14  | RI-095           | 6.4 | 15  | RD-478           |
|               | 8.2        | 3.5 | 5.5 | 16  | 6 | 30   | R-116            | 14  | RI-096           | 6.4 | 15  | RD-479           |
| 10            | 10.2       | 3.5 | 5.5 | 16  | 6 | 30   | R-022            | 14  | RI-097           | 6.4 | 15  | RD-480           |
|               | 10.2       | 3.5 | 5.5 | 18  | 6 | 30   | R-023            | 14  | RI-099           | 6.4 | 15  | RD-482           |
|               | 12.7       | 3.5 | 5.5 | 18  | 6 | 30   | R-024            | 14  | RI-100           | 6.4 | 15  | RD-483           |
|               | 4.2        | 4.3 | 6.3 | 10  | 8 | 22   | R-118            | 16  | RI-389           | 6.8 | 17  | RD-484           |
|               | 8.2        | 4.3 | 6.3 | 18  | 8 | 22   | R-025            | 16  | RI-395           | 6.8 | 17  | RD-485           |



# COPPER CRIMPING RING TERMINALS (Non - Insulated)

Braco Copper Crimping Ring Terminals are designed to offer maximum efficiency under heavy-duty applications that are subject to continuous Mechanical Vibration ie Engines, Railways, Moving Components etc.



| Features                      | Advantages                                                    |
|-------------------------------|---------------------------------------------------------------|
| Tin Plated                    | To avoid oxidization and achieve Maximum corrosion protection |
| Brazed Barrel & Soft Annealed | To give crimping option on either side                        |

**Material: Copper BS: 1977**  
**Finish: Electro Tinned**

| Size<br>Sq.mm | Dimensions |     |      |    |    |    | BRACO<br>CAT NO. |
|---------------|------------|-----|------|----|----|----|------------------|
|               | E          | A   | C    | D  | B  | J  |                  |
| 10            | 5.2        | 4.3 | 6.3  | 10 | 8  | 20 | R-026            |
|               | 6.4        | 4.3 | 6.3  | 12 | 8  | 23 | R-120            |
|               | 8.2        | 4.3 | 6.3  | 16 | 8  | 27 | R-121            |
|               | 8.2        | 4.3 | 6.3  | 18 | 8  | 30 | R-122            |
|               | 10.2       | 4.3 | 6.3  | 18 | 8  | 30 | R-027            |
|               | 10.2       | 4.3 | 6.3  | 22 | 8  | 34 | R-123            |
|               | 12.7       | 4.3 | 6.3  | 22 | 8  | 34 | R-028            |
| 16            | 6.4        | 5.6 | 8    | 12 | 10 | 26 | R-029            |
|               | 8.2        | 5.6 | 8    | 16 | 10 | 30 | R-030            |
|               | 8.2        | 5.6 | 8    | 18 | 10 | 33 | R-127            |
|               | 10.2       | 5.6 | 8    | 18 | 10 | 33 | R-032            |
|               | 10.2       | 5.6 | 8    | 22 | 10 | 35 | R-128            |
|               | 12.7       | 5.6 | 8    | 22 | 10 | 35 | R-033            |
|               | 6.4        | 7.5 | 11.1 | 12 | 11 | 31 | R-156            |
| 25            | 8.2        | 7.5 | 11.1 | 12 | 11 | 31 | R-051            |
|               | 8.2        | 7.5 | 11.1 | 16 | 11 | 30 | R-034            |
|               | 10.2       | 7.5 | 11.1 | 16 | 11 | 30 | R-035            |
|               | 8.2        | 7.5 | 11.1 | 18 | 11 | 34 | R-036            |
|               | 10.2       | 7.5 | 11.1 | 18 | 11 | 34 | R-131            |
|               | 10.2       | 7.5 | 11.1 | 22 | 11 | 42 | R-132            |
|               | 12.7       | 7.5 | 11.1 | 22 | 11 | 42 | R-037            |

| Size<br>Sq.mm | Dimensions |      |      |    |    |    | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|----|----|------------------|
|               | E          | A    | C    | D  | B  | J  |                  |
| 35            | 6.4        | 9    | 12.6 | 16 | 12 | 31 | R-133            |
|               | 8.2        | 9    | 12.6 | 16 | 12 | 31 | R-038            |
|               | 8.2        | 9    | 12.6 | 18 | 12 | 36 | R-134            |
|               | 10.2       | 9    | 12.6 | 18 | 12 | 36 | R-039            |
|               | 10.2       | 9    | 12.6 | 22 | 12 | 42 | R-135            |
|               | 12.7       | 9    | 12.6 | 22 | 12 | 42 | R-040            |
|               | 8.2        | 10.5 | 14.1 | 18 | 16 | 43 | R-136            |
| 50            | 10.2       | 10.5 | 14.1 | 18 | 16 | 43 | R-041            |
|               | 10.2       | 10.5 | 14.1 | 22 | 16 | 43 | R-137            |
|               | 10.2       | 10.5 | 14.1 | 24 | 16 | 48 | R-138            |
|               | 12.7       | 10.5 | 14.1 | 24 | 16 | 48 | R-042            |
|               | 16.2       | 10.5 | 14.1 | 32 | 16 | 54 | R-139            |
|               | 10.2       | 12   | 16   | 22 | 18 | 47 | R-140            |
|               | 12.7       | 12   | 16   | 22 | 18 | 47 | R-043            |
| 70            | 12.7       | 12   | 16   | 24 | 18 | 48 | R-141            |
|               | 16.2       | 12   | 16   | 28 | 20 | 54 | R-142            |
|               | 10.2       | 13.5 | 18.1 | 22 | 20 | 46 | R-143            |
|               | 10.2       | 13.5 | 18.1 | 24 | 20 | 50 | R-144            |
|               | 12.7       | 13.5 | 18.1 | 24 | 20 | 50 | R-044            |
|               | 16.2       | 13.5 | 18.1 | 28 | 20 | 58 | R-145            |
|               | 12.7       | 15   | 20.2 | 26 | 22 | 52 | R-146            |
| 120           | 16.2       | 15   | 20.2 | 32 | 22 | 64 | R-147            |
|               | 20.3       | 15   | 20.2 | 40 | 22 | 72 | R-148            |
|               | 12.7       | 16.5 | 23.7 | 34 | 24 | 66 | R-149            |
|               | 16.2       | 16.5 | 23.7 | 34 | 24 | 66 | R-045            |
|               | 16.2       | 16.5 | 23.7 | 40 | 24 | 74 | R-150            |
|               | 20.3       | 16.5 | 23.7 | 40 | 24 | 74 | R-046            |

# COPPER RING TONGUE FORK TERMINALS

## Braco Ring Tongue Fork Terminals:

Crafted for maximum efficiency in Braco Ring Tongue Fork Terminals shine in environments with continuous mechanical vibrations. Ideal for engines, railways, and moving components, these terminals boast a versatile design, allowing crimping in either direction, thanks to the meticulously brazed and soft annealed terminal barrel.

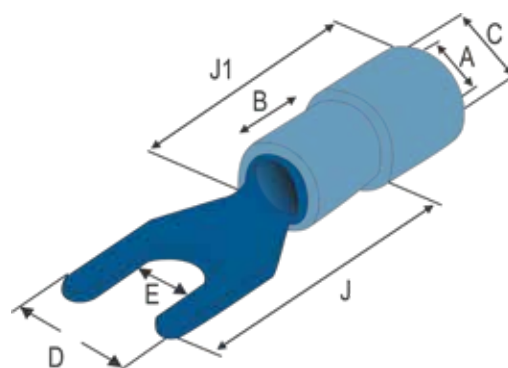
To ensure longevity and corrosion protection, all terminals undergo precise tin plating, guarding against oxidization. Additional options include PVC sleeves for electrical shock protection and metal-reinforced sleeves, securing a proper grip on conductor insulation.

Braco Ring Tongue Fork Terminals define excellence in offering reliable performance and quality craftsmanship



### Colour Coding Insulated Terminals

■ 1.5 ■ 2.5 ■ 4-6



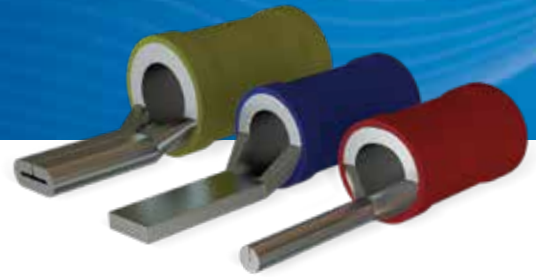
## Material Copper BS: 1977 Finish: Electro Tinned

| Size<br>Sq.mm | Dimensions |     |     |     |    |      | BRACO<br>CAT NO. | Dim.<br>J-1 | BRACO<br>CAT NO. | Dimensions |     | BRACO<br>CAT NO. |
|---------------|------------|-----|-----|-----|----|------|------------------|-------------|------------------|------------|-----|------------------|
|               | E          | A   | C   | D   | B  | J    |                  |             |                  | A-1        | J-1 |                  |
| 1.5           | 3.1        | 1.6 | 3.2 | 6   | 5  | 14   | RF-235           | 10          | RFI-873          | 3.6        | 10  | RFD-899          |
|               | 3.6        | 1.6 | 3.2 | 6   | 5  | 14   | RF-240           | 10          | RFI-874          | 3.6        | 10  | RFD-900          |
|               | 3.1        | 1.6 | 3.2 | 6.8 | 5  | 13   | RF-241           | 10          | RFI-875          | 3.6        | 10  | RFD-901          |
|               | 3.6        | 1.6 | 3.2 | 6.8 | 5  | 13   | RF-244           | 10          | RFI-876          | 3.6        | 10  | RFD-902          |
|               | 4.1        | 1.6 | 3.2 | 7   | 5  | 14   | RF-237           | 10          | RFI-877          | 3.6        | 10  | RFD-903          |
|               | 4.1        | 1.6 | 3.2 | 8   | 5  | 16   | RF-236           | 10          | RFI-878          | 3.6        | 10  | RFD-904          |
|               | 5.1        | 1.6 | 3.2 | 10  | 5  | 18   | RF-238           | 10          | RFI-879          | 3.6        | 10  | RFD-905          |
|               | 6.1        | 1.6 | 3.2 | 10  | 5  | 18   | RF-861           | 10          | RFI-880          | 3.6        | 10  | RFD-906          |
| 2.5           | 3.1        | 2.3 | 3.9 | 6.5 | 5  | 12.7 | RF-862           | 10          | RFI-881          | 4.4        | 10  | RFD-907          |
|               | 3.6        | 2.3 | 3.9 | 6.5 | 5  | 12.7 | RF-863           | 10          | RFI-882          | 4.4        | 10  | RFD-908          |
|               | 4.1        | 2.3 | 3.9 | 8   | 5  | 16   | RF-239           | 10          | RFI-883          | 4.4        | 10  | RFD-909          |
|               | 5.1        | 2.3 | 3.9 | 10  | 5  | 18   | RF-242           | 10          | RFI-884          | 4.4        | 10  | RFD-910          |
|               | 6.1        | 2.3 | 3.9 | 10  | 5  | 18   | RF-864           | 10          | RFI-885          | 4.4        | 10  | RFD-911          |
| 4-6           | 4.1        | 3.5 | 5.5 | 8   | 6  | 17   | RF-243           | 14          | RFI-886          | 6.4        | 15  | RFD-912          |
|               | 4.1        | 3.5 | 5.5 | 10  | 6  | 19   | RF-245           | 14          | RFI-887          | 6.4        | 15  | RFD-913          |
|               | 5.1        | 3.5 | 5.5 | 10  | 6  | 19   | RF-246           | 14          | RFI-888          | 6.4        | 15  | RFD-914          |
|               | 5.1        | 3.5 | 5.5 | 12  | 6  | 22   | RF-247           | 14          | RFI-889          | 6.4        | 15  | RFD-915          |
|               | 6.1        | 3.5 | 5.5 | 12  | 6  | 22   | RF-248           | 14          | RFI-890          | 6.4        | 15  | RFD-916          |
| 10            | 4.1        | 4.3 | 6.3 | 10  | 8  | 22   | RF-865           | 16          | RFI-891          | 6.8        | 17  | RFD-917          |
|               | 5.1        | 4.3 | 6.3 | 10  | 8  | 22   | RF-866           | 16          | RFI-892          | 6.8        | 17  | RFD-918          |
|               | 6.1        | 4.3 | 6.3 | 12  | 8  | 23   | RF-867           | 16          | RFI-893          | 6.8        | 17  | RFD-919          |
|               | 8.1        | 4.3 | 6.3 | 16  | 8  | 27   | RF-868           | 16          | RFI-894          | 6.8        | 17  | RFD-920          |
| 16            | 5.1        | 5.6 | 8   | 10  | 10 | 24   | RF-869           | ---         | ---              | ---        | --- | ---              |
|               | 6.1        | 5.6 | 8   | 12  | 10 | 26   | RF-870           | ---         | ---              | ---        | --- | ---              |
|               | 8.1        | 5.6 | 8   | 16  | 10 | 30   | RF-871           | ---         | ---              | ---        | --- | ---              |
|               | 8.1        | 5.6 | 8   | 18  | 10 | 33   | RF-872           | ---         | ---              | ---        | --- | ---              |

RF-Non insulated | RFI- Insulated | RFD-Double Grip

# COPPER CRIMPING PIN TERMINALS

## (Non - Insulated and Insulated)



### Braco Pin Terminals: Unrivalled Performance in Heavy-Duty Environments

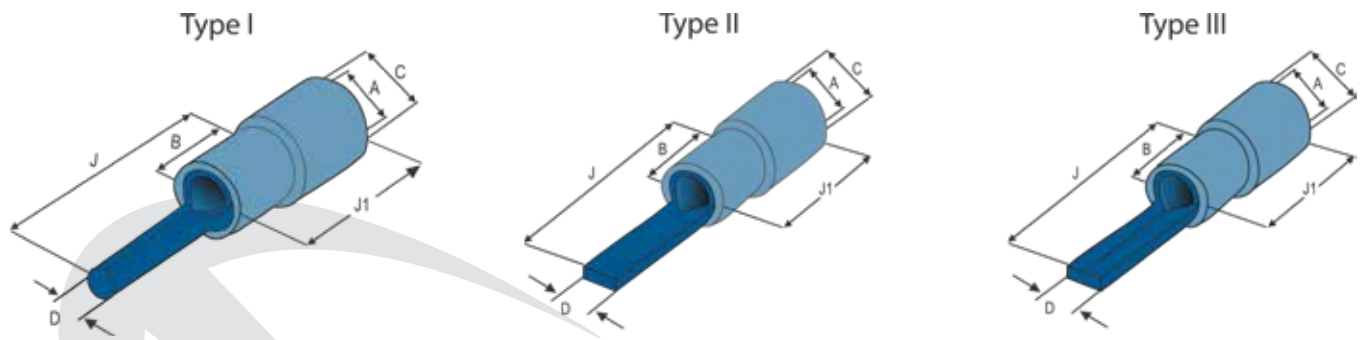
Crafted for maximum efficiency in heavy-duty applications, Braco Pin Terminals are the go-to choice for environments exposed to continuous mechanical vibrations, including engines, railways, and moving components. The terminal barrel, meticulously brazed and soft annealed, allows for crimping in either direction, ensuring optimal adaptability.

To ward off oxidization and ensure maximum corrosion protection, all terminals undergo meticulous tin plating. For enhanced safety, these terminals can be customized with PVC sleeves, providing protection against electrical shocks. Additionally, the option for metal-reinforced sleeves ensures a secure grip on conductor insulation.

Braco Pin Terminals stand as a testament to excellence, delivering unparalleled performance, reliability, and adaptability in challenging applications.

#### Colour Coding Insulated Terminals:

■ 1.5      ■ 2.5      ■ 4-6



**Material: Copper BS: 1977**  
**Finish: Electro Tinned**

| Size<br>Sq.mm | Dimensions |      |     |    |    | TYPE | BRACO<br>CAT NO. | J-1 | BRACO<br>CAT NO. |     |     |                  |
|---------------|------------|------|-----|----|----|------|------------------|-----|------------------|-----|-----|------------------|
|               | A          | C    | D   | B  | J  |      |                  |     |                  | A-1 | J-1 | BRACO<br>CAT NO. |
| 0.5 - 0.75    | 1.4        | 2.6  | 1.6 | 5  | 17 | I    | P-0              | 10  | PI-0             | 3.6 | 10  | PD-25            |
| 1 - 1.5       | 1.6        | 3.2  | 1.9 | 5  | 17 | I    | P-9              | 10  | PI-17            | 3.6 | 10  | PD-26            |
|               | 1.6        | 3.2  | 3.1 | 5  | 17 | II   | P-35             | 10  | PI-40            | 3.6 | 10  | PD-42            |
| 2.5           | 2.3        | 3.9  | 1.9 | 5  | 17 | I    | P-1              | 10  | PI-18            | 4.4 | 10  | PD-27            |
|               | 2.3        | 3.9  | 3.1 | 5  | 17 | II   | P-2              | 10  | PI-19            | 4.4 | 10  | PD-28            |
| 4             | 2.9        | 4.9  | 2.7 | 6  | 20 | I    | P-3              | 14  | PI-20            | 6.4 | 15  | PD-29            |
|               | 3.6        | 5.6  | 5.1 | 6  | 20 | II   | P-4              | 14  | PI-21            | 6.4 | 15  | PD-30            |
| 6             | 3.6        | 5.6  | 2.7 | 6  | 20 | I    | P-5              | 14  | PI-22            | 6.4 | 15  | PD-31            |
|               | 4          | 6    | 2.7 | 6  | 20 | II   | P-6              | 14  | PI-23            | 6.4 | 15  | PD-32            |
| 10            | 4.5        | 6.7  | 4.3 | 8  | 22 | III  | P-7              | 16  | PI-24            | --  | --  | --               |
| 16            | 5.8        | 8.2  | 5.5 | 10 | 26 | III  | P-8              | 20  | PI-25            | --  | --  | --               |
| 25            | 7.5        | 11.1 | 7   | 11 | 31 | III  | P-86             | --  | --               | --  | --  | --               |
| 35            | 9          | 12.6 | 8   | 12 | 37 | III  | P-87             | --  | --               | --  | --  | --               |
| 50            | 10.5       | 14.1 | 9   | 16 | 42 | III  | P-88             | --  | --               | --  | --  | --               |
| 70            | 12         | 16   | 10  | 18 | 45 | III  | P-94             | --  | --               | --  | --  | --               |
| 95            | 13.8       | 18.7 | 11  | 21 | 52 | III  | P-95             | --  | --               | --  | --  | --               |

P - Non-Insulated | PI - Insulated | PD - Double Grip

# COPPER CRIMPING FORK TERMINALS

## (Non - Insulated and Insulated)

### Braco Fork Terminals:

Engineered for maximum efficiency in heavy-duty applications, Braco Fork Terminals shine in environments exposed to continuous mechanical vibrations, such as engines, railways, and moving components. The terminal barrel, meticulously brazed and soft annealed, allows for crimping in either direction, ensuring versatility in application.

Made from high-quality EC grade copper, these terminals exemplify durability and performance.

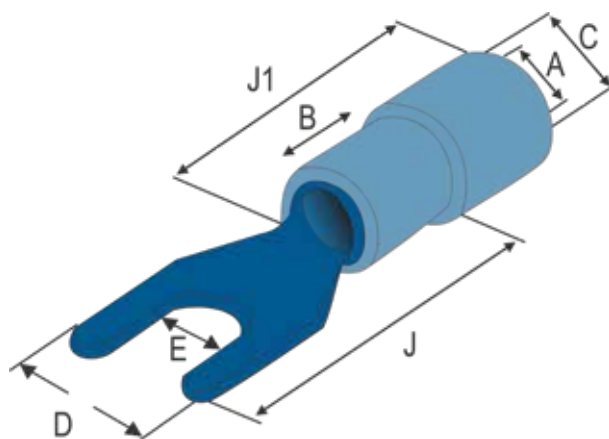
To combat oxidization and ensure maximum corrosion protection, all terminals undergo meticulous tin plating. For added safety, these terminals can be tailored with PVC sleeves, offering protection against electrical shocks. Moreover, the option for metal-reinforced sleeves ensures a secure grip on conductor insulation.

Braco Fork Terminals stand as a symbol of excellence, delivering unmatched performance, reliability, and adaptability in challenging applications.



### Colour Coding Insulated Terminals:

■ 1.5      ■ 2.5      ■ 4-6



**Material: Copper BS: 1977**  
**Finish: Electro Tinned**

| Size<br>Sq.mm | Dimensions |     |     |      |     |      | BRACO<br>CAT NO. | J-1 | BRACO<br>CAT NO. |     |     | BRACO<br>CAT NO. |
|---------------|------------|-----|-----|------|-----|------|------------------|-----|------------------|-----|-----|------------------|
|               | E          | A   | C   | D    | B   | J    |                  |     |                  | A-1 | J-1 |                  |
| 0.5 - 0.75    | 3.5        | 1.4 | 2.6 | 6.6  | 5   | 14   | F-0              | 10  | FI0              | 3.6 | 10  | FD-0             |
| 1 - 1.5       | 5.1        | 1.6 | 3.2 | 8    | 5   | 21   | F-214            | 10  | FI-925           | 3.6 | 10  | FD-934           |
|               | 4.1        | 1.6 | 3.2 | 7.5  | 5   | 17.5 | F-266            | 10  | FI-266           | 3.6 | 10  | FD-266           |
|               | 3.5        | 1.6 | 3.2 | 6.8  | 4   | 13   | F-249            | 10  | FI-926           | 3.6 | 10  | FD-935           |
|               | 3          | 2   | 2.8 | 6.2  | 5   | 13   | F-250            | 10  | FI-927           | 3.6 | 10  | FD-936           |
| 2.5           | 3.5        | 2.3 | 3.9 | 6.5  | 5   | 15   | F-251            | 10  | FI-928           | 4.4 | 10  | FD-937           |
|               | 4.1        | 2.3 | 3.9 | 7.5  | 5   | 18   | F-259            | 10  | FI-259           | 4.4 | 10  | FD-259           |
|               | 5          | 2.6 | 4.6 | 10.6 | 6.2 | 21   | F-280            | 10  | FI-929           | 5.1 | 10  | FD-938           |
| 4-6           | 3.1        | 3.5 | 5.5 | 6    | 6   | 15   | F-252            | 14  | FI-930           | 6.4 | 15  | FD-939           |
|               | 3.5        | 3.5 | 5.5 | 6    | 6   | 15   | F-253            | 14  | FI-931           | 6.4 | 15  | FD-940           |
| 10            | 6.5        | 4.5 | 6.9 | 16   | 8   | 27   | F-254            | 16  | FI-932           | 7.4 | 17  | FD-941           |
|               | 8.2        | 4.5 | 6.9 | 16   | 8   | 27   | F-255            | 16  | FI-933           | 7.4 | 17  | FD-942           |

F - Non-Insulated | FI - Insulated | FD - Double Grip

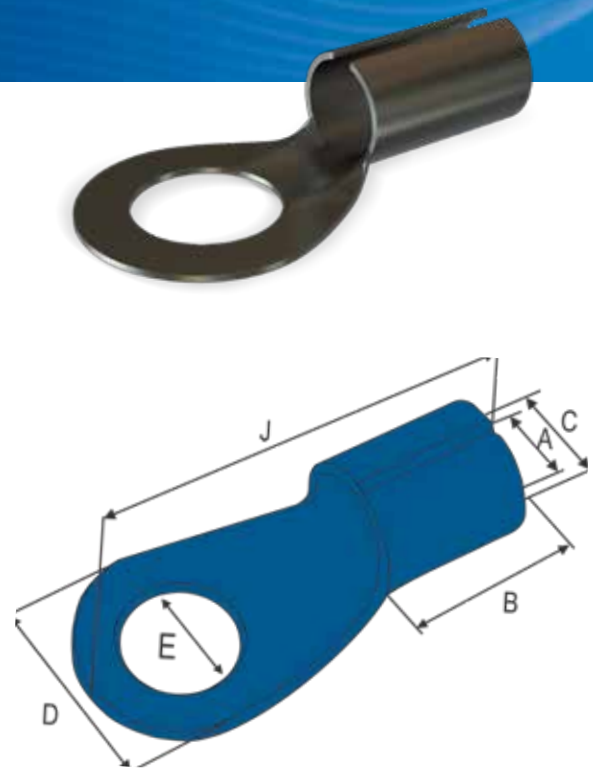


# OPEN CLOSE SOLDERING TYPE COPPER RING TERMINALS

Braco Open Close Terminals: Uncompromised Quality in EC Grade Copper Crafted from high-quality EC grade copper, Braco Open Close Terminals reflect our unwavering commitment to excellence. These terminals are meticulously designed to ensure seamless conductor entry, fostering reliable contact and heightened tensile strength.

To enhance durability, each terminal undergoes precise annealing, while tin plating serves as a protective shield, preventing oxidization and maximizing corrosion resistance.

Aligned with our dedication to superior craftsmanship, Braco Open Close Terminals embody reliability and robustness in electrical connections. Explore the unparalleled quality of Braco products.



**Material Copper BS: 1977**  
**Finish: Electro Tinned**

| Size Sq.mm | Dimensions |      |      |    |    |     | BRACO<br>CAT NO. |
|------------|------------|------|------|----|----|-----|------------------|
|            | E          | A    | C    | D  | B  | J   |                  |
| 1.5        | 4.2        | 1.6  | 3.2  | 7  | 5  | 15  | OC-71            |
| 2.5        | 5.2        | 2.3  | 3.9  | 9  | 6  | 18  | OC-72            |
| 4          | 5.2        | 2.8  | 4.8  | 9  | 6  | 20  | OC-73            |
| 6          | 6.5        | 3.6  | 5.6  | 12 | 7  | 24  | OC-74            |
| 10         | 6.5        | 4.4  | 6.4  | 12 | 9  | 27  | OC-75            |
| 16         | 8.2        | 5.4  | 7.8  | 15 | 11 | 32  | OC-76            |
| 25         | 8.2        | 7    | 10.2 | 15 | 14 | 36  | OC-77            |
| 35         | 8.2        | 8    | 11.2 | 18 | 15 | 41  | OC-78            |
| 50         | 10.2       | 9.5  | 13.1 | 24 | 18 | 50  | OC-79            |
| 70         | 10.2       | 11.8 | 15.8 | 28 | 23 | 58  | OC-80            |
| 95         | 12.7       | 13.5 | 18.7 | 32 | 25 | 66  | OC-81            |
| 120        | 12.7       | 15.5 | 21.1 | 34 | 29 | 73  | OC-82            |
| 150        | 12.7       | 16.5 | 22.9 | 38 | 30 | 79  | OC-83            |
| 185        | 16.2       | 18.5 | 25.7 | 42 | 35 | 87  | OC-84            |
| 240        | 16.2       | 22.5 | 30.5 | 48 | 42 | 100 | OC-86            |
| 300        | 20.3       | 25   | 34   | 54 | 45 | 110 | OC-87            |
| 400        | 20.3       | 29.5 | 39.5 | 62 | 54 | 125 | OC-88            |
| 500        | 20.3       | 32   | 42.8 | 62 | 58 | 137 | OC-89            |
| 625        | 20.3       | 36   | 46.8 | 70 | 65 | 148 | OC-90            |



# COPPER CRIMPING END SEALING FERRULES

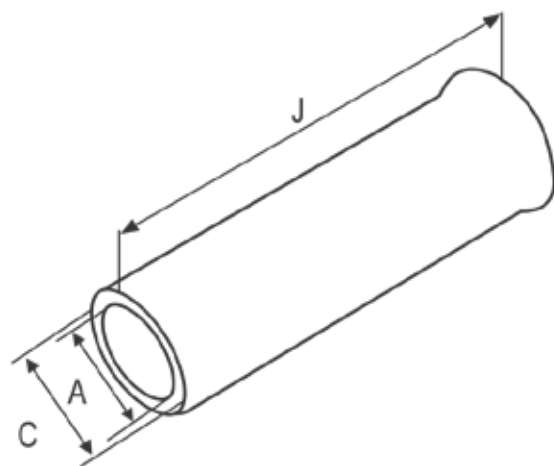
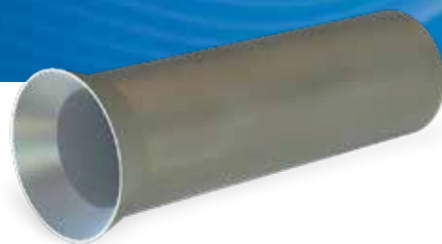
## Braco End Sealing Ferrules: Ensuring Perfect Cable Connections

Precision-crafted from electrolytic copper, Braco End Sealing Ferrules are the solution when a flawless connection is crucial at the end of a cable. Especially for cables with small diameters, these ferrules play a vital role in improving electrical conductivity, preventing strands deviation, and reducing the risk of cable breakage.

These ferrules offer more than just a connection; they provide long-lasting contact pressure and a generous contact surface for enhanced reliability.

To ensure a superior finish and to combat oxidization, all ferrules undergo meticulous tinning. This not only enhances the appearance but also achieves maximum corrosion protection.

Braco End Sealing Ferrules: a reliable and enduring solution for optimal cable connections, mitigating the risks associated with cable breakage.



## Material Copper BS: 1977 Finish: Electro Tinned

| Size Sq.mm | Dimensions |           |    | BRACO<br>CAT NO. |
|------------|------------|-----------|----|------------------|
|            | A          | C         | J  |                  |
| 0.5        | 1 - 1.1    | 1.4 - 1.5 | 6  | ES-08            |
| 0.75       | 1.4 - 1.5  | 1.8 - 1.9 | 6  | ES-09            |
| 1          | 1.6 - 1.7  | 2 - 2.1   | 6  | ES-10            |
|            | 1.6 - 1.7  | 2 - 2.1   | 10 | ES-11            |
| 1.5        | 1.8 - 1.9  | 2.2 - 2.3 | 7  | ES-12            |
|            | 1.8 - 1.9  | 2.2 - 2.3 | 10 | ES-13            |
| 2.5        | 2.3 - 2.4  | 2.7 - 2.8 | 7  | ES-14            |
|            | 2.3 - 2.4  | 2.7 - 2.8 | 12 | ES-15            |
| 4          | 2.8 - 2.9  | 3.2 - 3.3 | 9  | ES-16            |
|            | 2.8 - 2.9  | 3.2 - 3.3 | 12 | ES-17            |
| 6          | 3.7 - 3.8  | 4.1 - 4.2 | 10 | ES-18            |
|            | 3.7 - 3.8  | 4.1 - 4.2 | 12 | ES-19            |
|            | 3.7 - 3.8  | 4.1 - 4.2 | 15 | ES-20            |
| 10         | 4.6 - 4.7  | 5 - 5.1   | 12 | ES-21            |
|            | 4.6 - 4.7  | 5 - 5.1   | 15 | ES-22            |
|            | 4.6 - 4.7  | 5 - 5.1   | 18 | ES-23            |
| 16         | 5.9 - 6    | 6.3 - 6.4 | 12 | ES-24            |
|            | 5.9 - 6    | 6.3 - 6.4 | 15 | ES-25            |
|            | 5.9 - 6    | 6.3 - 6.4 | 18 | ES-26            |

# COPPER CRIMPING END SEALING INSULATED FERRULES

## Braco End Sealing Insulated Ferrules: Ensuring Optimal Cable Connections

Crafted from electrolytic copper and designed to meet the dimensions of DIN 46228, Braco End Sealing Insulated Ferrules are your answer when a flawless connection is essential at the end of a cable. Particularly beneficial for cables with small diameters, these ferrules enhance electrical conductivity, preventing strands deviation, and reducing the risk of cable breakage.

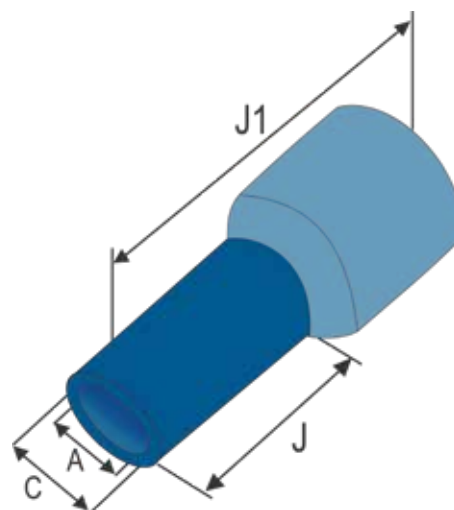
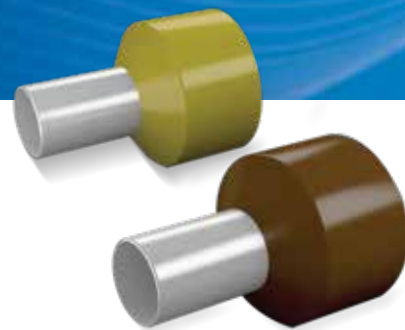
These ferrules go beyond creating a connection; they ensure long-lasting contact pressure and a substantial contact surface for enhanced reliability.

Tinning is meticulously applied for a superior finish, combating oxidation, and ensuring maximum corrosion protection.

The Insulation Sleeve, made from Polypropylene (PP), adds an extra layer of insulation. Choose from a range of insulation colors based on the most common color system in the market, where the color signifies the cross-section area of the conductor.

Braco End Sealing Insulated Ferrules: a reliable solution for optimal cable connections, mitigating risks associated with cable breakage and providing additional insulation for enhanced safety.

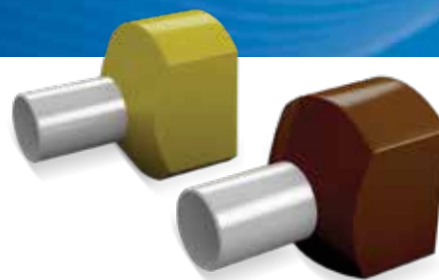
**Material: Copper BS: 1977**  
**Finish: Electro Tinned**



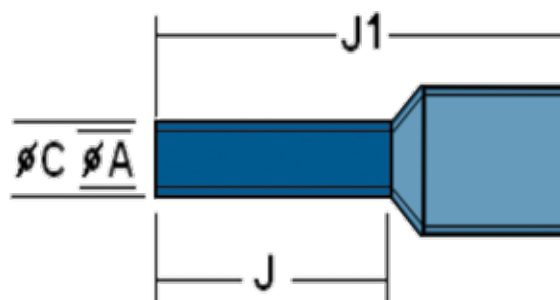
| Size Sq.mm | Dimensions |      |    |     | BRACO CAT NO. |
|------------|------------|------|----|-----|---------------|
|            | A          | C    | J  | J-1 |               |
| 0.5        | 1          | 1.4  | 8  | 12  | ESI-0.5-8     |
| 0.75       | 1.4        | 1.8  | 8  | 12  | ESI-0.75-8    |
| 1          | 1.6        | 2    | 8  | 12  | ESI-1-8       |
|            | 1.6        | 2    | 10 | 16  | ESI-1-10      |
| 1.5        | 1.8        | 2.2  | 8  | 14  | ESI-1.5-8     |
|            | 1.8        | 2.2  | 10 | 16  | ESI-1.5-10    |
|            | 1.8        | 2.2  | 12 | 18  | ESI-1.5-12    |
| 2.5        | 2.3        | 2.7  | 8  | 14  | ESI-2.5-8     |
|            | 2.3        | 2.7  | 10 | 16  | ESI-2.5-10    |
|            | 2.3        | 2.7  | 12 | 18  | ESI-2.5-12    |
| 4          | 2.8        | 3.2  | 8  | 16  | ESI-4-8       |
|            | 2.8        | 3.2  | 10 | 18  | ESI-4-10      |
|            | 2.8        | 3.2  | 12 | 20  | ESI-4-12      |
| 6          | 3.7        | 4.1  | 10 | 18  | ESI-6-10      |
|            | 3.7        | 4.1  | 12 | 20  | ESI-6-12      |
|            | 3.7        | 4.1  | 16 | 24  | ESI-6-16      |
| 10         | 4.6        | 5    | 12 | 22  | ESI-10-12     |
|            | 4.6        | 5    | 16 | 26  | ESI-10-16     |
| 16         | 5.9        | 6.3  | 12 | 22  | ESI-16-12     |
|            | 5.9        | 6.3  | 16 | 26  | ESI-16-16     |
| 25         | 7.5        | 7.9  | 16 | 29  | ESI-25-16     |
| 35         | 8          | 8.7  | 16 | 29  | ESI-35-16     |
| 50         | 9.7        | 10.3 | 20 | 36  | ESI-50-20     |

# COPPER CRIMPING END SEALING INSULATED FERRULES - FOR TWIN CABLE

Braco Copper Crimping End Sealing Insulated Ferrules - For Twin Cable are designed to offer maximum efficiency under heavy-duty applications that are subject to continuous Mechanical Vibration ie Engines, Railways, Moving Components etc.



| Features    | Advantages                                                    |
|-------------|---------------------------------------------------------------|
| Tin Plated  | To avoid oxidization and achieve Maximum corrosion protection |
| PVC Sleeves | To protect against electrical shocks                          |



**Material: Copper BS: 1977**  
**Finish: Electro Tinned**

| Size Sq.mm | Dimensions |     |    |      |      | BRACO CAT NO. |
|------------|------------|-----|----|------|------|---------------|
|            | A          | C   | J  | J-1  | W    |               |
| 0.5        | 1.5        | 1.8 | 8  | 15   | 4.7  | ESIT-0.5-8    |
| 0.75       | 1.8        | 2.1 | 8  | 15   | 5    | ESIT-0.75-8   |
| 1          | 2          | 2.3 | 8  | 15   | 5.4  | ESIT-1-8      |
|            | 2          | 2.3 | 10 | 17   | 5.4  | ESIT-1-10     |
| 1.5        | 2.2        | 2.5 | 8  | 16   | 6.6  | ESIT-1.5-8    |
|            | 2.2        | 2.5 | 10 | 16   | 6.6  | ESIT-1.5-10   |
|            | 2.2        | 2.5 | 12 | 20   | 6.6  | ESIT-1.5-12   |
| 2.5        | 2.8        | 3.2 | 10 | 18.5 | 7.8  | ESIT-2.5-10   |
|            | 2.8        | 3.2 | 12 | 21.5 | 7.8  | ESIT-2.5-12   |
| 4          | 3.7        | 4.1 | 12 | 23   | 8.8  | ESIT-4-12     |
| 6          | 4.8        | 5.2 | 12 | 26   | 10   | ESIT-6-12     |
| 10         | 6.4        | 6.8 | 12 | 26   | 13   | ESIT-10-12    |
| 16         | 8.3        | 8.9 | 12 | 30   | 18.4 | ESIT-16-12    |



# **COPPER CABLE LUGS & FERRULES**

# INTRODUCTION TO CABLE LUGS

Braco Cable Lugs are indispensable components in electrical systems, designed to establish secure connections between cables and various electrical equipment, such as switches, circuit breakers, and distribution boards.

## KEY FUNCTIONS OF BRACO CABLE LUGS:

- **CONDUCTIVITY AND RELIABILITY:** Ensures efficient transmission of electrical power by providing a reliable and high-conductivity connection between cables and equipment.
- **TERMINATION:** Facilitates the termination of cables onto electrical devices, ensuring proper electrical continuity and functionality.
- **VERSATILITY:** Offers versatility in application, accommodating a wide range of cable sizes, types, and materials to suit diverse electrical installations.
- **DURABILITY:** Constructed from premium materials and subjected to rigorous quality control, Braco Cable Lugs are designed to withstand harsh environmental conditions and maintain long-term reliability.
- **SAFETY:** Ensures safe and secure electrical connections, minimizing the risk of electrical hazards such as short circuits and electrical fires.

## CONSIDERATIONS FOR CABLE LUG SELECTION:

- **CABLE TYPE AND SIZE:** Consider the type and size of the cable to ensure compatibility with the cable lug's specifications.
- **MATERIAL:** Select the appropriate material (e.g., copper or aluminum) based on the specific requirements of the electrical installation.
- **ENVIRONMENTAL CONDITIONS:** Take into account environmental factors such as temperature, moisture, and corrosion resistance when choosing cable lugs for outdoor or harsh environments.
- **INSTALLATION:** Ensure proper installation by qualified personnel, adhering to industry standards and safety practices to guarantee optimal performance and longevity of the electrical connections.

At Braco Electricals India Private Limited, we are committed to providing high-quality cable lugs that meet the stringent requirements of modern electrical systems. With our expertise and dedication to excellence, we strive to deliver reliable and efficient solutions that power the world with confidence.



# BRACO COPPER AND ALUMINIUM CABLE LUGS INSTALLATION GUIDE

Proper installation of copper and aluminium cable lugs is essential to ensure reliable electrical connections and prevent failures in your systems. This guide provides detailed instructions to help you install Braco Copper and Aluminium Cable Lugs effectively.

## SELECTION OF CABLE LUGS:

- **CHOOSE THE CORRECT LUG SIZE:** Ensure the lug matches the conductor size and type. Refer to the Braco catalog for size specifications.
- **VERIFY COMPATIBILITY:** Ensure the lug material (copper or aluminium) is compatible with the conductor material to avoid galvanic corrosion.
- **TYPE OF LUG:** Use heavy-duty or standard-duty lugs as required by the application. Confirm the terminal hole size matches the bolt or stud dimensions.

## TOOLS AND MATERIALS REQUIRED:

- **CABLE STRIPPING TOOL**
- **WIRE BRUSH OR EMERY PAPER**
- **HYDRAULIC OR MECHANICAL CRIMPING TOOL (Matched to The Lug Size)**
- **HEAT SHRINK TUBING (If required for Insulation)**
- **TORQUE WRENCH (If applicable)**
- **ANTI-OXIDATION COMPOUND (For Aluminium Conductors and Bimetallic Lugs)**

## CABLE PREPARATION:

- **CUT THE CABLE:** Ensure the cable is cut cleanly and securely using a cable cutter.
- **STRIP THE INSULATION:** Use a cable stripper to remove the insulation. Measure the length of the lug barrel and strip the insulation accordingly to ensure proper conductor insertion. Avoid nicking or damaging the conductor strands.
- **CLEAN THE CONDUCTOR:** Clean the exposed conductor strands with a wire brush or emery paper to remove oxidation or contaminants.

## LUG INSTALLATION:

- **INSERT THE CONDUCTOR INTO THE LUG:**
  - Fully insert the conductor into the lug barrel until it is visible through the inspection hole (if provided)
- **CRIMPING THE LUG:**
  - Select the appropriate crimping tool and die based on the lug and conductor size.
  - Align the lug barrel in the crimping tool and perform multiple crimps as needed, starting from the end near the conductor and moving towards the lug palm.
  - Ensure the crimp is tight and uniform to avoid loose connections.
- **APPLY ANTI-OXIDATION COMPOUND (IF APPLICABLE):**
  - For aluminium and bimetallic lugs, apply a suitable anti-oxidation compound to prevent corrosion.
- **INSULATION AND PROTECTION:**
  - **Heat Shrink Tubing:** Slide heat shrink tubing over the connection if insulation is required. Use a heat gun to shrink the tubing for a secure fit.
  - **Protective Coverings:** For outdoor or harsh environments, consider additional protection like sealing tapes or boots.

## MOUNTING AND CONNECTION:

- **ALIGN THE LUG PALM:** Position the lug palm over the terminal or bus bar.
- **SECURE THE LUG:**
  - Tighten the bolt or nut firmly to ensure a secure connection.
  - Avoid overtightening, which can damage the lug or connection.

## FINAL INSPECTION:

- **VERIFY CRIMP QUALITY:** Check for uniform crimps and ensure there are no visible gaps between the conductor and lug barrel.
- **CHECK ALIGNMENT:** Confirm the lug is properly aligned and securely fastened.
- **TEST THE CONNECTION:** Perform an electrical continuity test to ensure a reliable connection.

## ADDITIONAL NOTES:

- Always use tools and dies recommended for Braco Copper and Aluminium Cable Lugs.
- For installations in corrosive environments, consider using tin-plated or silver-plated lugs.
- Follow safety guidelines and use appropriate personal protective equipment (PPE).

By adhering to this guide, you can ensure that Braco Copper and Aluminium Cable Lugs are installed correctly, providing durable and reliable electrical connections for your applications.

For further assistance or technical support, please contact our customer service team.



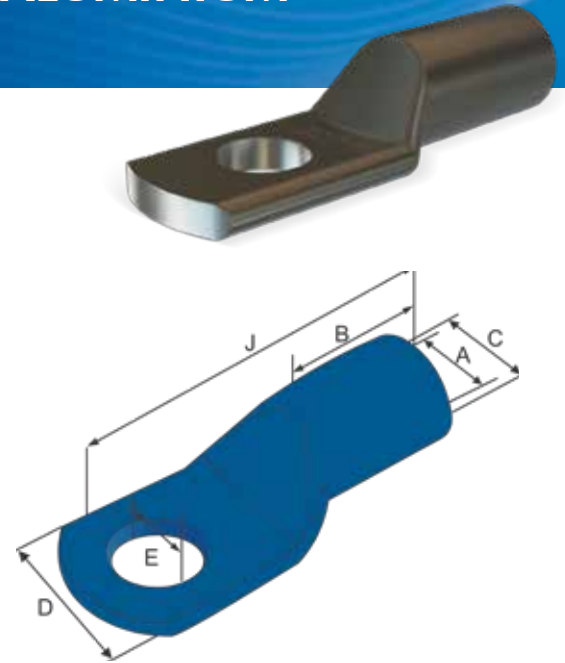
# COPPER CRIMPING TERMINALS FOR ALUMINIUM CONDUCTOR (Light Duty)

## Braco Copper Tube Crimping Terminals: Reliable Performance

Crafted from electrolytic copper tubes, Braco Copper Tube Crimping Terminals prioritize efficient electrical conductivity and mechanical strength. Ideal for terminating cables in critical environments, especially electrical switching equipment where vibration is crucial.

Annealed for optimum ductility, these terminals ensure reliable connections even in vibrating applications. This annealing process prevents cracking or breaks between the barrel and palm. Tin plating on the terminals prevents oxidization, providing maximum corrosion protection for lasting reliability.

## Material Copper BS: 1977 Finish: Electro Tinned



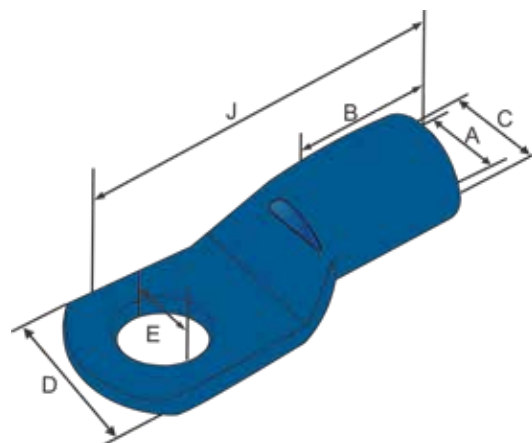
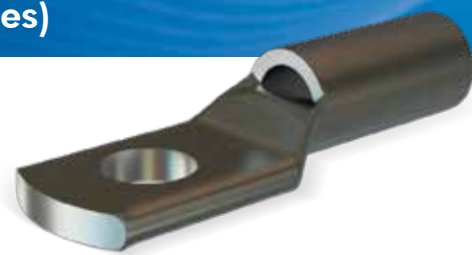
| Size Sq.mm | Dimensions |      |      |    |    |     | BRACO CAT NO. |
|------------|------------|------|------|----|----|-----|---------------|
|            | E          | A    | C    | D  | B  | J   |               |
| 2.5        | 5.2        | 2.4  | 4    | 9  | 7  | 20  | CT-05         |
| 4          | 6.2        | 3.1  | 4.8  | 10 | 7  | 22  | CT-06         |
| 6          | 6.2        | 3.8  | 5.5  | 11 | 9  | 24  | CT-07         |
| 10         | 6.2        | 4.4  | 6.2  | 11 | 9  | 24  | CT-08         |
| 16         | 6.2        | 5.4  | 7.1  | 11 | 12 | 30  | CT-09         |
| 25         | 6.2        | 7    | 9    | 13 | 12 | 37  | CT-10         |
| 35         | 6.2        | 8    | 10   | 15 | 12 | 37  | CT-11         |
|            | 8.2        | 8    | 10   | 15 | 12 | 37  | CT-12         |
| 50         | 6.2        | 9.2  | 11.2 | 16 | 16 | 45  | CT-13         |
|            | 8.2        | 9.2  | 11.2 | 16 | 16 | 45  | CT-14         |
|            | 10.2       | 9.2  | 11.2 | 16 | 16 | 45  | CT-15         |
| 70         | 8.2        | 11.5 | 13.8 | 20 | 18 | 56  | CT-16         |
|            | 10.2       | 11.5 | 13.8 | 20 | 18 | 56  | CT-17         |
|            | 12.7       | 11.5 | 13.8 | 20 | 18 | 56  | CT-18         |
| 95         | 10.2       | 12.8 | 15.6 | 23 | 20 | 58  | CT-19         |
|            | 12.7       | 12.8 | 15.6 | 23 | 20 | 58  | CT-20         |
| 120        | 10.2       | 14.8 | 17.8 | 26 | 22 | 62  | CT-21         |
|            | 12.7       | 14.8 | 17.8 | 26 | 22 | 62  | CT-22         |
|            | 16.2       | 14.8 | 17.8 | 26 | 22 | 62  | CT-23         |
| 150        | 10.2       | 16   | 19.6 | 28 | 26 | 70  | CT-24         |
|            | 12.7       | 16   | 19.6 | 28 | 26 | 70  | CT-25         |
|            | 16.2       | 16   | 19.6 | 28 | 26 | 70  | CT-26         |
| 185        | 12.7       | 18   | 22   | 32 | 30 | 83  | CT-27         |
|            | 16.2       | 18   | 22   | 32 | 30 | 83  | CT-28         |
| 240        | 16.2       | 22   | 26   | 38 | 36 | 97  | CT-29         |
|            | 20.3       | 22   | 26   | 38 | 36 | 97  | CT-30         |
| 300        | 16.2       | 24   | 28.7 | 42 | 39 | 103 | CT-31         |
|            | 20.3       | 24   | 28.7 | 42 | 39 | 103 | CT-32         |
| 400        | 20.3       | 28   | 33.2 | 49 | 44 | 116 | CT-33         |
| 500        | 20.3       | 30   | 36   | 53 | 48 | 120 | CT-34         |
| 630        | 20.3       | 35   | 41.5 | 61 | 55 | 137 | CT-35         |
| 800        | -          | 39   | 46.3 | 67 | 65 | 165 | CT-62         |
| 1000       | -          | 43   | 53.8 | 76 | 90 | 210 | CT-76         |

# COPPER CRIMPING TERMINALS WITH INSPECTION HOLE (Economy Series)

## Braco Copper Tube Crimping Terminals: Efficient and Reliable

Crafted from high-quality electrolytic copper tubes, Braco Copper Tube Crimping Terminals ensure optimal electrical conductivity and mechanical strength. Versatile for various cable sizes, especially in critical environments like electrical switching equipment, these terminals maintain reliable connections in vibrating applications.

Featuring an inspection hole for easy conductor insertion and a carefully designed barrel length for accurate crimping, these terminals prioritize user-friendly efficiency. Tin plating prevents oxidation, offering maximum corrosion protection for lasting reliability. Choose Braco Copper Tube Crimping Terminals for dependable and efficient performance in diverse applications.



**Material: Copper BS: 1977**  
**Finish: Electro Tinned**

| Size<br>Sq.mm | Dimensions |      |      |      |    |     | BRACO<br>CAT NO. |
|---------------|------------|------|------|------|----|-----|------------------|
|               | E          | A    | C    | D    | B  | J   |                  |
| 35            | 6.5        | 8    | 10   | 15.3 | 12 | 35  | CA-35-6          |
|               | 8.4        | 8    | 10   | 15.3 | 12 | 35  | CA-35-8          |
|               | 10.5       | 8    | 10   | 18   | 12 | 38  | CA-35-10         |
|               | 12.7       | 8    | 10   | 20   | 15 | 42  | CA-35-12         |
| 50            | 6.5        | 9.2  | 11.2 | 16   | 16 | 43  | CA-50-6          |
|               | 8.4        | 9.2  | 11.2 | 16   | 16 | 43  | CA-50-8          |
|               | 10.5       | 9.2  | 11.2 | 16   | 16 | 43  | CA-50-10         |
|               | 12.7       | 9.2  | 11.2 | 17   | 16 | 43  | CA-50-12         |
| 70            | 6.4        | 11.6 | 13.8 | 20   | 18 | 50  | CA-70-6          |
|               | 8.4        | 11.6 | 13.8 | 20   | 18 | 50  | CA-70-8          |
|               | 10.5       | 11.6 | 13.8 | 20   | 18 | 50  | CA-70-10         |
|               | 13         | 11.6 | 13.8 | 20   | 18 | 50  | CA-70-12         |
| 95            | 8.4        | 12.8 | 15.6 | 23   | 20 | 55  | CA-95-8          |
|               | 10.5       | 12.8 | 15.6 | 23   | 20 | 55  | CA-95-10         |
|               | 13         | 12.8 | 15.6 | 23   | 20 | 55  | CA-95-12         |
| 120           | 8.5        | 14.8 | 17.8 | 26   | 22 | 60  | CA-120-8         |
|               | 10.5       | 14.8 | 17.8 | 26   | 22 | 60  | CA-120-10        |
|               | 12.7       | 14.8 | 17.8 | 26   | 22 | 60  | CA-120-12        |
|               | 15         | 14.8 | 17.8 | 26   | 22 | 64  | CA-120-14        |
|               | 17         | 14.8 | 17.8 | 28   | 22 | 64  | CA-120-16        |
| 150           | 21         | 14.8 | 17.8 | 28   | 22 | 64  | CA-120-20        |
|               | 8.4        | 16   | 19.6 | 28   | 26 | 69  | CA-150-8         |
|               | 10.5       | 16   | 19.6 | 28   | 26 | 69  | CA-150-10        |
|               | 12.7       | 16   | 19.6 | 28   | 26 | 69  | CA-150-12        |
|               | 17         | 16   | 19.6 | 28   | 26 | 69  | CA-150-16        |
| 185           | 10.5       | 18   | 22   | 32   | 32 | 78  | CA-185-10        |
|               | 12.7       | 18   | 22   | 32   | 32 | 78  | CA-185-12        |
|               | 15         | 18   | 22   | 32   | 32 | 78  | CA-185-14        |
|               | 17         | 18   | 22   | 32   | 32 | 78  | CA-185-16        |
|               | 21         | 18   | 22   | 32   | 32 | 78  | CA-185-20        |
| 240           | 10.5       | 22   | 26   | 38   | 38 | 92  | CA-240-10        |
|               | 12.7       | 22   | 26   | 38   | 38 | 92  | CA-240-12        |
|               | 17         | 22   | 26   | 38   | 38 | 92  | CA-240-16        |
|               | 21         | 22   | 26   | 38   | 38 | 92  | CA-240-20        |
| 300           | 12.7       | 24   | 28.7 | 42   | 42 | 101 | CA-300-12        |
|               | 17         | 24   | 28.7 | 42   | 42 | 101 | CA-300-16        |
|               | 21         | 24   | 28.7 | 42   | 42 | 101 | CA-300-20        |
|               | 17         | 28   | 33.2 | 49   | 44 | 114 | CA-400-16        |
| 400           | 21         | 28   | 33.2 | 49   | 44 | 114 | CA-400-20        |
|               | 17         | 30   | 36   | 53   | 48 | 117 | CA-500-16        |
|               | 21         | 30   | 36   | 53   | 48 | 117 | CA-500-20        |
| 500           | -          | 30   | 36   | 53   | 48 | 117 | CA-500BL         |
|               | 13         | 35   | 41.5 | 61   | 69 | 145 | CA-630-12        |
|               | 17         | 35   | 41.5 | 61   | 69 | 145 | CA-630-16        |
|               | 21         | 35   | 41.5 | 61   | 69 | 145 | CA-630-20        |
| 630           | -          | 35   | 41.5 | 61   | 69 | 145 | CA-630BL         |
|               | 21         | 39   | 46.3 | 67   | 78 | 170 | CA-800-20        |
|               | -          | 39   | 46.3 | 67   | 78 | 170 | CA-800BL         |
| 800           | -          | 43   | 53.8 | 76   | 90 | 200 | CA-1000BL        |
| 1000          | -          | 43   | 53.8 | 76   | 90 | 200 | CA-1000BL        |

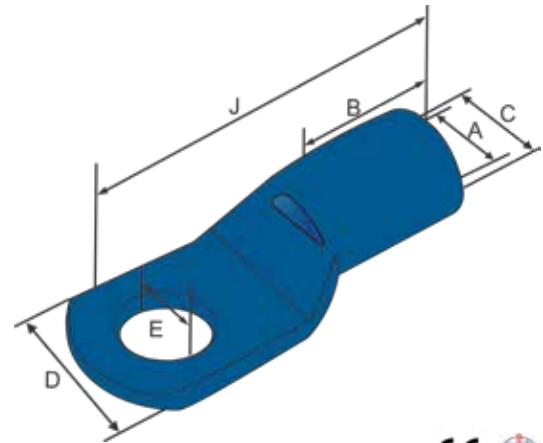
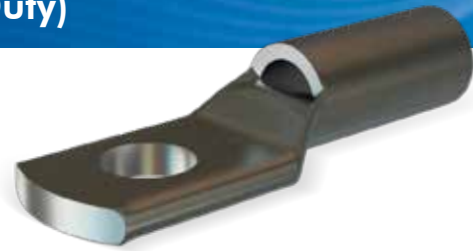
# COPPER CRIMPING TERMINALS WITH INSPECTION HOLE FOR COPPER CONDUCTOR (Heavy Duty)

## Braco Copper Tube Crimping Terminals: Reliable Performance

Crafted from high-quality electrolytic copper tubes, Braco Copper Tube Crimping Terminals ensure efficient electrical conductivity and mechanical strength, resisting vibration. Versatile for cables of any size, especially in critical environments like electrical switching equipment, these terminals maintain reliable connections, preventing cracking or breaks between the barrel and the palm.

Undergoing annealing for optimal ductility, these terminals are designed for enduring performance. With an inspection hole for easy conductor insertion and a carefully designed barrel length for precise crimping, these terminals prioritize user-friendly efficiency. Tin plating prevents oxidation, offering maximum corrosion protection for lasting reliability in various applications.

**Material: Copper BS: 1977**  
**Finish: Electro Tinned**



| Size<br>Sq.mm | Dimensions |     |     |      |    |    | BRACO<br>CAT NO. |
|---------------|------------|-----|-----|------|----|----|------------------|
|               | E          | A   | C   | D    | B  | J  |                  |
| 1.5           | 4.2        | 1.8 | 3.7 | 8    | 5  | 16 | 1.5-4 CT-711     |
|               | 5.2        | 1.8 | 3.7 | 8    | 5  | 16 | 1.5-5 CT-538     |
|               | 6.4        | 1.8 | 3.7 | 9    | 5  | 18 | 1.5-6 CT-539     |
| 2.5           | 4.2        | 2.4 | 4   | 8    | 7  | 18 | 2.5-4 CT-388     |
|               | 5.2        | 2.4 | 4   | 9    | 7  | 20 | 2.5-5 CT-540     |
|               | 6.5        | 2.4 | 4   | 10   | 7  | 20 | 2.5-6 CT-541     |
|               | 8.4        | 2.4 | 4   | 11.5 | 7  | 26 | 2.5-8 CT-762     |
| 4             | 4.2        | 3.1 | 4.8 | 8    | 7  | 20 | 4-4 CT-764       |
|               | 5.2        | 3.1 | 4.8 | 9    | 7  | 20 | 4-5 CT-389       |
|               | 6.5        | 3.1 | 4.8 | 10   | 7  | 20 | 4-6 CT-543       |
|               | 8.4        | 3.1 | 4.8 | 11.5 | 7  | 25 | 4-8 CT-763       |
| 6             | 4.2        | 3.8 | 5.5 | 9    | 9  | 23 | 6-4 CT-64        |
|               | 5.2        | 3.8 | 5.5 | 10   | 9  | 23 | 6-5 CT-390       |
|               | 6.5        | 3.8 | 5.5 | 11   | 9  | 26 | 6-6 CT-544       |
|               | 8.4        | 3.8 | 5.5 | 12   | 9  | 26 | 6-8 CT-545       |
|               | 10.5       | 3.8 | 5.5 | 15   | 9  | 32 | 6-10 CT-854      |
| 10            | 5.2        | 4.5 | 6.2 | 10   | 9  | 26 | 10-5 CT-822      |
|               | 6.5        | 4.5 | 6.2 | 11   | 9  | 26 | 10-6 CT-353      |
|               | 8.4        | 4.5 | 6.2 | 12   | 9  | 26 | 10-8 CT-547      |
|               | 10.5       | 4.7 | 7.1 | 15   | 10 | 32 | 10-10 CT-855     |
|               | 12.7       | 4.7 | 7.1 | 18   | 10 | 33 | 10-12 CT-856     |

| Size<br>Sq.mm | Dimensions |     |      |      |    |    | BRACO<br>CAT NO. |
|---------------|------------|-----|------|------|----|----|------------------|
|               | E          | A   | C    | D    | B  | J  |                  |
| 16            | 5.2        | 5.4 | 7.1  | 10   | 11 | 30 | 16-5 CT-696      |
|               | 6.4        | 5.4 | 7.1  | 11   | 11 | 30 | 16-6 CT-354      |
|               | 8.4        | 5.4 | 7.1  | 12   | 11 | 31 | 16-8 CT-549      |
|               | 10.5       | 5.5 | 7.9  | 15   | 13 | 35 | 16-10 CT-657     |
|               | 12.7       | 5.5 | 7.9  | 18   | 13 | 40 | 16-12 CT-858     |
|               | 16.5       | 5.5 | 7.9  | 22   | 13 | 40 | 16-16 CT-1616    |
| 25            | 6.4        | 6.8 | 8.8  | 13   | 12 | 32 | 25-6 CT-355      |
|               | 8.4        | 6.8 | 8.8  | 13   | 12 | 32 | 25-8 CT-551      |
|               | 10.5       | 6.8 | 8.8  | 16   | 12 | 38 | 25-10 CT-552     |
|               | 12.7       | 6.8 | 8.8  | 18   | 12 | 40 | 25-12 CT-765     |
|               | 16.5       | 6.8 | 8.8  | 24   | 13 | 45 | 25-16 CT-2516    |
| 35            | 6.5        | 8.2 | 10.6 | 15.3 | 12 | 35 | 35-6 CT-542      |
|               | 8.4        | 8.2 | 10.6 | 15.3 | 12 | 35 | 35-8 CT-356      |
|               | 10.5       | 8.2 | 10.6 | 16   | 12 | 38 | 35-10 CT-554     |
|               | 12.7       | 8.2 | 10.6 | 17   | 15 | 42 | 35-12 CT-853     |
|               | 16.5       | 8.2 | 10.6 | 24   | 14 | 50 | 35-16 CT-3516    |



# COPPER CRIMPING TERMINALS WITH INSPECTION HOLE FOR COPPER CONDUCTOR (Heavy Duty)

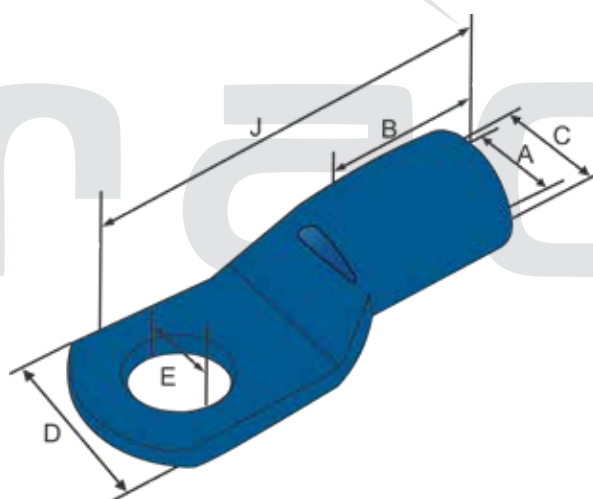
| Size<br>Sq.mm | Dimensions |      |      |    |    |    | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|----|----|------------------|
|               | E          | A    | C    | D  | B  | J  |                  |
| 50            | 6.5        | 9.5  | 12.4 | 18 | 16 | 43 | 50-6 CT-746      |
|               | 8.4        | 9.5  | 12.4 | 18 | 16 | 43 | 50-8 CT-357      |
|               | 10.5       | 9.5  | 12.4 | 18 | 16 | 43 | 50-10 CT-556     |
|               | 12.7       | 9.5  | 12.4 | 18 | 16 | 43 | 50-12 CT-698     |
|               | 15         | 9.5  | 12.4 | 20 | 17 | 49 | 50-14 CT-5014    |
|               | 16         | 9.5  | 12.4 | 24 | 18 | 54 | 50-16 CT-699     |
|               | 21         | 9.5  | 12.4 | 30 | 18 | 54 | 50-20 CT-5020    |
| 70            | 6.4        | 11.2 | 14.7 | 21 | 18 | 50 | 70-6 CT-748      |
|               | 8.4        | 11.2 | 14.7 | 21 | 18 | 50 | 70-8 CT-557      |
|               | 10.5       | 11.2 | 14.7 | 21 | 18 | 50 | 70-10 CT-358     |
|               | 13         | 11.2 | 14.7 | 21 | 18 | 50 | 70-12 CT-559     |
|               | 15         | 11.2 | 14.7 | 25 | 20 | 55 | 70-14 CT-795     |
|               | 16         | 11.2 | 14.7 | 25 | 20 | 55 | 70-16 CT-780     |
|               | 21         | 11.2 | 14.7 | 26 | 20 | 55 | 70-20 CT-781     |
| 95            | 6.4        | 13.5 | 17.4 | 25 | 20 | 55 | 95-6 CT-956      |
|               | 8.4        | 13.5 | 17.4 | 25 | 20 | 55 | 95-8 CT-752      |
|               | 10.5       | 13.5 | 17.4 | 25 | 20 | 55 | 95-10 CT-359     |
|               | 13         | 13.5 | 17.4 | 25 | 20 | 55 | 95-12 CT-561     |
|               | 15         | 13.5 | 17.4 | 26 | 20 | 55 | 95-14 CT-796     |
|               | 17         | 13.5 | 17.4 | 26 | 22 | 60 | 95-16 CT-672     |
|               | 21         | 13.5 | 17.4 | 28 | 22 | 64 | 95-20 CT-673     |

| Size<br>Sq.mm | Dimensions |      |      |    |    |    | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|----|----|------------------|
|               | E          | A    | C    | D  | B  | J  |                  |
| 120           | 6.4        | 15   | 19.4 | 28 | 22 | 64 | 120-6 CT-1206    |
|               | 8.5        | 15   | 19.4 | 28 | 22 | 64 | 120-8 CT-782     |
|               | 10.5       | 15   | 19.4 | 28 | 22 | 64 | 120-10 CT-700    |
|               | 12.7       | 15   | 19.4 | 28 | 22 | 64 | 120-12 CT-241    |
|               | 15         | 15   | 19.4 | 28 | 22 | 64 | 120-14 CT-797    |
|               | 17         | 15   | 19.4 | 28 | 22 | 64 | 120-16 CT-546    |
|               | 21         | 15   | 19.4 | 28 | 22 | 64 | 120-20 CT-798    |
| 150           | 8.4        | 16.5 | 21.2 | 30 | 26 | 69 | 150-8 CT-783     |
|               | 10.5       | 16.5 | 21.2 | 30 | 26 | 69 | 150-10 CT-676    |
|               | 12.7       | 16.5 | 21.2 | 30 | 26 | 69 | 150-12 CT-242    |
|               | 15         | 16.5 | 21.2 | 30 | 26 | 69 | 150-14 CT-799    |
|               | 17         | 16.5 | 21.2 | 30 | 26 | 69 | 150-16 CT-564    |
|               | 21         | 16.5 | 21.2 | 30 | 26 | 69 | 150-20 CT-565    |
| 185           | 8.5        | 18.5 | 23.5 | 34 | 32 | 78 | 185-8 CT-1858    |
|               | 10.5       | 18.5 | 23.5 | 34 | 32 | 78 | 185-10 CT-652    |
|               | 12.7       | 18.5 | 23.5 | 34 | 32 | 78 | 185-12 CT-639    |
|               | 15         | 18.5 | 23.5 | 34 | 32 | 78 | 185-14 CT-800    |
|               | 17         | 18.5 | 23.5 | 34 | 32 | 78 | 185-16 CT-243    |
|               | 21         | 18.5 | 23.5 | 34 | 32 | 78 | 185-20 CT-704    |

# COPPER CRIMPING TERMINALS WITH INSPECTION HOLE FOR COPPER CONDUCTOR (Heavy Duty)

| Size<br>Sq.mm | Dimensions |      |      |    |    |     | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|----|-----|------------------|
|               | E          | A    | C    | D  | B  | J   |                  |
| 240           | 8.5        | 21   | 26.5 | 38 | 38 | 92  | 240-8 CT-2408    |
|               | 10.5       | 21   | 26.5 | 38 | 38 | 92  | 240-10 CT-787    |
|               | 12.7       | 21   | 26.5 | 38 | 38 | 92  | 240-12 CT-705    |
|               | 15         | 21   | 26.5 | 38 | 38 | 92  | 240-14 CT-801    |
|               | 17         | 21   | 26.5 | 38 | 38 | 92  | 240-16 CT-244    |
|               | 21         | 21   | 26.5 | 38 | 38 | 92  | 240-20 CT-567    |
| 300           | 10.5       | 23.5 | 30   | 43 | 42 | 101 | 300-10 CT-568    |
|               | 12.7       | 23.5 | 30   | 43 | 42 | 101 | 300-12 CT-597    |
|               | 15         | 23.5 | 30   | 43 | 42 | 101 | 300-14 CT-802    |
|               | 17         | 23.5 | 30   | 43 | 42 | 101 | 300-16 CT-245    |
|               | 21         | 23.5 | 30   | 43 | 42 | 101 | 300-20 CT-569    |

| Size<br>Sq.mm | Dimensions |      |      |    |    |     | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|----|-----|------------------|
|               | E          | A    | C    | D  | B  | J   |                  |
| 400           | 10.5       | 26.8 | 34.8 | 50 | 44 | 114 | 400-10 CT-410    |
|               | 13         | 26.8 | 34.8 | 50 | 44 | 114 | 400-12 CT-412    |
|               | 15         | 26.8 | 34.8 | 50 | 44 | 114 | 400-14 CT-414    |
|               | 17         | 26.8 | 34.8 | 50 | 44 | 114 | 400-16 CT-246    |
|               | 21         | 26.8 | 34.8 | 50 | 44 | 114 | 400-20 CT-571    |
|               | -          | -    | -    | -  | -  | -   | -                |
| 500           | 13         | 30   | 39   | 56 | 48 | 124 | 500-12 CT-512    |
|               | 17         | 30   | 39   | 56 | 48 | 124 | 500-16 CT-572    |
|               | 21         | 30   | 39   | 56 | 48 | 124 | 500-20 CT-247    |
| 630           | -          | 35   | 45   | 65 | 56 | 144 | 630BL CT-761     |
|               | 17         | 35   | 45   | 65 | 56 | 144 | 630-16 CT-807    |
|               | 21         | 35   | 45   | 65 | 56 | 144 | 630-20 CT-248    |
| 800           | -          | 39   | 50.6 | 73 | 78 | 170 | 800BL CT-599     |
|               | 21         | 39   | 50.6 | 73 | 78 | 170 | 800-20 CT-808    |
| 1000          | -          | 43   | 53.7 | 81 | 90 | 200 | 1000BL CT-590    |
|               | 21         | 43   | 53.7 | 81 | 90 | 200 | 1000-20 CT-809   |



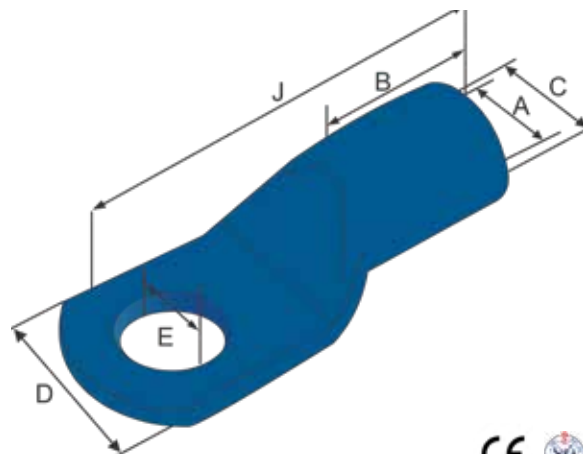
# COPPER CRIMPING TERMINALS FOR COPPER CONDUCTORS (Long Barrel)

## Braco Copper Long Barrel Tube Terminals: Robust Performance

Crafted from high-purity copper tube, Braco Copper Long Barrel Tube Terminals exemplify reliability. Annealed to prevent cracking or breaks, these terminals are designed for heavy-duty applications, ensuring enhanced electrical and mechanical performance.

The extended barrel length adds to their resilience, making them suitable for demanding scenarios. With no inspection hole, these terminals prevent water or moisture entry into crimped joints, ideal for outdoor applications.

Tin plating is employed to prevent oxidization and ensure maximum corrosion protection, adding to the longevity of these terminals.



**Material: Copper BS: 1977**  
**Finish: Electro Tinned**

| Size Sq.mm | Dimensions |      |      |    |     |     | BRACO<br>CAT NO. |
|------------|------------|------|------|----|-----|-----|------------------|
|            | E          | A    | C    | D  | B   | J   |                  |
| 25         | 8.2        | 6.8  | 8.8  | 13 | 16  | 41  | CT-82            |
| 35         | 8.2        | 8.2  | 10.6 | 15 | 20  | 48  | CT-83            |
| 50         | 8.2        | 9.5  | 12.4 | 17 | 26  | 59  | CT-84            |
| 70         | 10.5       | 11.2 | 14.7 | 20 | 28  | 66  | CT-85            |
| 95         | 12.7       | 13.5 | 17.4 | 24 | 32  | 74  | CT-86            |
| 120        | 12.7       | 15   | 19.4 | 28 | 35  | 82  | CT-87            |
| 150        | 12.7       | 16.5 | 21.2 | 30 | 38  | 86  | CT-88            |
| 185        | 12.7       | 18.5 | 23.5 | 34 | 43  | 95  | CT-89            |
| 240        | 16.2       | 21   | 26.5 | 38 | 50  | 112 | CT-90            |
| 300        | 16.2       | 23.5 | 30   | 43 | 55  | 120 | CT-91            |
| 400        | 20.3       | 26.8 | 34.8 | 50 | 58  | 135 | CT-92            |
| 500        | 21         | 30   | 39   | 56 | 70  | 150 | CT-93            |
| 630        | 21         | 35   | 45   | 65 | 76  | 165 | CT-94            |
| 800        | -          | 39   | 50.5 | 73 | 105 | 200 | CT-95            |
| 1000       | -          | 43   | 53.7 | 81 | 130 | 240 | CT-96            |

# COPPER CRIMPING TERMINALS AS PER DIN STANDARDS

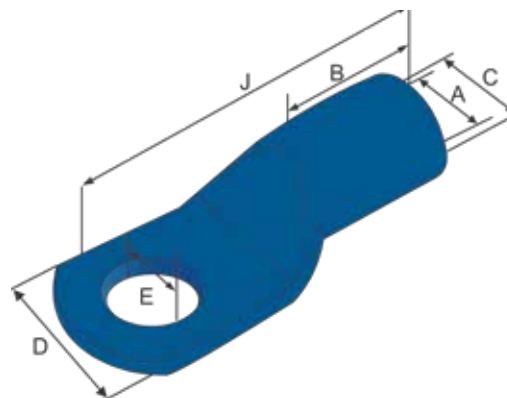
## Braco Copper Tube Terminals: Reliable Connectivity

Crafted from Electrolytic Copper Tube, Braco Copper Tube Terminals ensure optimal electrical conductivity and mechanical strength, resisting vibration and pull-out forces. Versatile for terminating cables of any size, these terminals shine in critical environments like electrical switching equipment.

Annealed for optimum ductility, these terminals withstand severe deformation during compression and palm bending, crucial for connectors in vibrating applications. The design adheres to DIN standard 46235, ensuring quality and consistency.

Plated to prevent oxidization, these terminals offer maximum corrosion protection, enhancing their durability. Choose Braco Copper Tube Terminals for reliable connectivity in diverse applications.

**Material: Copper BS: 1977**  
**Finish: Electro Tinned**



| Size<br>Sq.mm | Dimensions |      |      |    |     |      |      |    | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|-----|------|------|----|------------------|
|               | E          | A    | C    | B  | D   | G    | H    | J  |                  |
| 6             | 5.3        | 3.8  | 5.5  | 10 | 8.5 | 6.5  | 7.5  | 31 | 6-5 DIN          |
|               | 6.5        | 3.8  | 5.5  | 10 | 8.5 | 7.5  | 8    | 32 | 6-6 DIN          |
| 10            | 6.5        | 4.5  | 6    | 10 | 8.5 | 7.5  | 8    | 35 | 10-6 DIN         |
|               | 8.5        | 4.5  | 6    | 10 | 8.5 | 10   | 10   | 37 | 10-8 DIN         |
| 16            | 6.5        | 5.5  | 8.5  | 20 | 12  | 7.5  | 8    | 43 | 16-6 DIN         |
|               | 8.4        | 5.5  | 8.5  | 20 | 12  | 10   | 10   | 45 | 16-8 DIN         |
|               | 10.5       | 5.5  | 8.5  | 20 | 17  | 12   | 12   | 49 | 16-10 DIN        |
|               | 13         | 5.5  | 8.5  | 20 | 19  | 13   | 13   | 50 | 16-12 DIN        |
| 25            | 6.5        | 7    | 10   | 20 | 15  | 7.5  | 8    | 47 | 25-6 DIN         |
|               | 8.4        | 7    | 10   | 20 | 15  | 10   | 10   | 49 | 25-8 DIN         |
|               | 10.5       | 7    | 10   | 20 | 17  | 12   | 12   | 51 | 25-10 DIN        |
|               | 13         | 7    | 10   | 20 | 19  | 13   | 13   | 52 | 25-13 DIN        |
| 35            | 8.4        | 8.2  | 12.5 | 20 | 17  | 7.5  | 8    | 50 | 35-8 DIN         |
|               | 10.5       | 8.2  | 12.5 | 20 | 19  | 10   | 10   | 52 | 35-10 DIN        |
|               | 13         | 8.2  | 12.5 | 20 | 21  | 12   | 12   | 54 | 35-12 DIN        |
| 50            | 8.4        | 10   | 14.5 | 28 | 22  | 10   | 10   | 61 | 50-8 DIN         |
|               | 10.5       | 10   | 14.5 | 28 | 22  | 12   | 12   | 63 | 50-10 DIN        |
|               | 13         | 10   | 14.5 | 28 | 23  | 13   | 13   | 64 | 50-12 DIN        |
|               | 17         | 10   | 14.5 | 28 | 28  | 14.5 | 14.5 | 66 | 50-16 DIN        |
| 70            | 10.5       | 11.5 | 16.5 | 28 | 24  | 10   | 10   | 64 | 70-10 DIN        |
|               | 13         | 11.5 | 16.5 | 28 | 24  | 12   | 12   | 66 | 70-12 DIN        |
|               | 17         | 11.5 | 16.5 | 28 | 32  | 13   | 13   | 67 | 70-16 DIN        |
|               | 21         | 11.5 | 16.5 | 28 | 32  | 14.5 | 14.5 | 69 | 70-20 DIN        |

| Size<br>Sq.mm | Dimensions |      |      |    |    |      |      |     | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|----|------|------|-----|------------------|
|               | E          | A    | C    | B  | D  | G    | H    | J   |                  |
| 95            | 10.5       | 13.5 | 19   | 35 | 28 | 12   | 12   | 76  | 95-10 DIN        |
|               | 13         | 13.5 | 19   | 35 | 28 | 12   | 12   | 76  | 95-12 DIN        |
|               | 17         | 13.5 | 19   | 35 | 32 | 13   | 13   | 80  | 95-16 DIN        |
| 120           | 21         | 13.5 | 19   | 35 | 34 | 14.5 | 14.5 | 82  | 95-20 DIN        |
|               | 10.5       | 15.5 | 21   | 35 | 32 | 18   | 16   | 83  | 120-10 DIN       |
|               | 13         | 15.5 | 21   | 35 | 32 | 19   | 17   | 84  | 120-12 DIN       |
|               | 17         | 15.5 | 21   | 35 | 32 | 15   | 19   | 87  | 120-16 DIN       |
| 150           | 21         | 15.5 | 21   | 35 | 32 | 16   | 20   | 88  | 120-20 DIN       |
|               | 10.5       | 17   | 23.5 | 35 | 34 | 15   | 16   | 92  | 150-10 DIN       |
|               | 13         | 17   | 23.5 | 35 | 34 | 16   | 17   | 93  | 150-12 DIN       |
|               | 17         | 17   | 23.5 | 35 | 34 | 19   | 20   | 96  | 150-16 DIN       |
| 185           | 21         | 17   | 23.5 | 35 | 40 | 16   | 20   | 96  | 150-20 DIN       |
|               | 10.5       | 19   | 25.5 | 40 | 37 | 15   | 16   | 96  | 185-10 DIN       |
|               | 13         | 19   | 25.5 | 40 | 37 | 16   | 17   | 97  | 185-12 DIN       |
|               | 17         | 19   | 25.5 | 40 | 37 | 19   | 20   | 100 | 185-16 DIN       |
| 240           | 21         | 19   | 25.5 | 40 | 40 | 19   | 20   | 100 | 185-20 DIN       |
|               | 10.5       | 21.5 | 29   | 40 | 42 | 15   | 16   | 106 | 240-10 DIN       |
|               | 13         | 21.5 | 29   | 40 | 42 | 16   | 17   | 107 | 240-12 DIN       |
|               | 17         | 21.5 | 29   | 40 | 42 | 19   | 20   | 110 | 240-16 DIN       |
| 300           | 21         | 21.5 | 29   | 40 | 46 | 21   | 20   | 112 | 240-20 DIN       |
|               | 13         | 24.5 | 32   | 50 | 48 | 19   | 22   | 119 | 300-12 DIN       |
|               | 17         | 24.5 | 32   | 50 | 48 | 19   | 22   | 119 | 300-16 DIN       |
|               | 21         | 24.5 | 32   | 50 | 48 | 21   | 22   | 121 | 300-20 DIN       |
| 400           | 17         | 27.5 | 38.5 | 70 | 55 | 25   | 25   | 140 | 400-16 DIN       |
|               | 21         | 27.5 | 38.5 | 70 | 55 | 25   | 25   | 140 | 400-20 DIN       |
| 500           | 21         | 31   | 42   | 70 | 60 | 25   | 25   | 152 | 500-20 DIN       |
| 625           | 21         | 34.5 | 44   | 80 | 60 | 25   | 25   | 160 | 625-20 DIN       |



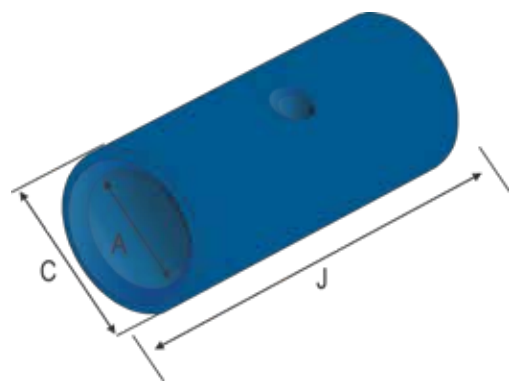
# COPPER TUBE IN-LINE CONNECTORS

## Braco Connectors: Seamless Heavy Duty Joints

Designed for joining Copper conductors, Braco Connectors offer a reliable solution for electrical connections. Crafted from electrolytic copper tubes with dimensions matching CT series lugs, these connectors are annealed and electro tin plated for optimal performance.

Featuring an internal taper at both ends, Braco Connectors facilitate the introduction of conductors, ensuring a seamless joint. A dimple, if required, is incorporated to guarantee correct positioning. These connectors can be provided with insulation for added versatility.

Tinning on connectors not only provides a better finish but also prevents oxidization, ensuring maximum corrosion protection.



**Material: Copper BS: 1977**

**Finish: Electro Tinned**

### (Short Barrel)

| BRACO<br>CAT NO. | Size<br>Sq.mm | Dimensions |      |     |
|------------------|---------------|------------|------|-----|
|                  |               | A          | C    | J   |
| ILC-453          | 1.5           | 1.9        | 3.8  | 15  |
| ILC-454          | 2.5           | 2.4        | 4    | 15  |
| ILC-3            | 4             | 3.1        | 4.8  | 15  |
| ILC-4            | 6             | 3.8        | 5.5  | 15  |
| ILC-460          | 10            | 4.5        | 6.2  | 20  |
| ILC-6            | 16            | 5.4        | 7.1  | 20  |
| ILC-24           | 25            | 6.8        | 8.8  | 32  |
| ILC-25           | 35            | 8.2        | 10.6 | 36  |
| ILC-26           | 50            | 9.5        | 12.4 | 40  |
| ILC-51           | 70            | 11.2       | 14.7 | 40  |
| ILC-52           | 95            | 13.5       | 17.4 | 45  |
| ILC-53           | 120           | 15         | 19.4 | 45  |
| ILC-54           | 150           | 16.5       | 21.2 | 55  |
| ILC-55           | 185           | 18.5       | 23.5 | 65  |
| ILC-56           | 240           | 21         | 26.5 | 80  |
| ILC-57           | 300           | 23.5       | 30   | 85  |
| ILC-58           | 400           | 26.8       | 34.8 | 90  |
| ILC-59           | 500           | 30         | 39   | 100 |
| ILC-61           | 630           | 35         | 45   | 110 |
| ILC-62           | 800           | 39         | 50.6 | 150 |
| ILC-63           | 1000          | 43         | 53.7 | 170 |

### (Long Barrel)



| BRACO<br>CAT NO. | Size<br>Sq.mm | Dimensions |      |     |
|------------------|---------------|------------|------|-----|
|                  |               | A          | C    | J   |
| ILC-41           | 1.5           | 1.9        | 3.8  | 22  |
| ILC-42           | 2.5           | 2.4        | 4    | 22  |
| ILC-43           | 4             | 3.1        | 4.8  | 22  |
| ILC-44           | 6             | 3.8        | 5.5  | 22  |
| ILC-45           | 10            | 4.5        | 6.2  | 22  |
| ILC-46           | 16            | 5.4        | 7.1  | 35  |
| ILC-47           | 25            | 6.8        | 8.8  | 47  |
| ILC-48           | 35            | 8.2        | 10.6 | 45  |
| ILC-49           | 50            | 9.5        | 12.4 | 50  |
| ILC-27           | 70            | 11.2       | 14.7 | 50  |
| ILC-28           | 95            | 13.5       | 17.4 | 60  |
| ILC-29           | 120           | 15         | 19.4 | 65  |
| ILC-30           | 150           | 16.5       | 21.2 | 70  |
| ILC-31           | 185           | 18.5       | 23.5 | 75  |
| ILC-32           | 240           | 21         | 26.5 | 89  |
| ILC-33           | 300           | 23.5       | 30   | 95  |
| ILC-34           | 400           | 26.8       | 34.8 | 115 |
| ILC-35           | 500           | 30         | 39   | 117 |
| ILC-36           | 630           | 35         | 45   | 120 |



# COPPER CRIMPING REDUCER TERMINALS FOR ALUMINIUM CONDUCTOR

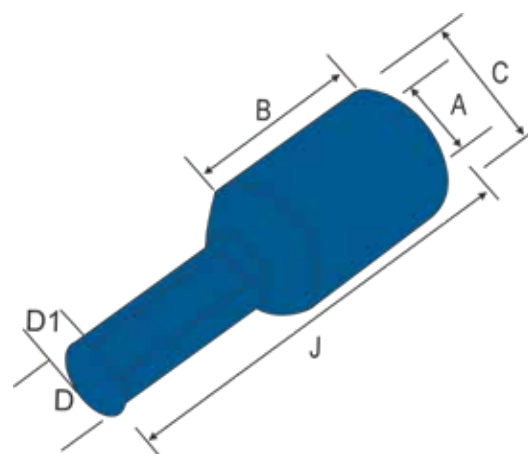
## Braco Copper Crimping Reducer Terminals: Efficient Aluminum Conductor Termination

Designed for tunnel-type terminal blocks, Braco Copper Crimping Reducer Terminals efficiently terminate one or more aluminum conductors to a smaller area. Ideal for fuse gears, cut-outs, meters, etc., these terminals ensure secure connections.

Braco can tailor-produce any copper reducing link you may need, offering versatile solutions. The presence of copper at the termination end enhances current-carrying capacity in a compact space for optimal performance.

Tinning prevents oxidization, ensuring maximum corrosive protection and longevity. Trust Braco for efficient and reliable aluminum conductor termination in various applications.

**Material: Copper BS: 1977**  
**Finish: Electro Tinned**



| Size<br>Sq.mm | Dimensions |      |     |     |    |    | BRACO<br>CAT NO. |
|---------------|------------|------|-----|-----|----|----|------------------|
|               | A          | C    | D   | D-1 | B  | J  |                  |
| 2.5           | 2.5        | 4.7  | 4.5 | 4   | 6  | 20 | WPC-1            |
|               | 2.5        | 4.7  | 3.8 | 3.3 | 6  | 20 | WPC-7            |
| 4             | 2.8        | 4.7  | 4.5 | 4   | 6  | 20 | WPC-15           |
|               | 2.8        | 4.7  | 3.8 | 3.3 | 6  | 20 | WPC-16           |
| 6             | 3.1        | 4.7  | 4.5 | 4   | 6  | 20 | WPC-17           |
|               | 3.1        | 4.7  | 3.8 | 3.3 | 6  | 20 | WPC-18           |
| 10            | 3.8        | 5.5  | 4.5 | 4   | 9  | 23 | WPC-19           |
|               | 3.8        | 5.5  | 3.8 | 3.3 | 9  | 23 | WPC-20           |
|               | 4.4        | 6.2  | 4.5 | 4   | 9  | 23 | WPC-21           |
|               | 4.4        | 6.2  | 3.8 | 3.3 | 9  | 23 | WPC-22           |
| 16            | 5.3        | 7.1  | 6   | 5.5 | 12 | 32 | WPC-23           |
|               | 5.3        | 7.1  | 6   | 5.5 | 12 | 37 | WPC-24           |
|               | 5.3        | 7.1  | 3.8 | 3.3 | 12 | 30 | WPC-2            |
| 25            | 7          | 9    | 6   | 5.5 | 12 | 32 | WPC-25           |
|               | 7          | 9    | 7.5 | 6.5 | 12 | 37 | WPC-3            |
| 35            | 8          | 10   | 7.5 | 6.5 | 12 | 37 | WPC-4            |
| 50            | 9.2        | 11.2 | 7.5 | 6.5 | 16 | 41 | WPC-26           |
|               | 10.4       | 14   | 14  | 13  | 18 | 49 | WPC-5            |

| Size<br>Sq.mm | Dimensions |      |      |      |    |    | BRACO<br>CAT NO. |
|---------------|------------|------|------|------|----|----|------------------|
|               | A          | C    | D    | D-1  | B  | J  |                  |
| 70            | 11.5       | 13.8 | 7.5  | 6.5  | 18 | 43 | WPC-27           |
|               | 11.5       | 13.8 | 11.5 | 10.5 | 18 | 48 | WPC-6            |
| 95            | 11.5       | 13.8 | 11.5 | 10.5 | 18 | 55 | WPC-28           |
|               | 12.8       | 15.6 | 11.5 | 10.5 | 20 | 51 | WPC-29           |
|               | 12.8       | 15.6 | 7.5  | 6.5  | 20 | 48 | WPC-31           |
| 120           | 12.8       | 15.6 | 12.8 | 11.8 | 20 | 58 | WPC-32           |
|               | 14.8       | 17.8 | 7.5  | 6.5  | 22 | 50 | WPC-34           |
|               | 14.8       | 17.8 | 11.5 | 10.5 | 22 | 60 | WPC-35           |
| 150           | 16         | 19.6 | 15.6 | 14   | 26 | 64 | WPC-10           |
|               | 16         | 19.6 | 11.5 | 10.5 | 26 | 64 | WPC-37           |
| 185           | 18         | 22   | 15.6 | 14   | 32 | 70 | WPC-30           |
|               | 18         | 22   | 11.5 | 10.5 | 32 | 70 | WPC-38           |
| 240           | 22         | 26   | 16   | 15   | 38 | 88 | WPC-44           |
|               | 22         | 26   | 16   | 14   | 38 | 78 | WPC-43           |
| 300           | 24         | 28.7 | 16   | 15   | 42 | 92 | WPC-45           |
|               | 24         | 28.7 | 16   | 14   | 42 | 82 | WPC-47           |
| 400           | 27         | 33.2 | 16   | 14   | 46 | 90 | WPC-101          |



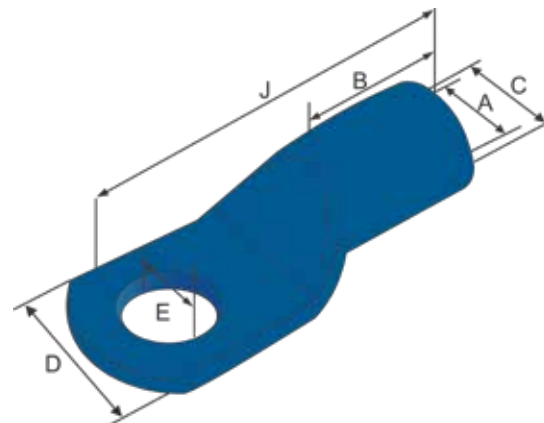
# ALUMINIUM CABLE LUGS & FERRULES

# ALUMINIUM CRIMPING TERMINALS

## Braco Aluminium Crimping Terminals: Superior Purity and Performance

Crafted from tubes with a purity equal to or greater than 99.5%, Braco Aluminium Crimping Terminals boast a maximum conductivity of not less than 60% IACS. Designed according to IS 8309:1993 standards, these terminals efficiently terminate cables of all sizes, making them ideal for electrical switching equipment.

With the absence of an inspection hole, these terminals prevent water or moisture entry into crimped joints, ensuring suitability for outdoor applications. Explore the superior purity and performance of Braco Aluminium Crimping Terminals in various applications.



## Material: Aluminium (IS-5082:1981)

| Size<br>Sq.mm | Dimensions |      |      |    |    |    | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|----|----|------------------|
|               | E          | A    | C    | D  | B  | J  |                  |
| 2.5           | 3.2        | 2    | 5.5  | 7  | 7  | 18 | AT-151           |
|               | 3.7        | 2.6  | 5.5  | 7  | 7  | 18 | AT-309           |
| 4             | 4.2        | 2.9  | 5.5  | 7  | 7  | 18 | AT-155           |
|               | 5.2        | 2.9  | 5.5  | 9  | 7  | 24 | AT-317           |
| 6             | 5.2        | 3.5  | 5.5  | 8  | 7  | 24 | AT-158           |
|               | 6.4        | 3.5  | 5.5  | 11 | 7  | 24 | AT-313           |
| 10            | 6.4        | 4.4  | 7.4  | 11 | 9  | 30 | AT-214           |
|               | 8.2        | 4.4  | 7.4  | 13 | 9  | 30 | AT-215           |
| 16            | 6.4        | 5.4  | 8.3  | 11 | 13 | 37 | AT-252           |
|               | 8.2        | 5.4  | 8.3  | 14 | 13 | 37 | AT-216           |
|               | 10.2       | 5.4  | 8.3  | 15 | 13 | 37 | AT-217           |
| 25            | 6.4        | 7    | 9.7  | 14 | 16 | 44 | AT-253           |
|               | 8.2        | 7    | 9.7  | 14 | 16 | 44 | AT-218           |
|               | 10.2       | 7    | 9.7  | 17 | 16 | 44 | AT-219           |
|               | 12.7       | 7    | 9.7  | 18 | 16 | 44 | AT-220           |
| 35            | 6.4        | 8    | 10.8 | 15 | 18 | 47 | AT-254           |
|               | 8.2        | 8    | 10.8 | 15 | 18 | 47 | AT-221           |
|               | 10.2       | 8    | 10.8 | 17 | 18 | 47 | AT-222           |
| 50            | 8.2        | 9.3  | 13   | 18 | 22 | 54 | AT-255           |
|               | 10.2       | 9.3  | 13   | 18 | 22 | 54 | AT-312           |
|               | 12.7       | 9.3  | 13   | 18 | 22 | 54 | AT-224           |
| 70            | 8.2        | 11.1 | 15.4 | 22 | 26 | 60 | AT-256           |
|               | 10.2       | 11.1 | 15.4 | 22 | 26 | 60 | AT-225           |
|               | 12.7       | 11.1 | 15.4 | 22 | 26 | 60 | AT-226           |

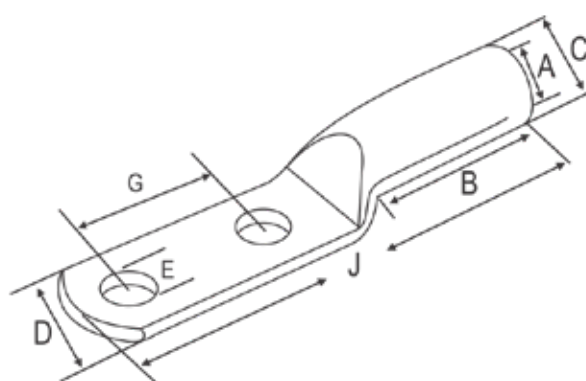
| Size<br>Sq.mm | Dimensions |      |      |      |     |     | BRACO<br>CAT NO. |
|---------------|------------|------|------|------|-----|-----|------------------|
|               | E          | A    | C    | D    | B   | J   |                  |
| 95            | 10.2       | 13   | 17.1 | 25   | 28  | 64  | AT-227           |
|               | 12.7       | 13   | 17.1 | 25   | 28  | 64  | AT-228           |
|               | 16.2       | 13   | 17.1 | 25   | 28  | 64  | AT-229           |
| 120           | 10.2       | 14.8 | 19.6 | 28   | 32  | 73  | AT-257           |
|               | 12.7       | 14.8 | 19.6 | 28   | 32  | 73  | AT-230           |
|               | 16.2       | 14.8 | 19.6 | 28   | 32  | 73  | AT-231           |
| 150           | 10.2       | 16.6 | 21.4 | 31   | 34  | 79  | AT-258           |
|               | 12.7       | 16.6 | 21.4 | 31   | 34  | 79  | AT-232           |
|               | 16.2       | 16.6 | 21.4 | 31   | 34  | 79  | AT-233           |
| 185           | 10.2       | 18.5 | 24   | 34   | 36  | 84  | AT-311           |
|               | 12.7       | 18.5 | 24   | 34   | 36  | 84  | AT-234           |
|               | 16.2       | 18.5 | 24   | 34   | 36  | 84  | AT-235           |
| 240           | 12.7       | 22   | 28   | 40   | 44  | 102 | AT-236           |
|               | 16.2       | 22   | 28   | 40   | 44  | 102 | AT-237           |
|               | 20.3       | 22   | 28   | 40   | 44  | 102 | AT-238           |
| 300           | 16.2       | 24   | 31   | 44.7 | 47  | 115 | AT-300           |
|               | 20.3       | 24   | 31   | 44.7 | 47  | 115 | AT-259           |
| 400           | 20.3       | 28   | 36   | 51   | 56  | 130 | AT-260           |
| 500           | 20.3       | 31   | 41   | 58   | 60  | 140 | AT-296           |
| 630           | 20.3       | 35   | 46   | 66   | 69  | 154 | AT-261           |
| 800           | -          | 39   | 51   | 73   | 77  | 180 | AT-318           |
| 1000          | -          | 43.5 | 57   | 81   | 100 | 220 | AT-319           |

# DOUBLE HOLE ALUMINIUM CRIMPING TERMINALS FOR ALUMINIUM CONDUCTOR

## Braco Aluminium Crimping Terminals: Superior Purity and Performance

Crafted from tubes with a purity equal to or greater than 99.5%, Braco Aluminium Crimping Terminals boast a maximum conductivity of not less than 60% IACS. Designed according to IS 8309:1993 standards, these terminals efficiently terminate cables of all sizes, making them ideal for electrical switching equipment.

With the absence of an inspection hole, these terminals prevent water or moisture entry into crimped joints, ensuring suitability for outdoor applications. Explore the superior purity and performance of Braco Aluminium Crimping Terminals in various applications.

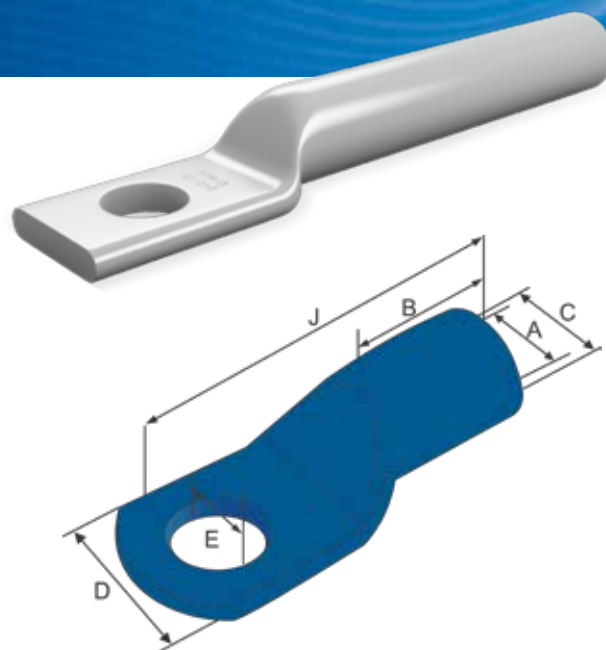


## Material: Aluminium IS:5082:1981

| CABLE<br>SIZE<br>MM <sup>50</sup> | Dimensions |      |      |    |    |    |     | BRACO<br>CAT NO. |
|-----------------------------------|------------|------|------|----|----|----|-----|------------------|
|                                   | E          | A    | C    | D  | G  | B  | J   |                  |
| 25                                | 8.2        | 7    | 9.7  | 14 | 45 | 16 | 88  | ATT-25-8         |
| 35                                | 8.2        | 8    | 10.8 | 15 | 45 | 18 | 90  | ATT-35-8         |
| 50                                | 10.2       | 9.3  | 13   | 18 | 45 | 22 | 100 | ATT-50-10        |
| 70                                | 10.2       | 11.1 | 15.4 | 22 | 45 | 26 | 103 | ATT-70-10        |
| 95                                | 12.7       | 13   | 17.1 | 25 | 45 | 28 | 111 | ATT-95-12        |
| 120                               | 12.7       | 14.8 | 19.6 | 28 | 45 | 32 | 118 | ATT-120-12       |
| 150                               | 12.7       | 16.6 | 21.4 | 31 | 45 | 34 | 120 | ATT-150-12       |
| 185                               | 12.7       | 18.5 | 24   | 34 | 45 | 36 | 123 | ATT-185-12       |
| 240                               | 12.7       | 22   | 28   | 40 | 45 | 44 | 137 | ATT-240-12       |
| 300                               | 16.2       | 24   | 31   | 45 | 45 | 47 | 147 | ATT-300-16       |
| 400                               | 20.3       | 28   | 36   | 51 | 45 | 56 | 157 | ATT-400-20       |
| 500                               | 20.3       | 31   | 41   | 58 | 45 | 60 | 167 | ATT-500-20       |
| 630                               | 20.3       | 35   | 46   | 66 | 45 | 69 | 178 | ATT-630-20       |

# ALUMINIUM TUBE TERMINALS FOR AL-XLPE CONDUCTORS

Braco Aluminium Tube Terminals For AL-XLPE Conductors are designed to offer maximum efficiency under heavy-duty applications that are subject to continuous Mechanical Vibration ie Engines, Railways, Moving Components etc.



**Material: Aluminium IS:5082:1981**

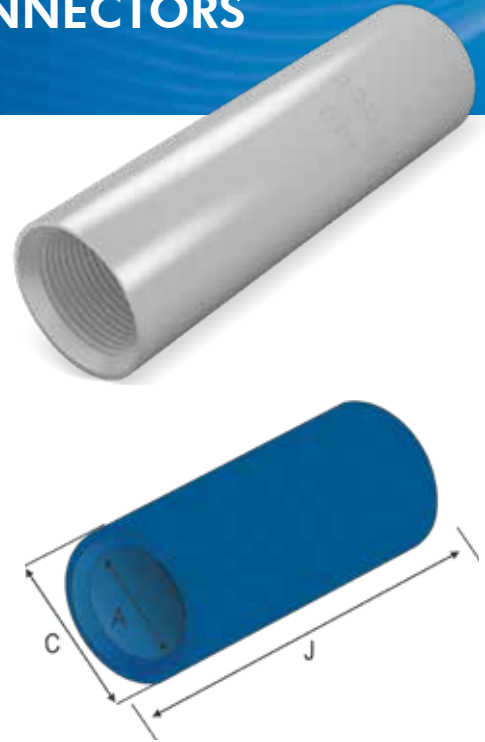
| Size<br>Sq.mm | Dimensions |      |      |      |     |     |     | BRACO<br>CAT NO. |
|---------------|------------|------|------|------|-----|-----|-----|------------------|
|               | E          | A    | C    | D    | B   | G+H | J   |                  |
| 25            | 8.2        | 7.2  | 9.6  | 14   | 41  | 21  | 69  | ATXL-17          |
| 35            | 8.2        | 8.3  | 11.1 | 16   | 50  | 22  | 79  | ATXL-18          |
| 50            | 10.2       | 9.3  | 13.5 | 19.5 | 49  | 24  | 81  | ATXL-19          |
| 70            | 10.2       | 10.2 | 14.5 | 20.5 | 62  | 26  | 96  | ATXL-20          |
| 95            | 12.7       | 12   | 16.6 | 23.5 | 73  | 28  | 109 | ATXL-21          |
| 120           | 12.7       | 13.7 | 19   | 26.5 | 73  | 30  | 114 | ATXL-22          |
| 150           | 12.7       | 15.1 | 21.1 | 29.5 | 83  | 34  | 128 | ATXL-23          |
| 185           | 12.7       | 16.6 | 23.9 | 33   | 83  | 36  | 131 | ATXL-24          |
| 240           | 12.7       | 19.3 | 27.2 | 37.5 | 86  | 44  | 144 | ATXL-26          |
| 300           | 20.3       | 21.8 | 30.2 | 42   | 89  | 54  | 157 | ATXL-27          |
| 400           | 20.3       | 25   | 34.8 | 48   | 113 | 60  | 187 | ATXL-28          |
| 500           | 20.3       | 28.2 | 39.1 | 54   | 125 | 64  | 205 | ATXL-29          |
| 630           | 20.3       | 31.7 | 44.4 | 61   | 140 | 68  | 225 | ATXL-30          |
| 800           | 20.3       | 35.7 | 49.5 | 68   | 147 | 78  | 250 | ATXL-31          |
| 1000          | 20.3       | 41   | 56   | 77.5 | 160 | 90  | 280 | ATXL-32          |



# ALUMINIUM CRIMPING IN-LINE CONNECTORS

## Braco Aluminium Crimping In-Line Connectors: Superior Purity and Connectivity

Braco Aluminium Crimping In-Line Connectors are meticulously crafted from tubes with a purity equal to or greater than 99.5%, ensuring a maximum conductivity of not less than 60% IACS. Designed to meet IS 8309:1993 standards, these connectors provide a reliable solution for joining two identical size aluminum conductors. Explore the superior purity and seamless connectivity offered by Braco in various applications.



### Material: Aluminium IS:5082:1981

| Size Sq.mm | Dimensions |      |     | BRACO CAT NO. |
|------------|------------|------|-----|---------------|
|            | A          | C    | J   |               |
| 2.5        | 2          | 5.5  | 16  | ILA-145       |
|            | 2.6        | 5.5  | 16  | ILA-6         |
| 4          | 2.9        | 5.5  | 16  | ILA-5         |
| 6          | 3.5        | 5.5  | 16  | ILA-13        |
| 10         | 4.4        | 7.4  | 20  | ILA-14        |
|            | 3.8        | 6.2  | 20  | ILA-146       |
| 16         | 5.4        | 8.3  | 26  | ILA-4         |
| 25         | 7          | 9.7  | 35  | ILA-3         |
| 35         | 8          | 10.8 | 40  | ILA-2         |
| 50         | 9.3        | 13   | 45  | ILA-12        |
| 70         | 11.1       | 15.4 | 55  | ILA-1         |
| 95         | 13         | 17.1 | 60  | ILA-15        |
| 120        | 14.8       | 19.6 | 65  | ILA-9         |
| 150        | 16.6       | 21.4 | 70  | ILA-10        |
| 185        | 18.5       | 24   | 75  | ILA-11        |
| 240        | 22         | 28   | 90  | ILA-16        |
| 300        | 24         | 31   | 100 | ILA-17        |
| 400        | 28         | 36   | 115 | ILA-18        |
| 500        | 31         | 41   | 125 | ILA-19        |
| 630        | 35         | 46   | 140 | ILA-20        |
| 800        | 39         | 51   | 160 | ILA-148       |
| 1000       | 43.5       | 57   | 210 | ILA-149       |

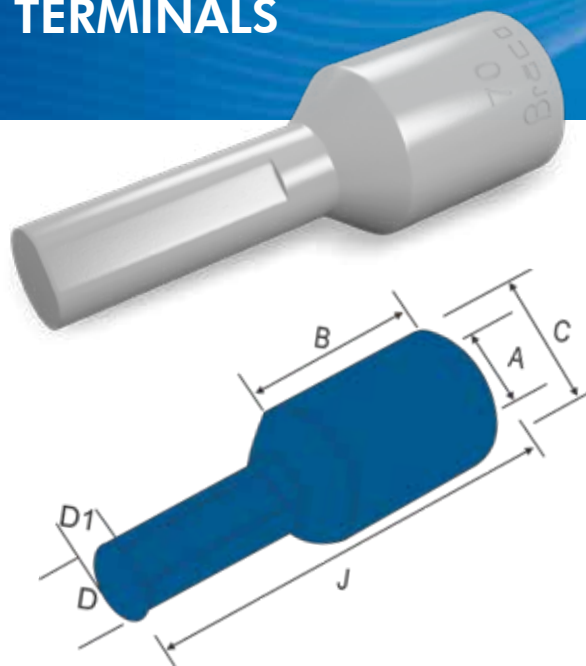
# ALUMINIUM CRIMPING REDUCER TERMINALS FOR ALUMINIUM CONDUCTOR

## Braco Aluminium Reducer Terminals: Efficient Conductor Termination

Crafted from aluminum with a purity equal to or greater than 99.5%, Braco Aluminium Reducer Terminals boast a maximum conductivity of not less than 60% IACS. Designed for terminating one or more aluminum conductors to a smaller area, these terminals offer efficient solutions.

Braco has the capability to produce any aluminum reducing link you may require, providing versatile options to meet your specific needs. Explore the efficiency of Braco Aluminium Reducer Terminals in conductor termination applications.

**Material: Aluminium IS:5082:1981**



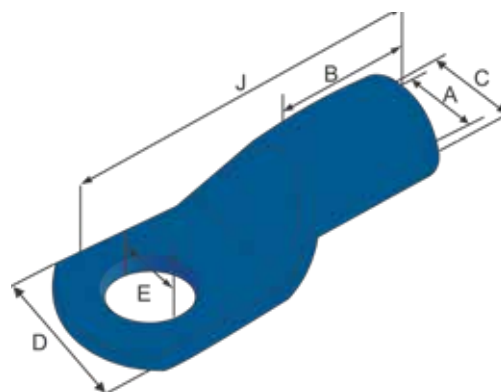
| Size Sq.mm | Dimensions |      |      |      |    |    | BRACO CAT NO. |
|------------|------------|------|------|------|----|----|---------------|
|            | A          | C    | D    | D-1  | B  | J  |               |
| 2.5        | 2.6        | 5.5  | 4.5  | 4    | 7  | 21 | WPA-1         |
|            | 2.6        | 5.5  | 3.5  | 3.3  | 7  | 21 | WPA-7         |
| 4          | 2.9        | 5.5  | 4.5  | 4    | 7  | 21 | WPA-15        |
|            | 2.9        | 5.5  | 3.8  | 3.3  | 7  | 21 | WPA-16        |
| 6          | 3.5        | 5.5  | 4.5  | 4    | 7  | 21 | WPA-17        |
|            | 3.5        | 5.5  | 3.8  | 3.3  | 7  | 21 | WPA-18        |
| 10         | 3.8        | 7.4  | 4.5  | 4    | 9  | 23 | WPA-19        |
|            | 3.8        | 7.4  | 3.8  | 3.3  | 9  | 23 | WPA-20        |
|            | 4.4        | 7.4  | 4.5  | 4    | 9  | 23 | WPA-21        |
|            | 4.4        | 7.4  | 3.8  | 3.3  | 9  | 23 | WPA-22        |
| 16         | 5.4        | 8.3  | 6    | 5.5  | 13 | 33 | WPA-23        |
|            | 5.4        | 8.3  | 6    | 5.5  | 13 | 38 | WPA-24        |
|            | 5.4        | 8.3  | 3.8  | 3.3  | 13 | 31 | WPA-2         |
| 25         | 7          | 10   | 6    | 5.5  | 16 | 36 | WPA-25        |
|            | 7          | 10   | 7.5  | 6.5  | 16 | 41 | WPA-3         |
| 35         | 8          | 10.8 | 7.5  | 6.5  | 18 | 43 | WPA-4         |
| 50         | 9.3        | 13   | 7.5  | 6.5  | 22 | 47 | WPA-26        |
|            | 10.4       | 14   | 14   | 13   | 22 | 53 | WPA-5         |
| 70         | 11.6       | 16   | 7.5  | 6.5  | 26 | 51 | WPA-27        |
|            | 11.6       | 16   | 11.5 | 10.5 | 26 | 56 | WPA-6         |
|            | 11.6       | 16   | 11.5 | 10.5 | 26 | 63 | WPA-28        |
|            | 12.9       | 17.1 | 11.5 | 10.5 | 28 | 59 | WPA-29        |
| 95         | 12.9       | 17.1 | 15.6 | 14   | 28 | 61 | WPA-8         |
|            | 12.9       | 17.1 | 7.5  | 6.5  | 28 | 56 | WPA-31        |
|            | 12.9       | 17.1 | 12.8 | 11.8 | 28 | 66 | WPA-32        |
| 120        | 14.8       | 19.6 | 11.5 | 10.5 | 32 | 63 | WPA-33        |
|            | 14.8       | 19.6 | 7.5  | 6.5  | 32 | 60 | WPA-34        |
|            | 14.8       | 19.6 | 11.5 | 10.5 | 32 | 70 | WPA-35        |
|            | 14.8       | 19.6 | 15.6 | 14   | 32 | 70 | WPA-36        |
| 150        | 16.1       | 21.2 | 15.6 | 14   | 34 | 72 | WPA-10        |
|            | 16.1       | 21.2 | 11.5 | 10.5 | 34 | 72 | WPA-37        |
| 185        | 18         | 23.7 | 15.6 | 14   | 36 | 74 | WPA-30        |
|            | 18         | 23.7 | 11.5 | 10.5 | 36 | 74 | WPA-38        |
| 240        | 22         | 28   | 16   | 15   | 44 | 94 | WPA-44        |
|            | 22         | 28   | 15.6 | 14   | 44 | 84 | WPA-43        |
| 300        | 24         | 31   | 16   | 15   | 47 | 94 | WPA-45        |
|            | 24         | 31   | 15.6 | 14   | 47 | 84 | WPA-47        |

# LONG BARREL ALUMINIUM CRIMPING TERMINALS FOR ALUMINIUM CONDUCTOR

## Braco Long Barrel Aluminium Crimping Terminals: Enhanced Performance

Manufactured from tubes drawn to the required sizes with a minimum conductivity of not less than 60% IACS, Braco Long Barrel Aluminium Crimping Terminals adhere to IS 8309:1993 standards. These terminals are designed to efficiently terminate cables of all sizes, serving electrical switching equipment applications.

The increased barrel length ensures enhanced electrical and mechanical performance, allowing for more crimps. With the absence of an inspection hole, these terminals prevent the entry of water or moisture into crimped joints, making them suitable for outdoor applications. Explore the enhanced performance of Braco Long Barrel Aluminium Crimping Terminals in various settings.



## Material: Aluminium IS:5082:1981

| Size<br>Sq.mm | Dimensions |      |      |    |    |    | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|----|----|------------------|
|               | E          | A    | C    | D  | B  | J  |                  |
| 2.5           | 3.2        | 2    | 5.5  | 7  | 10 | 21 | AT-551           |
|               | 3.7        | 2.6  | 5.5  | 7  | 10 | 21 | AT-509           |
| 4             | 4.2        | 2.9  | 5.5  | 7  | 10 | 21 | AT-555           |
|               | 5.2        | 2.9  | 5.5  | 9  | 10 | 27 | AT-617           |
| 6             | 5.2        | 3.5  | 5.5  | 8  | 10 | 27 | AT-558           |
|               | 6.4        | 3.5  | 5.5  | 11 | 10 | 27 | AT-513           |
| 10            | 6.4        | 4.4  | 7.4  | 11 | 13 | 34 | AT-514           |
|               | 8.2        | 4.4  | 7.4  | 13 | 13 | 34 | AT-515           |
| 16            | 6.4        | 5.4  | 8.3  | 11 | 20 | 44 | AT-552           |
|               | 8.2        | 5.4  | 8.3  | 14 | 20 | 44 | AT-516           |
| 25            | 10.2       | 5.4  | 8.3  | 15 | 20 | 44 | AT-517           |
|               | 8.2        | 7    | 9.7  | 14 | 24 | 52 | AT-518           |
| 35            | 10.2       | 7    | 9.7  | 17 | 24 | 52 | AT-519           |
|               | 12.7       | 7    | 9.7  | 18 | 24 | 52 | AT-520           |
| 50            | 8.2        | 8    | 10.8 | 15 | 27 | 56 | AT-521           |
|               | 10.2       | 8    | 10.8 | 17 | 27 | 56 | AT-522           |
| 70            | 8.2        | 9.3  | 13   | 18 | 33 | 65 | AT-655           |
|               | 10.2       | 9.3  | 13   | 18 | 33 | 65 | AT-512           |
| 100           | 12.7       | 9.3  | 13   | 18 | 33 | 65 | AT-524           |
|               | 8.2        | 11.1 | 15.4 | 22 | 39 | 73 | AT-556           |
| 150           | 10.2       | 11.1 | 15.4 | 22 | 39 | 73 | AT-525           |
|               | 12.7       | 11.1 | 15.4 | 22 | 39 | 73 | AT-526           |

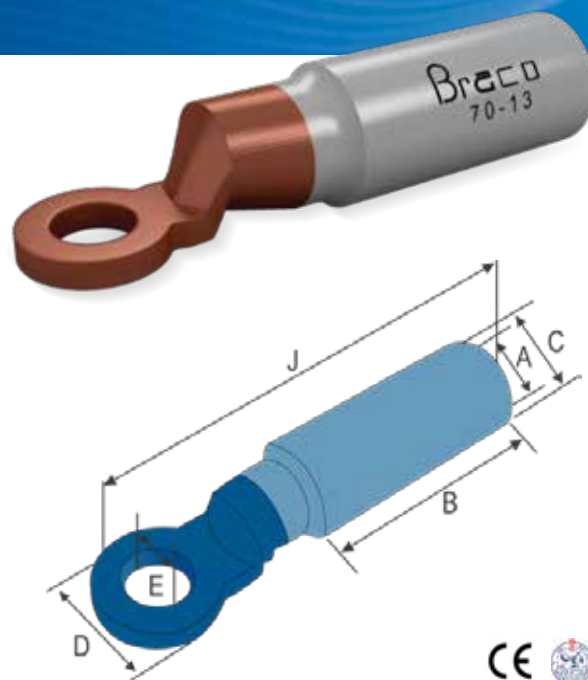
| Size<br>Sq.mm | Dimensions |      |      |      |     |     | BRACO<br>CAT NO. |
|---------------|------------|------|------|------|-----|-----|------------------|
|               | E          | A    | C    | D    | B   | J   |                  |
| 95            | 10.2       | 13   | 17.1 | 25   | 42  | 78  | AT-527           |
|               | 12.7       | 13   | 17.1 | 25   | 42  | 78  | AT-528           |
| 120           | 16.2       | 13   | 17.1 | 25   | 42  | 78  | AT-529           |
|               | 10.2       | 14.8 | 19.6 | 28   | 48  | 89  | AT-557           |
| 150           | 12.7       | 14.8 | 19.6 | 28   | 48  | 89  | AT-530           |
|               | 16.2       | 14.8 | 19.6 | 28   | 48  | 89  | AT-531           |
| 185           | 10.2       | 16.6 | 21.4 | 31   | 51  | 96  | AT-658           |
|               | 12.7       | 16.6 | 21.4 | 31   | 51  | 96  | AT-532           |
| 240           | 16.2       | 16.6 | 21.4 | 31   | 51  | 96  | AT-533           |
|               | 10.2       | 18.5 | 24   | 34   | 54  | 102 | AT-511           |
| 300           | 12.7       | 18.5 | 24   | 34   | 54  | 102 | AT-534           |
|               | 16.2       | 18.5 | 24   | 34   | 54  | 102 | AT-535           |
| 400           | 12.7       | 22   | 28   | 40   | 66  | 124 | AT-536           |
|               | 16.2       | 22   | 28   | 40   | 66  | 124 | AT-537           |
| 500           | 16.2       | 24   | 31   | 44.7 | 70  | 138 | AT-500           |
|               | 20.3       | 24   | 31   | 44.7 | 70  | 138 | AT-559           |
| 630           | 20.3       | 28   | 36   | 51   | 84  | 158 | AT-560           |
| 800           | 20.3       | 31   | 41   | 58   | 90  | 170 | AT-596           |
| 1000          | 20.3       | 35   | 46   | 66   | 104 | 188 | AT-561           |
|               | -          | 39   | 51   | 73   | 115 | 218 | AT-618           |
|               | -          | 43.5 | 57   | 81   | 150 | 270 | AT-619           |

# BIMETALLIC TERMINALS - FRICTION WELDED TYPE

## Braco Bi-metallic Terminals: Superior Aluminum Conductor Connections

Braco Bi-metallic Terminals for aluminum conductors are crafted from solid materials using friction welding. In this method, aluminum and copper join through the heat generated when aluminum rotates against copper under pressure. This superior technique ensures a complete and reliable connection between aluminum and copper.

The barrels are capped and filled with grease to prevent oxidization of the aluminum, ensuring longevity and optimal performance in aluminum conductor applications.



## Material: Aluminium 99.5, E Copper

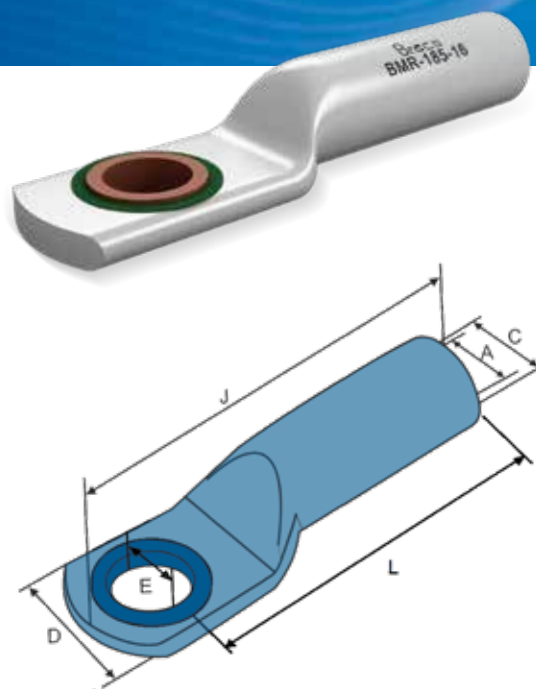
| BRACO<br>CAT NO. | Size Sq.mm | Dimensions |      |      |    |     |     |
|------------------|------------|------------|------|------|----|-----|-----|
|                  |            | E          | A    | C    | D  | B   | J   |
| BMT-16-10        | 16         | 10.5       | 5.5  | 12   | 18 | 30  | 70  |
| BMT-25-10        | 25         | 10.5       | 7.5  | 12   | 18 | 30  | 70  |
| BMT-35-10        | 35         | 10.5       | 8    | 14   | 20 | 30  | 70  |
| BMT-50-10        | 50         | 10.5       | 9.8  | 16   | 20 | 32  | 80  |
| BMT-70-10        | 70         | 10.5       | 11.2 | 18.5 | 24 | 45  | 90  |
| BMT-95-12        | 95         | 13         | 13.5 | 21   | 24 | 43  | 92  |
| BMT-120-12       | 120        | 13         | 15   | 23   | 25 | 55  | 100 |
| BMT-150-12       | 150        | 13         | 16.5 | 25   | 25 | 60  | 105 |
| BMT-185-12       | 185        | 13         | 18.3 | 28.5 | 30 | 60  | 120 |
| BMT-240-12       | 240        | 13         | 21   | 32   | 30 | 60  | 120 |
| BMT-240-16       | 240        | 17         | 21   | 32   | 30 | 60  | 120 |
| BMT-300-12       | 300        | 13         | 22.5 | 34   | 36 | 62  | 130 |
| BMT-300-16       | 300        | 17         | 22.5 | 34   | 36 | 62  | 130 |
| BMT-400-12       | 400        | 13         | 26.5 | 38   | 36 | 75  | 145 |
| BMT-400-16       | 400        | 17         | 26.5 | 38   | 36 | 75  | 145 |
| BMT-500-12       | 500        | 13         | 30   | 42   | 36 | 80  | 152 |
| BMT-630-12       | 630        | 13         | 34   | 46   | 36 | 70  | 146 |
| BMT-800-12       | 800        | 13         | 39   | 54   | 50 | 115 | 230 |
| BMT-1000-12      | 1000       | 13         | 43   | 58   | 50 | 115 | 230 |

# BIMETALLIC TERMINALS – COPPER RING TYPE

## Bimetallic Cable Lugs: Aluminum and Copper Fusion

Manufactured from E.C. Grade Aluminum Tubes with a conductivity of 60% I.A.C.S. as per IS 5082, these Bimetallic Cable Lugs undergo a fusion process with E.C. Grade Copper Bushes. The bimetallic surface is sealed using a special green-colored anti-galvanic compound to prevent galvanic electro-corrosion.

Enhancing durability, the lug's barrel is filled with a corrosion-inhibiting compound and supplied with a PVC cap. Explore the reliability of Braco Bimetallic Cable Lugs for efficient and corrosion-resistant connections in diverse applications.



## Material: Aluminium 99.5, E Copper

| Size<br>Sq.mm | Dimensions |      |      |    |      |      |     |     | BRACO<br>CAT NO. |
|---------------|------------|------|------|----|------|------|-----|-----|------------------|
|               | E          | A    | C    | D  | G    | H    | L   | J   |                  |
| 150           | 13         | 16.5 | 26   | 35 | 18.5 | 21.5 | 103 | 121 | BMR-150-12       |
| 185           | 13         | 18.5 | 29   | 40 | 22   | 22.5 | 106 | 128 | BMR-185-12       |
|               | 17         | 18.5 | 29   | 40 | 22   | 22.5 | 106 | 128 | BMR-185-16       |
| 300           | 13         | 23.5 | 34.5 | 51 | 24.5 | 24.5 | 124 | 148 | BMR-300-12       |
|               | 17         | 23.5 | 34.5 | 51 | 24.5 | 24.5 | 124 | 148 | BMR-300-16       |
|               | 21         | 23.5 | 34.5 | 51 | 24.5 | 24.5 | 124 | 148 | BMR-300-20       |
| 630           | 21         | 34   | 46   | 65 | 33   | 33   | 127 | 160 | BMR-630-20       |

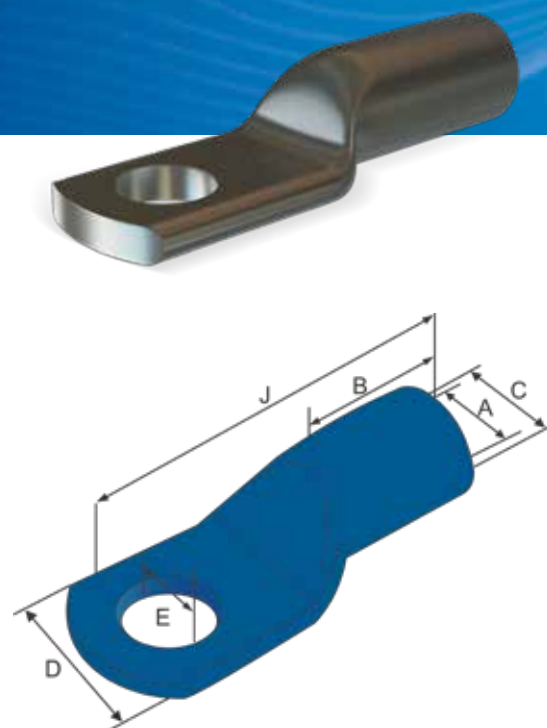
Braco



# ALUMINIUM ALLOY TUBULAR BIMETALLIC TERMINALS

Crafted from aluminum with a purity equal to or greater than 99.5%, Braco Aluminium Alloy Tubular Bi-Metallic Terminals exhibit a maximum conductivity not less than 60% IACS. Specifically designed for highly corrosive environments, these terminals are anti-corrosive, ensuring durability in challenging conditions.

The barrels are kept filled with grease, preventing the oxidation of aluminum. These terminals are versatile, accepting a variety of conductor forms, especially low stranded compacted conductors. Primarily used to terminate on copper bus bars, they address the issue of corrosion in joints when aluminum links terminate on copper or copper-based alloy terminals without suitable plating. Bimetallic terminals provide a reliable and corrosion-resistant solution for such connections. Explore the anti-corrosive reliability of Braco Aluminium Alloy Tubular Bi-Metallic Terminals in diverse applications.



## Material: Aluminium IS:5082:1981

| CABLE SIZE<br>MM2 | Dimensions |      |      |      |     |     | BRACO<br>CAT NO. |
|-------------------|------------|------|------|------|-----|-----|------------------|
|                   | E          | A    | C    | D    | B   | J   |                  |
| 10                | 6.4        | 4.4  | 7.4  | 11   | 9   | 30  | ATB-1            |
|                   | 8.2        | 4.4  | 7.4  | 13   | 9   | 30  | ATB-2            |
| 16                | 6.4        | 5.4  | 8.3  | 11   | 13  | 37  | ATB-3            |
|                   | 8.2        | 5.4  | 8.3  | 12   | 13  | 37  | ATB-4            |
| 25                | 8.2        | 7    | 9.7  | 14   | 16  | 44  | ATB-5            |
|                   | 10.2       | 7    | 9.7  | 17   | 16  | 44  | ATB-6            |
| 35                | 8.2        | 8    | 10.8 | 15   | 18  | 47  | ATB-7            |
|                   | 10.2       | 8    | 10.8 | 17   | 18  | 47  | ATB-8            |
| 50                | 8.2        | 9.3  | 13   | 18   | 22  | 54  | ATB-9            |
|                   | 10.2       | 9.3  | 13   | 18   | 22  | 54  | ATB-10           |
| 70                | 10.2       | 11.1 | 15.4 | 22   | 26  | 60  | ATB-11           |
|                   | 12.7       | 11.1 | 15.4 | 22   | 26  | 60  | ATB-12           |
| 95                | 10.2       | 13.5 | 17.3 | 25   | 28  | 64  | ATB-13           |
|                   | 12.7       | 13.5 | 17.3 | 25   | 28  | 64  | ATB-14           |
| 120               | 10.2       | 14.8 | 19.6 | 28   | 32  | 73  | ATB-15           |
|                   | 12.7       | 14.8 | 19.6 | 28   | 32  | 73  | ATB-16           |
| 150               | 12.7       | 16.6 | 21.4 | 31   | 34  | 79  | ATB-17           |
|                   | 16.2       | 16.6 | 21.4 | 31   | 34  | 79  | ATB-18           |
| 185               | 12.7       | 18.5 | 24   | 34   | 36  | 84  | ATB-19           |
|                   | 16.2       | 18.5 | 24   | 34   | 36  | 84  | ATB-20           |
| 240               | 12.7       | 22   | 28   | 40   | 44  | 102 | ATB-22           |
|                   | 16.2       | 22   | 28   | 40   | 44  | 102 | ATB-23           |
| 300               | 16.2       | 24   | 31   | 45.7 | 47  | 115 | ATB-24           |
|                   | 20.3       | 24   | 31   | 45.7 | 47  | 115 | ATB-25           |
| 400               | 20.3       | 28   | 36   | 51   | 56  | 130 | ATB-26           |
| 500               | 20.3       | 30.2 | 41   | 58   | 60  | 140 | ATB-27           |
| 630               | 20.3       | 35   | 46   | 66   | 69  | 154 | ATB-28           |
| 800               | -          | 39   | 51   | 73   | 77  | 180 | ATB-29           |
| 1000              | -          | 43.5 | 57   | 81   | 100 | 220 | ATB-30           |

# CORROSION INHABITING COMPOUND

## Braco Corrosion Inhibiting Compound: Defending Connections in Aggressive Environments

Braco recommends the use of Corrosion Inhibiting Compound for crimping connections, especially in aggressive conditions such as chemical or salt-laden atmospheres, or where regular inspection and cleaning are not feasible.

This compound is a mixture of Grey Lithium-based grease with abrasive particles and suspended Zinc particles, enhancing jointing by causing small areas of cold welding:

The Corrosion Inhibitor does not affect the electrical properties of the compression joint.

It is non-corrosive to aluminum, copper, steel, tin, zinc, and combinations of these metals.

It does not deteriorate when exposed to the atmosphere at the conductor's operating temperature.

It exhibits good sealing properties against moisture and contaminating substances in the atmosphere, with a high-temperature drop point.

The mixture includes Grey Lithium-based grease, Zinc Chromate, and Titanium Dioxide, ensuring robust protection for connections. Explore the reliability of Braco Corrosion Inhibiting Compound in safeguarding connections in challenging environments.



| Specification                                 | Joint without Compound | Joint with Braco Compound | Joint with Imported Compound |
|-----------------------------------------------|------------------------|---------------------------|------------------------------|
| AT 700 Amp at Ambient Temp.                   | 4.42 mV                | 2.65 mV                   | 3.85 mV                      |
| After 10 days 6.16mV<br>3.1mV 5.35mV at 90°C  | 5.70 mV                | 2.97 mV                   | 4.75 mV                      |
| After 1/2 hour ageing at 200°C after 2nd test | 7.06 mV                | 3.55 mV                   | 5.56 mV                      |

## PRODUCT SPECIFICATION & QUALITY CONTROL CHART FOR CABLE TERMINAL ENDS

## A) RAW MATERIALS

| MTL/FORM                           | PARAMETERS CHECKED                                                                                                  | TYPE / METHOD & INSTRUMENTS OF INSPECTION                                                                                          | ACCEPTANCE                                              | STANDARD VALUES                                                                                                          |
|------------------------------------|---------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| <b>I Copper</b>                    | Chemical composition                                                                                                | Testing done at renowned lab<br>Supplier test Certificate                                                                          | BS 1877 IS 191 (Part-V)                                 | -                                                                                                                        |
| (a) Tubes                          | Diameters<br>Surface roughness<br>Ovality<br>Hardness<br>Conductivity<br>Resistivity<br>Flattening                  | Verniers/Go & No Go Gauges<br>Visual<br>Visual/Vernier<br>Hardness testing M/C<br>Conductivity Meter<br>Resistivity Meter<br>Press | IS 5071 ORBS 1977                                       | -<br>-<br>-<br>65 RF (60 HV)<br>99.25% I. A. C. S.<br>0.0172 ohm mm /m at 20 degree C<br>Should not crack When Flattened |
| (b) Strip                          | Dimensions<br>Surface Roughness<br>Bend test<br>Hardness<br>Conductivity<br>Resistivity                             | Verniers/mm<br>Visual<br>'V' Block/Vice<br>Hardness testing Machine<br>Conductivity Meter<br>Resistivity Meter                     | IS 1897<br>-<br>IS 3260-1965<br>DO<br>DO<br>IS 36351960 | -<br>Should not crack when bent<br>65RF (60 Hv)<br>99.25% I. A. C. S.<br>2 0.0172 ohm mm /m at 20 degrees C              |
| (c ) Rods                          | Diameters<br>Surface Roughness<br>Hardnes<br>Conductivity<br>Resistivity<br>Hardness<br>Conductivity<br>Resistivity | Verniers / mm<br>Visual<br>Hardness testing Machine<br>Conductivity Meter<br>Resistivity Meter                                     | IS 613-1984<br>-                                        | -<br>-<br>60RF(65HV)<br>99.25% I. A. C. S.<br>2 0.0172 ohm mm /m at 20 degrees C                                         |
| <b>II Aluminium</b>                | Chemical Composition                                                                                                | Testing done at Renowned Lab/<br>Test Certificate                                                                                  | IS 5082-1982                                            | -                                                                                                                        |
|                                    | Diameter<br>Surface Roughness<br>Ovality<br>Hardness<br>Conductivity<br>Resistivity<br>Flattening                   | Verniers/Go & NoGo Gauges<br>Visual<br>Visual<br>Hardness tester<br>Conductivity Meter<br>Resistivity Meter<br>Press               | IS 5082<br>-<br>-<br>DO<br>DO<br>DO                     | -<br>-<br>-<br>30 BHN max.<br>60% I. A. C. S.<br>2.87 micro ohm cm at 20 degree C<br>Should not crack when               |
| <b>III PVC Sleeves</b>             | Diameter<br>Surface roughness<br>Ovality<br>Colour                                                                  | Verniers/Go & NoGo (gauges)<br>Visual<br>Vernier / Visual<br>Visual                                                                | IS 1951-1961<br>-<br>IS 1951-1961<br>-                  | -<br>-<br>-<br>0.75 Red, 1.5 Red, 2.5 Blue, 4.6 Yellow<br>10.16 Blue                                                     |
|                                    | Hardness                                                                                                            | Pilers                                                                                                                             | IS 1951-1961                                            | Should not crack                                                                                                         |
| <b>IV Phosphorous Bronze Sheet</b> | Flattening<br>Surface Roughness<br>Hardness<br>Bend test<br>Bend test                                               | Pilers<br>Visual<br>Hardness testing<br>M/C<br>'V' Block/Vice                                                                      | DO<br>IS 7814-1975<br>IS 3260-1965                      | when Flattened<br>150 HV min<br>Should not crack when bent                                                               |

## Details Require for Crimp type Lugs & Connector (without Insulation)

| Sr. No. | Lugs / Connector Details |              |                  | Conductor Details  |                 | Crimping Tool / Die details |            |
|---------|--------------------------|--------------|------------------|--------------------|-----------------|-----------------------------|------------|
|         | LUG SIZE SQ. MM          | Type of Lugs | Lugs Material    | Conductor Material | Conductor Type  | Model Number                | Die Number |
| 1       | 1.5                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | THD-10L                     | 1.5        |
| 2       | 2.5                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | THD-10L                     | 2.5        |
| 3       | 4                        | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | THD-10L                     | 4          |
| 4       | 6                        | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | THD-10L                     | 6          |
| 5       | 10                       | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | THD-10L                     | 10         |
| 6       | 16                       | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 16         |
| 7       | 25                       | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 25         |
| 8       | 35                       | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 35         |
| 9       | 50                       | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 50         |
| 10      | 70                       | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 70         |
| 11      | 95                       | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 95         |
| 12      | 120                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 120        |
| 13      | 150                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 150        |
| 14      | 185                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 185        |
| 15      | 240                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 240        |
| 16      | 300                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TYQK-300                    | 300        |
| 17      | 400                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TFYQ-1000                   | 400        |
| 18      | 500                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TFYQ-1000                   | 500        |
| 19      | 630                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TFYQ-1000                   | 630        |
| 20      | 800                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TFYQ-1000                   | 800        |
| 21      | 800                      | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TFYQ-1000                   | 800        |
| 22      | 1000                     | LUG          | COPPER/ALUMINIUM | COPPER/ALUMINIUM   | SOLID, STRANDED | TFYQ-1000                   | 1000       |

## RAW MATERIAL SPECIFICATION

### COPPER

#### RAW MATERIAL GRADE:

Electrolytic Copper Grade as per BS 1977/IS 191

**CONDUCTIVITY :** 99.25% IACS

#### CHEMICAL COMPOSITION :

Copper + Silver - 99.9%

Bismuth max - 0.001%

Lead max - 0.005%

Impurities - 0.003%

#### RESISTIVITY :

2 0.017% ohm mm /m at 20°C

#### PHYSICAL PROPERTIES:

1. Tensile Strength

(Above 0.5 mm thick) :205 MPa Min

2. Hardness :60 Hv (RF) Min.

### ALUMINIUM

#### RAW MATERIAL GRADE:

Electrolytic as per IS 5082

**CONDUCTIVITY :** 60% IACS

#### CHEMICAL COMPOSITION :

**Aluminium - 99.5%**

Copper max - 0.04%

Silicon - 0.15%

Iron max - 0.35%

Titanium - 0.02%

Magnesium -

Zirconium - 0.02% each

**TENSILE STRENGTH :** 60 MPa Min

**RESISTIVITY :** 2.87 Micro Ohm. cm

## B) PROCESS INSPECTION

| SR. NO. | PRODUCT / PROCESS                                         | PARAMETERS CHECKED               | TYPE / METHOD & INSTRUMENTS OF INSPECTION     | ACCEPTANCE     | STANDARD VALUES  |
|---------|-----------------------------------------------------------|----------------------------------|-----------------------------------------------|----------------|------------------|
| I       | Copper & Aluminium Tubular Terminal End                   |                                  |                                               |                |                  |
| (a)     | Cutting                                                   | Length                           | Verniers                                      | As per drawing | Design dimension |
| (b)     | Punching                                                  | Palm Width                       | Vernier                                       | -              | DO               |
| (c)     | Holing                                                    | Stud Hole                        | Vernier/Go & NoGo Gauges                      | -              | DO               |
| (d)     | Stamping                                                  | Stamp marking                    | Visual                                        | -              | DO               |
| (e)     | Serrations                                                |                                  | Visual                                        | -              | DO               |
| (f)     | Champhering                                               | Bell Mouth on Barrel             | Visual                                        | -              | DO               |
| II      | Ferrules and in-line Connectors                           | Length<br>Diameter<br>Serrations | Vernier<br>Vernier/Go & NoGo Gauges<br>Visual | -<br>-<br>-    | DO<br>DO<br>DO   |
| III     | Ring Tongue & Pin Type, Fork Type, Snap On Type Terminals |                                  |                                               |                |                  |
| (a)     | Cutting                                                   | Blank piece                      | Visual/Vernier                                |                | DO               |
| (b)     | Holing / Stamping                                         | Stud Hole/<br>Stamp marking      | Visual/Vernier<br>Go & NoGo Gauges            | As per drawing | Design dimension |
| (c)     | 'O' Bending                                               | Barrel Dia                       | Vernier/Go & NoGo Gauges                      |                | DO               |
| (d)     | Champhering / Serrations                                  | Bell Mouth on barrel             | Visual                                        |                | DO               |
| (e)     | Soldering                                                 | Solder finish                    | Visual                                        |                | DO               |
| IV      | Reducers or Wire Pin Terminals                            |                                  |                                               |                |                  |
| (a)     | Cutting                                                   | Length                           | Vernier                                       | -              | DO               |
| (b)     | Turning                                                   | Diameter                         | Vernier                                       | -              | DO               |
| (c)     | Drilling                                                  | Inner-Dia                        | Vernier                                       | -              | DO               |
| (d)     | Champhering                                               | Bell Mouth on Barrel             | Visual                                        | -              | DO               |



## C) FINISHED GOODS

| SR. NO. | PRODUCT / PROCESS                                                           | PARAMETERS CHECKED                                                                                                                                                         | TYPE / METHOD & INSTRUMENTS OF INSPECTION                                                                                                                             | ACCEPTANCE                                                     | STANDARD VALUES                                                                                                                                                   |
|---------|-----------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| I       | Copper & Aluminium Tubular Terminal End                                     | Dimensions<br>a) Diameter of Barrel<br>b) Stud hole<br>c) Palm width<br>d) Barrel length<br>Conductivity<br><br>Tinning thickness (cu)<br><br>Pull test<br>Millivolt drop  | Tol1: +5%<br><br>NoGo Gauges<br>DO<br>DO<br>DO<br>DO<br>Conductivity Meter<br><br>Tin coating thickness measurement M/C<br>Tensile Testing M/C<br>Voltage drop meter  | IS 8309<br><br>DO<br>DO<br>DO<br>DO<br>DO<br><br>DO            | -<br><br>-<br>-<br>-<br>-<br>99.25% I.A.S.(Cu)<br>60% I. A. C. S. (Al)<br>5M to 10M (Cu)<br><br>40N/MM2<br>Depends upon size of cable/lugs and nature of crimping |
| II      | Inline Connector (Copper and Aluminium)                                     | Dimension<br>a) Diameter Aluminium)<br><br>b) Length<br>Conductivity<br><br>Tinning thickness (Cu)<br><br>Pull test<br>Millivolt drop                                      | Tol: + 5%<br><br>Vernier/Go & NoGo Gauge<br><br>Vernier<br>Conductivity Meter<br><br>Tinning thickness measurement M/C<br>Tensile Testing M/C<br>Voltage Drop Meter   | IS 8308<br><br>DO<br><br>DO<br><br>IS 8337-1976<br>-<br>-<br>- | -<br><br><br><br>99.25% (Cu)<br><br>60% (AL)<br>*5M to 10M (Cu)<br>2 40N/MM<br>Depends on size of Cable/Lugs                                                      |
| III     | Copper Pin Type Ring Tongue, Fork Type, Terminal End and Snap Type Terminal | Dimension<br>(a) Barrel Diameter<br>(b) Stud hole<br>(c) Palm width/diameter<br>(d) Barrel length<br>Conductivity<br>Tinning thickness)<br><br>Pull test<br>Millivolt drop | Tol: 5%<br><br>Vernier/Go & NoGo Gauges<br>DO<br>DO<br>DO<br>Conductivity Meter<br>Tin coating thickness measurement M/C<br>Tensile Testing M/C<br>Voltage drop meter | -<br>-<br>-<br>-<br>-<br>IS 8337-1976<br>-                     | -<br>-<br>-<br>99.25% I. A. C. S.<br>*5M to 10M (Cu)<br><br>40 N/mm I<br>Depends upon size of cable/lugs and nature of crimping                                   |
| IV      | Reducers or Wire Pin Terminal                                               | Dimension<br>Hardness<br>Tinning Thickness                                                                                                                                 | Vernier<br>Hardness testing M/C<br>Tinning Thickness Measurement M/C                                                                                                  | -<br><br>IS 613                                                | -<br><br>65 RF (60 HV)<br>5M to 10M                                                                                                                               |



# BRASS CABLE GLANDS

# INTRODUCTION TO CABLE GLANDS

Braco Cable Glands, vital mechanical cable entry devices constructed from metallic materials, find application across various industries, notably in electrical control panels, instrumentation, and automation systems.

## KEY FUNCTIONS OF BRACO CABLE GLANDS:

- **Sealing and Terminating:** Ensures enclosure characteristics are maintained by sealing and terminating cables, encompassing power, control, instrumentation, data, and telecommunications cables. Cable Glands may facilitate earth continuity in the case of armoured cable when the cable gland has a metallic construction.
- **Environmental Protection:** Provides environmental protection by sealing on the outer cable sheath, safeguarding against dust and moisture ingress.
- **Earth Continuity:** Facilitates earth continuity, particularly for armored cables, when the cable gland has a metallic construction.
- **Pullout Resistance:** Offers a holding force on the cable to resist pullout adequately.
- **Ingress Protection:** Provides additional sealing and environmental protection, critical for high degrees of ingress protection.
- **Hazardous Areas:** When used in hazardous areas, cable glands are essential to maintaining equipment protection levels.

## CONSIDERATIONS FOR CABLE GLAND SELECTION:

- Identify cable type, considering construction, size, and material properties.
- For armored cables, check armor type, material, and short circuit fault current rating.
- Verify dimensions, including inner bedding and lead covering diameters.
- Confirm overall cable diameter, armor/braid type and size, and any environmental requirements.
- Check for protective plating needs and cable entry hole specifications in electrical equipment.
- Consider entry thread seal, fixing accessories, earth tags, and shrouds tags requirements.
- While the Gland Selection Chart aids in cable gland choice, users must ensure the selected gland suits the cable type. Installation should be done by qualified personnel, adhering to safe electrical practices. The correct cable entry device or gland is crucial, especially for unarmored cables, considering factors like vulnerability and long-term performance. Braco is ready to assist in the selection and sizing process based on cable schedules, ensuring a seamless experience.

# INSTALLATION INSTRUCTIONS FOR BRACO CABLE GLANDS FOR ARMoured CABLES

## PREPARATION:

- Ensure the compatibility of the cable and gland in terms of size and specifications.
- Confirm that the cable gland matches the cable type and size.
- Verify that the cable is correctly stripped and prepared for termination.

## SELECTING THE CABLE GLAND:

- Choose the appropriate size of the Braco Single Compression Cable Gland for the cable diameter.
- Ensure the gland material matches the environmental conditions.

## POSITIONING:

- Identify the location for cable entry and gland installation.
- Ensure sufficient space for proper installation and maintenance.

## INSTALLATION STEPS:

### A] Single Compression Glands (BC / SIBG)

#### a. Prepare the Cable:

Cut and bend the armor of the cable to fit between the three metal washers provided in the gland body. Ensure that the armor is properly positioned and aligned for termination.

#### b. Insert the Cable:

Thread the cable through the gland body, ensuring that the rubber ring is placed first over the cable insulation.

Position the cable gland so that the rubber ring is correctly seated against the cable outer sheath.

#### c. Secure the Armor:

Ensure that the armor of the cable is placed between the three metal washers in the gland body.

Tighten the compression nut securely onto the gland body using appropriate tools, ensuring a firm grip on the armor.

#### d. Final Check:

Inspect the installation to ensure that all components are properly aligned and tightened.

Confirm that the cable gland is securely fixed to the cable and gland plate, if applicable.

### B] Single / Double Compression Glands for Un-Armoured Cables (BPT/BPFT/BCT/PG)

#### a. Prepare the Cable:

Strip the cable insulation to expose the required length of inner cores.

Clean and deburr the cable to remove any sharp edges.

#### b. Insert the Cable:

Thread the cable through the gland body, ensuring that the outer seal and inner seal are in place over the cable insulation.

Position the cable gland so that the outer seal is correctly seated against the cable outer sheath.

#### c. First Compression:

Tighten the sealing nut located near the entry of the cable gland onto the gland body using appropriate tools. This ensures the initial compression of the cable sheath and outer seal.

#### d. Final Sealing:

Verify that the outer seal and inner seal are properly seated within the gland body to provide a watertight seal.

Check that the flat washer is in place between the gland barrel and check nut to prevent moisture ingress.

#### e. Tighten Checknut:

Securely tighten the checknut onto the gland body using appropriate tools to ensure a firm and secure connection.

#### f. Final Check:

Inspect the installation to ensure that all components are properly aligned and tightened.

Confirm that the cable gland is securely fixed to the cable and gland plate, if applicable.

## **A] Double Compression Glands for Armoured Cables (BPW/BPF/SSW/SSF)**

### **a. Prepare the Cable:**

Strip the cable insulation to expose the required length of inner cores and armor.

Clean and deburr the cable to remove any sharp edges.

### **b. Insert the Cable:**

Thread the cable through the gland body, ensuring that the outer seal and inner seal are in place over the cable insulation.

Position the cable gland so that the outer seal is correctly seated against the cable outer sheath.

### **c. First Compression:**

Tighten the sealing nut located near the entry of the cable gland onto the gland body using appropriate tools. This ensures the initial compression of the cable sheath and outer seal.

### **d. Locking the Armor:**

Insert the armor of the cable through the gland body, ensuring it passes through the clamping ring and armor cone.

Tighten the check nut located near the end of the cable gland onto the gland body using appropriate tools, firmly securing the armor.

### **e. Final Sealing:**

Verify that the outer seal and inner seal are properly seated within the gland body to provide a watertight seal.

Check that the flat washer is in place between the gland barrel and check nut to prevent moisture ingress.

### **f. Final Check:**

Inspect the installation to ensure that all components are properly aligned and tightened.

Confirm that the cable gland is securely fixed to the cable and gland plate, if applicable.

### **Testing:**

Perform a visual inspection to ensure there are no signs of damage or loose connections.

Conduct electrical testing, if required, to verify the integrity of the cable termination.

### **Documentation:**

Keep detailed records of the cable gland installation, including the date, location, and any relevant specifications.

Label the cable gland with appropriate identification for future reference.

### **Maintenance:**

Periodically inspect the cable gland for signs of damage, corrosion, or loosening.

Ensure that the gland remains properly sealed and tightened to maintain its effectiveness over time.

**Following these installation instructions will help ensure the reliable and safe termination of Braco Cable Glands.**



# SELECTION OF BRACO GLANDS BASED ON POLYCAB CABLES 1100 VOLTS L.T.

| Cable Construction Details |                |                 | Single Comp. | Flange Type | Double Comp. / Flame proof | Single Comp. SIBG |             |
|----------------------------|----------------|-----------------|--------------|-------------|----------------------------|-------------------|-------------|
| Size Sq.mm                 | Overall Dia/mm | U/Armour Dia/mm | Braco Ref.   | Braco Ref.  | Braco Ref.                 | SIBG Ref.         | Rubber Ref. |

1 CORE POWER CABLES

|      |    |      |        |     |      |            |        |
|------|----|------|--------|-----|------|------------|--------|
| 4    | 11 | 6    | 3/8"   | 5   | 001S | 1216       | R-1210 |
| 6    | 12 | 7    | 3/8"   | 5   | 001S | 1216       | R-1211 |
| 10   | 13 | 8    | 1/2"   | 5   | 01S  | 1616       | R-1611 |
| 16   | 14 | 9    | 1/2"   | 5   | 01S  | 1616       | R-1613 |
| 25   | 15 | 10   | 1/2"   | 5   | 01S  | 1616       | R-1613 |
| 35   | 16 | 11   | 5/8"   | 5   | 01S  | 1616, 1619 | R-1615 |
| 50   | 18 | 13   | 3/4"   | 4   | 01   | 2119, 2125 | R-2116 |
| 70   | 20 | 14.5 | 1"     | 3   | 02   | 2125       | R-2120 |
| 95   | 21 | 16   | 1"     | 2   | 03   | 2125       | R-2120 |
| 120  | 22 | 17   | 1"     | 2   | 03   | 2125       | R-2120 |
| 150  | 24 | 19   | 1-1/8" | 2   | 04   | 2925, 2932 | R-2925 |
| 185  | 26 | 21   | 1-1/4" | 1   | 04   | 2932       | R-2925 |
| 240  | 29 | 24   | 1-1/4" | 1   | 05   | 2932, 2938 | R-2927 |
| 300  | 32 | 27   | 1-3/8" | 11  | 06   | 3638       | R-3631 |
| 400  | 36 | 31   | 1-1/2" | 00  | 07   | 3638       | R-3635 |
| 500  | 40 | 34   | 1-3/4" | 38  | 08   | 4251       | R-4238 |
| 630  | 44 | 28.5 | 1-3/4" | 001 | 09   | 4251       | R-4242 |
| 800  | 48 | 42   | 2"     | 002 | 010  | 5451       | R-5446 |
| 1000 | 53 | 46   | 2-1/4" | 003 | 011  | 5463       | R-5450 |

2 CORE POWER CABLES

|     |      |      |      |   |      |            |        |
|-----|------|------|------|---|------|------------|--------|
| 1.5 | 12.5 | 7.5  | 3/8" | 5 | 001S | 1216       | R-1211 |
| 2.5 | 13.5 | 8.5  | 1/2" | 5 | 01S  | 1616       | R-1613 |
| 4   | 15   | 9.5  | 1/2" | 5 | 01S  | 1616       | R-1613 |
| 6   | 16   | 10.5 | 5/8" | 5 | 01S  | 1616, 1619 | R-1615 |
| 10  | 18   | 12.5 | 3/4" | 4 | 1    | 2119, 2125 | R-2116 |
| 16  | 18   | 13   | 3/4" | 4 | 1    | 2119, 2125 | R-2116 |
| 25  | 20   | 15   | 1"   | 3 | 2    | 2125       | R-2120 |
| 35  | 21.5 | 16.5 | 1"   | 2 | 3    | 2125       | R-2120 |

| Cable Construction Details |                |                  | Single Comp. | Flange Type | Double Comp. / Flame proof | Single Comp. SIBG |             |
|----------------------------|----------------|------------------|--------------|-------------|----------------------------|-------------------|-------------|
| Size Sq.mm                 | Overall Dia/mm | U/ Armour Dia/mm | Braco Ref.   | Braco Ref.  | Braco Ref.                 | SIBG Ref.         | Rubber Ref. |

2 CORE POWER CABLES

|     |      |      |        |      |     |            |        |
|-----|------|------|--------|------|-----|------------|--------|
| 50  | 24.5 | 19.5 | 1-1/8" | 2    | 04  | 2925, 2932 | R-2925 |
| 70  | 28   | 23   | 1-1/4" | 1    | 05  | 2932, 2938 | R-2927 |
| 95  | 31   | 24   | 1-3/8" | 11   | 06  | 2932       | R-2929 |
| 120 | 33   | 28   | 1-3/8" | 0    | 06  | 3638       | R-3633 |
| 150 | 37   | 31   | 1-1/2" | 00   | 07  | 3638       | R-3637 |
| 185 | 40.5 | 34.5 | 1-3/4" | 38   | 08  | 4251       | R-4238 |
| 240 | 45   | 38   | 2"     | 002  | 09  | 4251       | R-4242 |
| 300 | 50   | 43   | 2-1/4" | 002  | 010 | 5451       | R-5448 |
| 400 | 56   | 49   | 2-1/2" | 003  | 011 | 6063       | R-6055 |
| 500 | 62.5 | 55   | 2-3/4" | 0033 | 012 | 6063       | R-6060 |

3 CORE POWER CABLES

|     |      |      |        |      |      |            |        |
|-----|------|------|--------|------|------|------------|--------|
| 1.5 | 12.5 | 7.5  | 3/8"   | 5    | 001S | 1216       | R-1211 |
| 2.5 | 14   | 9    | 1/2"   | 5    | 01S  | 1616       | R-1613 |
| 4   | 15.5 | 10.5 | 5/8"   | 5    | 01S  | 1616, 1619 | R-1615 |
| 6   | 17   | 12   | 3/4"   | 4    | 01   | 1616, 1619 | R-1615 |
| 10  | 19   | 14   | 7/8"   | 4    | 02   | 2119, 2125 | R-2118 |
| 16  | 20   | 15   | 1"     | 3    | 02   | 2125       | R-2120 |
| 25  | 22   | 17   | 1"     | 2    | 03   | 2125       | R-2120 |
| 35  | 25   | 20   | 1-1/4" | 1    | 04   | 2932, 2938 | R-2925 |
| 50  | 27   | 22   | 1-1/4" | 1    | 05   | 2932, 2938 | R-2925 |
| 70  | 31   | 26   | 1-3/8" | 11   | 06   | 2932       | R-2929 |
| 95  | 34   | 29   | 1-1/2" | 0    | 07   | 3638       | R-3633 |
| 120 | 38   | 32.5 | 1-1/2" | 0    | 08   | 3638       | R-3637 |
| 150 | 42   | 36   | 1-3/4" | 38   | 09   | 4251       | R-4240 |
| 185 | 46   | 40   | 2"     | 002  | 09   | 4251       | R-4244 |
| 240 | 52   | 45.5 | 2-1/4" | 003  | 010  | 5463       | R-5450 |
| 300 | 56.5 | 50   | 2-1/2" | 003  | 011  | 6063       | R-6055 |
| 400 | 64   | 57   | 2-3/4" | 0033 | 012  | 6675       | R-6662 |
| 500 | 72   | 64   | 3"     | 004  | 013  | 7882       | R-7870 |

# SELECTION OF BRACO GLANDS BASED ON POLYCAB CABLES 1100 VOLTS L.T.

| Cable Construction Details |                |                  | Single Comp. | Flange Type | Double Comp. / Flame proof | Single Comp. SIBG |             |
|----------------------------|----------------|------------------|--------------|-------------|----------------------------|-------------------|-------------|
| Size Sq.mm                 | Overall Dia/mm | U/ Armour Dia/mm | Braco Ref.   | Braco Ref.  | Braco Ref.                 | SIBG Ref.         | Rubber Ref. |

## 3.5 CORE POWER CABLES

|     |      |      |        |      |      |            |        |
|-----|------|------|--------|------|------|------------|--------|
| 25  | 23.5 | 18.5 | 1-1/8" | 2    | 04   | 2925, 2932 | R-2923 |
| 35  | 26   | 21   | 1-1/4" | 1    | 04   | 2932       | R-2925 |
| 50  | 30   | 25   | 1-1/4" | 1    | 05   | 2932, 2938 | R-2929 |
| 70  | 32.5 | 27.5 | 1-3/8" | 11   | 06   | 3638       | R-3631 |
| 95  | 36.5 | 31   | 1-1/2" | 0    | 07   | 3638       | R-3635 |
| 120 | 40.5 | 35   | 1-3/4" | 38   | 08   | 4,251      | R-4238 |
| 150 | 44   | 38   | 1-3/4" | 001  | 09   | 4,251      | R-4242 |
| 185 | 50   | 43   | 2-1/4" | 002  | 010  | 5451       | R-5448 |
| 240 | 55   | 48   | 2-1/4" | 003  | 011  | 6063       | R-6053 |
| 300 | 61   | 54   | 2-3/4" | 0033 | 012  | 6063       | R-6060 |
| 400 | 68   | 60   | 3"     | 004  | 013S | 7,882      | R-7868 |
| 500 | 75   | 67   | 3-1/4" | 004  | 013  | 7882       | R-7870 |

## 4 CORE POWER CABLES

|     |      |      |        |      |     |            |        |
|-----|------|------|--------|------|-----|------------|--------|
| 1.5 | 15   | 10   | 1/2"   | 5    | 01S | 1616       | R-1613 |
| 2.5 | 16.5 | 11.5 | 3/4"   | 5    | 01  | 1616, 1619 | R-1615 |
| 4   | 18   | 13   | 3/4"   | 4    | 01  | 2119, 2125 | R-2116 |
| 6   | 19.5 | 14.5 | 7/8"   | 3    | 02  | 2119, 2125 | R-2118 |
| 10  | 20   | 15   | 1"     | 3    | 02  | 2125       | R-2120 |
| 16  | 23   | 18   | 1-1/8" | 2    | 04  | 2925, 2932 | R-2923 |
| 25  | 24   | 19   | 1-1/8" | 2    | 04  | 2925, 2932 | R-2925 |
| 35  | 27   | 22   | 1-1/4" | 1    | 05  | 2932, 2938 | R-2925 |
| 50  | 31   | 25   | 1-3/8" | 11   | 06  | 2932       | R-2929 |
| 70  | 35   | 29   | 1-1/2" | 0    | 07  | 3638       | R-3635 |
| 95  | 38   | 32   | 1-1/2" | 00   | 08  | 3638       | R-3637 |
| 120 | 42   | 36   | 1-3/4" | 38   | 09  | 4251       | R-4240 |
| 150 | 46   | 40   | 2"     | 002  | 09  | 4251       | R-4244 |
| 185 | 51   | 44   | 2-1/4" | 002  | 010 | 5451       | R-5448 |
| 240 | 58   | 51   | 2-1/2" | 003  | 011 | 6063       | R-6058 |
| 300 | 66   | 59   | 2-3/4" | 0033 | 012 | 6675       | R-6664 |
| 400 | 72   | 64   | 3"     | 004  | 013 | 7882       | R-7870 |
| 500 | 80   | 72   | 3-1/2" | 005  | 014 | 8490       | R-8480 |

| Cable Construction Details |                |                  | Single Comp. | Flange Type | Double Comp. / Flame proof | Single Comp. SIBG |             |
|----------------------------|----------------|------------------|--------------|-------------|----------------------------|-------------------|-------------|
| CORE                       | Overall Dia/mm | U/ Armour Dia/mm | Braco Ref.   | Braco Ref.  | Braco Ref.                 | SIBG Ref.         | Rubber Ref. |

## 1.1 KV 1.5 SQ.MM (CONTROL CABLES)

|    |      |      |        |   |     |            |        |
|----|------|------|--------|---|-----|------------|--------|
| 2  | 13.5 | 8    | 1/2"   | 5 | 01S | 1616       | R-1613 |
| 3  | 14   | 8.5  | 1/2"   | 5 | 01S | 1616       | R-1613 |
| 4  | 15   | 9.5  | 1/2"   | 5 | 01S | 1616       | R-1613 |
| 5  | 15.5 | 10   | 5/8"   | 5 | 01S | 1616, 1619 | R-1615 |
| 6  | 16   | 10.5 | 5/8"   | 5 | 01S | 1616, 1619 | R-1615 |
| 7  | 16.5 | 11   | 3/4"   | 5 | 01  | 1616, 1619 | R-1615 |
| 10 | 19   | 13   | 7/8"   | 4 | 02  | 2119, 2125 | R-2118 |
| 12 | 19.5 | 15   | 7/8"   | 3 | 02  | 2119, 2125 | R-2118 |
| 14 | 20   | 15   | 1"     | 3 | 02  | 2125       | R-2120 |
| 16 | 21   | 16   | 1"     | 2 | 03  | 2125       | R-2120 |
| 19 | 22   | 17   | 1"     | 2 | 03  | 2125       | R-2120 |
| 24 | 25   | 20   | 1-1/4" | 1 | 04  | 2932, 2938 | R-2925 |
| 30 | 26.5 | 21.5 | 1-1/4" | 1 | 05  | 2932, 2938 | R-2925 |
| 37 | 28   | 23   | 1-1/4" | 1 | 05  | 2932, 2938 | R-2927 |
| 61 | 35   | 29.5 | 1-1/2" | 0 | 07  | 3638       | R-3635 |

## 1.1 KV 2.5 SQ.MM (CONTR-OL CABLES)

|    |      |      |        |    |     |            |        |
|----|------|------|--------|----|-----|------------|--------|
| 2  | 14.5 | 9    | 1/2"   | 5  | 01S | 1616       | R-1613 |
| 3  | 15.5 | 10   | 5/8"   | 5  | 01S | 1616, 1619 | R-1615 |
| 4  | 16.5 | 11   | 3/4"   | 5  | 01  | 1616, 1619 | R-1615 |
| 5  | 17.5 | 12   | 3/4"   | 4  | 01  | 1616, 1619 | R-1615 |
| 6  | 18.5 | 13   | 7/8"   | 4  | 01  | 2119, 2125 | R-2118 |
| 7  | 18.5 | 13   | 7/8"   | 4  | 01  | 2119, 2125 | R-2118 |
| 10 | 21   | 16   | 1"     | 2  | 03  | 2125       | R-2120 |
| 12 | 22   | 17   | 1"     | 2  | 03  | 2125       | R-2120 |
| 14 | 23   | 18   | 1-1/8" | 2  | 04  | 2925, 2932 | R-2923 |
| 16 | 24   | 19   | 1-1/8" | 2  | 04  | 2925, 2932 | R-2925 |
| 19 | 25   | 20   | 1-1/4" | 1  | 04  | 2932, 2938 | R-2925 |
| 24 | 29   | 24   | 1-1/4" | 1  | 05  | 2932, 2938 | R-2927 |
| 30 | 30.5 | 25   | 1-3/8" | 11 | 06  | 2932       | R-2929 |
| 37 | 33   | 27.5 | 1-3/8" | 0  | 06  | 3638       | R-3633 |
| 61 | 41   | 35.5 | 1-3/4" | 38 | 08  | 4251       | R-4238 |

# SELECTION OF BRACO GLANDS BASED ON POLYCAB CABLES XLPE H.T.

| Nominal<br>Size of<br>Conductor                         | O.D.<br>Flat /<br>Round<br>Amour | U/<br>Armoured | Single<br>Comp.<br>H.D. | Flange<br>Type | Double<br>Comp.<br>/ Flame<br>proof | Single Comp.<br>SIBG |                |
|---------------------------------------------------------|----------------------------------|----------------|-------------------------|----------------|-------------------------------------|----------------------|----------------|
|                                                         |                                  |                | Braco<br>Ref.           | Braco<br>Ref.  | Braco Ref.                          | SIBG Ref.            | Rubber<br>Ref. |
| 1.9 / 3.3 KV (E) & 3.3 / 3.3 KV (UE) HT XLPE THREE CORE |                                  |                |                         |                |                                     |                      |                |
| 35                                                      | F-37                             | 32             | 1-1/2"                  | 00             | 07                                  | 3638                 | R-3637         |
|                                                         | R-40.5                           | 32.5           | 1-3/4"                  | 38             | 08 R2                               | 4251                 | R-4238         |
| 50                                                      | F-39.5                           | 34             | 1-3/4"                  | 38             | 08                                  | 4251                 | R-4238         |
|                                                         | R-42.5                           | 34.5           | 1-3/4"                  | 38             | 09 R2                               | 4251                 | R-4240         |
| 70                                                      | F-44                             | 38.5           | 1-3/4"                  | 001            | 09                                  | 4251                 | R-4242         |
|                                                         | R-47                             | 38.5           | 2"                      | 002            | 010 R2                              | 5451                 | R-5444         |
| 95                                                      | F-47.5                           | 42             | 2"                      | 002            | 010                                 | 5451                 | R-5446         |
|                                                         | R-51.5                           | 42             | 2-1/4"                  | 002            | 010 R2.5                            | 5451                 | R-5448         |
| 120                                                     | F-51.5                           | 45.5           | 2-1/4"                  | 002            | 010                                 | 5451                 | R-5448         |
|                                                         | R-55.5                           | 46             | 2-1/2"                  | 003            | 011 R2.5                            | 6063                 | R-6055         |
| 150                                                     | F-54.5                           | 48.5           | 2-1/4"                  | 003            | 011                                 | 6063                 | R-6053         |
|                                                         | R-58.5                           | 48.5           | 2-1/2"                  | 003            | 012 R2.5                            | 6063                 | R-6055         |
| 185                                                     | F-59                             | 52.5           | 2-1/2"                  | 003            | 012                                 | 6063                 | R-6055         |
|                                                         | R-63                             | 52             | 2-3/4"                  | 0033           | 012 R2.5                            | 6,675                | R-6662         |
| 240                                                     | F-64.5                           | 58.5           | 2-3/4"                  | 0033           | 012                                 | 6,675                | R-6662         |
|                                                         | R-68                             | 57             | 3"                      | 004            | 013R2.5                             | 7882                 | R-7868         |
| 300                                                     | F-70                             | 63             | 3"                      | 004            | 138                                 | 7882                 | R-7868         |
|                                                         | R-75                             | 63             | 3-1/4"                  | 004            | 013 R3.2                            | 7882                 | R-7870         |
| 400                                                     | F-76.5                           | 69             | 3-1/4"                  | 005            | 014                                 | 7,882                | R-7874         |
|                                                         | R-82                             | 69             | 3-1/2"                  | 005            | 014 R3.2                            | 8940                 | R-8480         |
| 3.8 / 6.6 KV (E) HT XLPE SINGLE CORE                    |                                  |                |                         |                |                                     |                      |                |
| 35                                                      | F-21                             | 16             | 1"                      | 2              | 03                                  | 2125                 | R-2120         |
|                                                         | R- 22.5                          | 16.5           | 1"                      | 2              | 03                                  | 2125                 | R-2120         |
| 50                                                      | F-22                             | 17             | 1"                      | 2              | 03                                  | 2125                 | R-2120         |
|                                                         | R- 23.5                          | 17.5           | 1-1/8"                  | 2              | 04                                  | 2925,<br>2932        | R-2923         |
| 70                                                      | F-24                             | 19             | 1-1/8"                  | 2              | 04                                  | 2925,<br>2932        | R-2925         |
|                                                         | R- 25.5                          | 19.5           | 1-1/4"                  | 1              | 04                                  | 2932,<br>2938        | R-2925         |
| 95                                                      | F-25.5                           | 20.5           | 1-1/4"                  | 1              | 04                                  | 2932,<br>2938        | R-2925         |
|                                                         | R- 27                            | 21             | 1-1/4"                  | 1              | 05                                  | 2932,<br>2938        | R-2925         |
| 120                                                     | F-27                             | 22             | 1-1/4"                  | 1              | 05                                  | 2932,<br>2938        | R-2925         |
|                                                         | R- 29                            | 23             | 1-1/4"                  | 1              | 05                                  | 2932,<br>2938        | R-2927         |
| 150                                                     | F-28.5                           | 23.5           | 1-1/4"                  | 1              | 05                                  | 2932,<br>2938        | R-2927         |
|                                                         | R- 30.5                          | 24             | 1-3/4"                  | 11             | 06                                  | 2932                 | R-2929         |
| 185                                                     | F-31                             | 25.5           | 1-3/8"                  | 11             | 06                                  | 2932                 | R-2929         |
|                                                         | R- 32.5                          | 26             | 1-3/8"                  | 11             | 06                                  | 3638                 | R-3631         |
| 240                                                     | F-33                             | 27.5           | 1-3/8"                  | 11             | 06                                  | 3638                 | R-363          |
|                                                         | R- 35.5                          | 28             | s                       | 0              | 07R2                                | 3638                 | R-3635         |
| 300                                                     | F-36                             | 30.5           | 1-1/2"                  | 0              | 07                                  | 3638                 | R-3635         |
|                                                         | R- 38                            | 30.5           | 1-1/2"                  | 0              | 08R2                                | 3638                 | R-3637         |
| 400                                                     | F-40                             | 34.5           | 1-3/4"                  | 38             | 08                                  | 4251                 | R-4238         |
|                                                         | R- 42.5                          | 36.5           | 1-3/4"                  | 38             | 09R2                                | 4251                 | R-4240         |
| 500                                                     | F-43.5                           | 37.5           | 1-3/4"                  | 38             | 09                                  | 4251                 | R-4242         |
|                                                         | R- 46.5                          | 38.5           | 2"                      | 002            | 010 R2                              | 5451                 | R-5444         |
| 630                                                     | F-47.5                           | 41.5           | 2"                      | 002            | 010                                 | 5451                 | R-5446         |
|                                                         | R- 50                            | 42             | 2-1/4"                  | 002            | 010 R2                              | 5451                 | R-5448         |
| 800                                                     | F-51                             | 45             | 2-1/4"                  | 002            | 010                                 | 5451                 | R-5448         |
|                                                         | R- 55                            | 45.5           | 2-1/4"                  | 003            | 011 R2.5                            | 6063                 | R-6053         |
| 1000                                                    | F-56.5                           | 50             | 2-1/2"                  | 003            | 011                                 | 6063                 | R-6055         |
|                                                         | R- 60.5                          | 50.5           | 2-3/4"                  | 0033           | 012 R2.5                            | 6063                 | R-6058         |

| Nominal<br>Size of<br>Conductor          | O.D.<br>Flat/<br>Round<br>Amour | U/<br>Armoured | Single<br>Comp.<br>H.D. | Flange<br>Type | Double<br>Comp.<br>/ Flame<br>proof | Single Comp.<br>SIBG |                |
|------------------------------------------|---------------------------------|----------------|-------------------------|----------------|-------------------------------------|----------------------|----------------|
|                                          |                                 |                | Braco<br>Ref.           | Braco Ref.     | Braco Ref.                          | SIBG Ref.            | Rubber<br>Ref. |
| 3.8 / 6.6 KV (E) HT XLPE THREE CORE      |                                 |                |                         |                |                                     |                      |                |
| 35                                       | F-40                            | 34.5           | 1-3/4"                  | 38             | 08                                  | 4251                 | R-4238         |
|                                          | R-43                            | 35             | 1-3/4"                  | 38             | 09 R2                               | 4251                 | R-4240         |
| 50                                       | F-42.5                          | 37             | 1-3/4"                  | 38             | 09                                  | 4251                 | R-4240         |
|                                          | R-45.5                          | 37             | 2"                      | 002            | 09 R2                               | 4251                 | R-4242         |
| 70                                       | F-47                            | 41.5           | 2"                      | 002            | 010                                 | 5451                 | R-5444         |
|                                          | R-49.5                          | 41             | 2-1/4"                  | 002            | 010 R2                              | 5451                 | R-5446         |
| 95                                       | F-50.5                          | 45             | 2-1/4"                  | 002            | 010                                 | 5451                 | R-5448         |
|                                          | R-54                            | 44.5           | 2-1/4"                  | 003            | 011 R2.5                            | 6,063                | R-6053         |
| 120                                      | F-55                            | 49             | 2-1/4"                  | 003            | 011                                 | 6063                 | R-6053         |
|                                          | R-58.5                          | 48.5           | 2-1/2"                  | 003            | 012 R2.5                            | 6063                 | R-6055         |
| 150                                      | F-58                            | 51.5           | 2-1/2"                  | 003            | 011                                 | 6063                 | R-6055         |
|                                          | R-61                            | 51             | 2-3/4"                  | 0033           | 012 R2.5                            | 6063                 | R-6060         |
| 185                                      | F-62                            | 55.5           | 2-3/4"                  | 0033           | 012                                 | 6063                 | R-6060         |
|                                          | R-66                            | 55             | 2-3/4"                  | 0033           | 012 R2.5                            | 6675                 | R-6664         |
| 240                                      | F-67.5                          | 61             | 2-3/4"                  | 004            | 013S                                | 7882                 | R-7866         |
|                                          | R-73                            | 61             | 3"                      | 004            | 013 R3.2                            | 7882                 | R-7870         |
| 300                                      | F-73.5                          | 66.5           | 3"                      | 004            | 013                                 | 7882                 | R-7870         |
|                                          | R-78.5                          | 66.5           | 3-1/4"                  | 005            | 014 R3.2                            | 7882                 | R-7874         |
| 400                                      | F-82                            | 74             | 3-1/2"                  | 005            | 014                                 | 8940                 | R-8480         |
|                                          | R-89                            | 74             | 4"                      | 006            | 015 R4                              | 8940                 | R-8484         |
| 6.35 / 11 KV (E) HT XLPE THREE CORE      |                                 |                |                         |                |                                     |                      |                |
| 35                                       | F-42.5                          | 37             | 1-3/4"                  | 38             | 09                                  | 4251                 | R-4240         |
|                                          | R-45.5                          | 37             | 2"                      | 002            | 09 R2                               | 4251                 | R-4242         |
| 50                                       | F-46                            | 40.5           | 2"                      | 002            | 09                                  | 4251                 | R-4244         |
|                                          | R-49.5                          | 40             | 2-1/4"                  | 002            | 010R2.5                             | 5451                 | R-5446         |
| 70                                       | F-49                            | 43.5           | 2-1/4"                  | 002            | 010                                 | 5451                 | R-5446         |
|                                          | R-52.5                          | 43             | 2-1/4"                  | 003            | 010R2.5                             | 5463                 | R-5450         |
| 95                                       | F-53                            | 47             | 2-1/4"                  | 003            | 011                                 | 5463                 | R-5450         |
|                                          | R-56.5                          | 46.5           | 2-1/2"                  | 003            | 011 R2.5                            | 6063                 | R-6055         |
| 120                                      | F-56                            | 49.5           | 2-1/2"                  | 003            | 011                                 | 6063                 | R-6055         |
|                                          | R-59.5                          | 49.5           | 2-1/2"                  | 003            | 012R2.5                             | 6063                 | R-6055         |
| 150                                      | F-59                            | 52.5           | 2-1/2"                  | 003            | 012                                 | 6063                 | R-6055         |
|                                          | R-63                            | 52             | 2-3/4"                  | 0033           | 012R2.5                             | 6675                 | R-6662         |
| 185                                      | F-63                            | 56.5           | 2-3/4"                  | 0033           | 012                                 | 6675                 | R-6662         |
|                                          | R-68                            | 56             | 3"                      | 004            | 013SR3.2                            | 7882                 | R-7868         |
| 240                                      | F-68                            | 61             | 3"                      | 004            | 013S                                | 7882                 | R-7868         |
|                                          | R-73                            | 61z            | 3"                      | 004            | 013 R3.2                            | 7882                 | R-7870         |
| 300                                      | F-73                            | 65.5           | 3"                      | 004            | 013                                 | 7882                 | R-7870         |
|                                          | R-78                            | 65             | 3-1/4"                  | 005            | 014R3.2                             | 7882                 | R-7874         |
| 400                                      | F-80                            | 72             | 3-1/2"                  | 005            | 014                                 | 8490                 | R-8476         |
|                                          | R-86.5                          | 71.5           | 4"                      | 006            | 015 R4                              | 8940                 | R-8480         |
| 11 - 11 / 11 KV (UE) HT XLPE SINGLE CORE |                                 |                |                         |                |                                     |                      |                |
| 70                                       | F-30                            | 24.5           | 1-1/4"                  | 1              | 05                                  | 2932, 2938           | R-2929         |
|                                          | R-31.5                          | 25             | 1-3/8"                  | 11             | 06                                  | 2932                 | R-2929         |
| 95                                       | F-32                            | 26.5           | 1-3/8"                  | 11             | 06                                  | 3638                 | R-3631         |
|                                          | R-34                            | 26.5           | 1-1/2"                  | 0              | 07 R2                               | 3638                 | R-3633         |
| 120                                      | F-33.5                          | 28             | 1-3/8"                  | 00             | 06                                  | 3638                 | R-3633         |
|                                          | R-36                            | 28.5           | 1-1/2"                  | 0              | 07 R2                               | 3638                 | R-3635         |
| 150                                      | F-35                            | 29.5           | 1-1/2"                  | 0              | 07                                  | 3638                 | R-3635         |
|                                          | R-37                            | 29.5           | 1-1/2"                  | 00             | 07 R2                               | 3638                 | R-3637         |
| 185                                      | F-37                            | 31.5           | 1-1/2"                  | 00             | 07                                  | 3638                 | R-3637         |
|                                          | R-39                            | 31.5           | 1-3/4"                  | 38             | 08 R2                               | 4251                 | R-4238         |
| 240                                      | F-39                            | 33.5           | 1-3/4"                  | 38             | 08                                  | 4251                 | R-4238         |
|                                          | R-42                            | 34             | 1-3/4"                  | 38             | 09 R2                               | 4251                 | R-4240         |
| 300                                      | F-41.5                          | 35.5           | 1-3/4"                  | 38             | 09                                  | 4251                 | R-4238         |
|                                          | R-44                            | 36             | 1-3/4"                  | 001            | 09 R2                               | 4251                 | R-4242         |
| 400                                      | F-45                            | 39             | 2"                      | 002            | 09                                  | 4251                 | R-4242         |
|                                          | R-47.5                          | 39             | 2"                      | 002            | 010 R2                              | 5451                 | R-5446         |
| 500                                      | F-48                            | 42             | 2"                      | 002            | 010                                 | 5451                 | R-5446         |
|                                          | R-52                            | 42.5           | 2-1/4"                  | 003            | 010 R2.5                            | 5463                 | R-5450         |
| 630                                      | F-51.5                          | 44.5           | 2-1/4"                  | 002            | 010                                 | 5451                 | R-5448         |
|                                          | R-55                            | 45.5           | 2-1/4"                  | 003            | 011 R2.5                            | 6063                 | R-6053         |
| 800                                      | F-56                            | 49.5           | 2-1/2"                  | 003            | 011                                 | 6063                 | R-6055         |
|                                          | R-60                            | 50             | 2-3/4"                  | 0033           | 012 R2.5                            | 6063                 | R-6058         |
| 1000                                     | F-61                            | 54.5           | 2-3/4"                  | 0033           | 012                                 | 6063                 | R-6060         |
|                                          | R-65                            | 54             | 2-3/4"                  | 0033           | 012 R2.5                            | 6675                 | R-6662         |



# SELECTION OF BRACO GLANDS BASED ON POLYCAB CABLES XLPE H.T.

| Nominal Size of Conductor               | O.D. Flat / Round Amour | U/ Armoured | Single Comp. H.D. | Flange Type | Double Comp. / Flame proof | Single Comp. SIBG |             |
|-----------------------------------------|-------------------------|-------------|-------------------|-------------|----------------------------|-------------------|-------------|
|                                         |                         |             | Braco Ref.        | Braco Ref.  | Braco Ref.                 | SIBG Ref.         | Rubber Ref. |
| 11 - 11 / 11 KV (UE) HT XLPE THREE CORE |                         |             |                   |             |                            |                   |             |
| 70                                      | F-58                    | 51.5        | 2-1/2"            | 003         | 011                        | 6063              | R-6055      |
|                                         | R-61.5                  | 50.5        | 2-3/4"            | 0033        | 012 R2.5                   | 6063              | R-6060      |
| 95                                      | F-62                    | 55.5        | 2-3/4"            | 0033        | 012                        | 6063              | R-6060      |
|                                         | R-66.5                  | 54.5        | 2-3/4"            | 0033        | 013S R3.2                  | 7882              | R-7866      |
| 120                                     | F-65                    | 58.5        | 2-3/4"            | 0033        | 012                        | 6675              | R-6662      |
|                                         | R-70                    | 58          | 3"                | 004         | 013S R3.2                  | 7882              | R-7868      |
| 150                                     | F-68.5                  | 61.5        | 3"                | 004         | 013S                       | 7882              | R-7868      |
|                                         | R-73                    | 61          | 3"                | 004         | 013 R3.2                   | 7882              | R-7870      |
| 185                                     | F-71.5                  | 64          | 3"                | 004         | 013                        | 7882              | R-7870      |
|                                         | R-77                    | 64          | 3-1/4"            | 005         | 014 R3.2                   | 7882              | R-7874      |
| 240                                     | F-77                    | 69          | 3-1/4"            | 005         | 014                        | 7882              | R-7874      |
|                                         | R-82                    | 67          | 3-1/2"            | 005         | 014 R3.2                   | 8940              | R-8480      |
| 300                                     | F-81.5                  | 73          | 3-1/2"            | 005         | 014                        | 8940              | R-8480      |
|                                         | R-88                    | 73          | 4"                | 006         | 015 R4                     | 8940              | R-8484      |
| 400                                     | F-88                    | 79          | 4"                | 006         | 015                        | 8,940             | R-8484      |
|                                         | R-94.5                  | 79          | 4"                | 006         | 016 R4                     | 9210              | R-9292      |
| 12.7 / 22 KV (E) HT XLPE SINGLE CORE    |                         |             |                   |             |                            |                   |             |
| 95                                      | F-33                    | 28          | 1-3/8"            | 0           | 06                         | 3638              | R-3633      |
|                                         | R-36                    | 28.5        | 1-1/2"            | 00          | 07R2                       | 3638              | R-3635      |
| 120                                     | F-35                    | 30          | 1-1/2"            | 0           | 07                         | 3638              | R-3635      |
|                                         | R-37.5                  | 30          | 1-1/2"            | 00          | 08R2                       | 3638              | R-3637      |
| 150                                     | F-36                    | 31          | 1-1/2"            | 0           | 07                         | 3638              | R-3635      |
|                                         | R-39                    | 31.5        | 1-3/4"            | 38          | 08R2                       | 4251              | R-4238      |
| 185                                     | F-38                    | 33          | 1-1/2"            | 00          | 08                         | 3638              | R-3637      |
|                                         | R-41                    | 33          | 1-3/4"            | 38          | 08R2                       | 4251              | R-4238      |
| 240                                     | F-40.5                  | 35.5        | 1-3/4"            | 38          | 08                         | 4251              | R-4238      |
|                                         | R-43                    | 35          | 1-3/4"            | 38          | 09R2                       | 4251              | R-4240      |
| 300                                     | F-43                    | 37.5        | 1-3/4"            | 38          | 09                         | 4251              | R-4240      |
|                                         | R-45                    | 37          | 2"                | 002         | 09R2                       | 4251              | R-4242      |
| 400                                     | F-47                    | 41.5        | 2"                | 002         | 010                        | 5451              | R-5444      |
|                                         | R-49                    | 40.5        | 2-1/4"            | 002         | 010 R2                     | 5451              | R-5446      |
| 500                                     | F-50                    | 44.5        | 2-1/4"            | 002         | 010                        | 5451              | R-5448      |
|                                         | R-53.5                  | 44          | 2-1/4"            | 003         | 011 R2.5                   | 5463              | R-5450      |
| 630                                     | F-54                    | 48          | 2-1/4"            | 003         | 011                        | 6063              | R-6053      |
|                                         | R-57                    | 47.5        | 2-1/2"            | 003         | 011 R2.5                   | 6063              | R-6055      |
| 800                                     | F-58                    | 52          | 2-1/2"            | 003         | 011                        | 6063              | R-6055      |
|                                         | R-61                    | 51          | 2-3/4"            | 0033        | 012 R2.5                   | 6063              | R-6060      |
| 1000                                    | F-62.5                  | 56          | 2-3/4"            | 0033        | 012                        | 6063              | R-6060      |
|                                         | R-66                    | 58          | 2-3/4"            | 0033        | 012 R2.5                   | 6675              | R-6664      |
| 19 / 33 KV (E) HT XLPE THREE CORE       |                         |             |                   |             |                            |                   |             |
| 95                                      | F-77                    | 69          | 3-1/4"            | 005         | 014                        | 7882              | R-7874      |
|                                         | R-82                    | 69          | 3-1/2"            | 005         | 014 R3.2                   | 8940              | R-8480      |
| 120                                     | F-80.5                  | 72.5        | 3-1/2"            | 005         | 014                        | 8940              | R-8480      |
|                                         | R-86.5                  | 71.5        | 4"                | 006         | 015 R4                     | 8940              | R-8480      |
| 150                                     | F-83.5                  | 75          | 3-1/2"            | 006         | 015                        | 8940              | R-8480      |
|                                         | R-90                    | 75          | 4"                | 006         | 015 R4                     | 9210              | R-9288      |
| 185                                     | F-87                    | 78.5        | 4"                | 006         | 015                        | 8940              | R-8480      |
|                                         | R-93                    | 78          | 4"                | 006         | 016 R4                     | 9210              | R-9288      |
| 240                                     | F-91.5                  | 83          | 4"                | 006         | 015                        | 9210              | R-9288      |
|                                         | R-98                    | 83          | 4"                | 006         | 016 R4                     | 1011              | R-1094      |
| 300                                     | F-96                    | 87.5        | 4"                | 006         | 016                        | 9210              | R-9292      |
|                                         | R-102                   | 87          | 4-1/2"            | 007         | 017 R4                     | 1011              | R-1094      |
| 400                                     | F-102.5                 | 94          | 4-1/2"            | 007         | 017                        | 1011              | R-1094      |
|                                         | R-109                   | 94          | 5"                | 008         | 017 R4                     | 1525              | R-1502      |
| 33 / 33 KV (E) HT XLPE SINGLE CORE      |                         |             |                   |             |                            |                   |             |
| 120                                     | F-43                    | 37.5        | 1-3/4"            | 38          | 9                          | 4251              | R-4240      |
|                                         | R-45.5                  | 37.5        | 2"                | 002         | 09 R2                      | 4251              | R-4242      |
| 150                                     | F-44.5                  | 39          | 2"                | 002         | 9                          | 4251              | R-4242      |
|                                         | R-47.5                  | 39          | 2"                | 002         | 010 R2                     | 5451              | R-5446      |
| 185                                     | F-46.5                  | 41          | 2"                | 002         | 010                        | 5451              | R-5444      |
|                                         | R-49.5                  | 41          | 2-1/4"            | 002         | 010 R2                     | 5451              | R-5446      |
| 240                                     | F-49.5                  | 44          | 2-1/4"            | 002         | 010                        | 5451              | R-5446      |
|                                         | R-53                    | 43.5        | 2-1/4"            | 003         | 011 R2.5                   | 5463              | R-5450      |
| 300                                     | F-51.5                  | 46          | 2-1/4"            | 002         | 010                        | 5451              | R-5448      |
|                                         | R-55                    | 45.5        | 2-1/4"            | 003         | 011 R2.5                   | 6063              | R-6053      |
| 400                                     | F-55                    | 49          | 2-1/4"            | 003         | 011                        | 6063              | R-6053      |
|                                         | R-58.5                  | 48.5        | 2-1/2"            | 003         | 012 R2.5                   | 6063              | R-6055      |
| 500                                     | F-58                    | 52          | 2-1/2"            | 003         | 011                        | 6063              | R-6055      |
|                                         | R-62                    | 52          | 2-3/4"            | 0033        | 012 R2.5                   | 6063              | R-6060      |
| 630                                     | F-61.5                  | 55          | 2-3/4"            | 0033        | 012                        | 6063              | R-6060      |
|                                         | R-66.5                  | 54.5        | 2-3/4"            | 0033        | 012 R2.5                   | 6675              | R-6662      |
| 800                                     | F-66                    | 59.5        | 2-3/4"            | 0033        | 012                        | 6675              | R-6664      |
|                                         | R-71                    | 59          | 3"                | 004         | 013S R3.2                  | 7882              | R-7868      |
| 1000                                    | F-71                    | 64          | 3"                | 004         | 013S                       | 7882              | R-7868      |
|                                         | R-76                    | 64          | 3-1/4"            | 005         | 013 R3.2                   | 7882              | R-7874      |

| Nominal<br>Size of<br>Conductor     | O.D.<br>Flat /<br>Round<br>Amour | U/<br>Armoured | Single<br>Comp.<br>H.D. | Flange<br>Type | Double<br>Comp.<br>/ Flame<br>proof | Single Comp.<br>SIBG |                |
|-------------------------------------|----------------------------------|----------------|-------------------------|----------------|-------------------------------------|----------------------|----------------|
|                                     |                                  |                | Braco<br>Ref.           | Braco Ref.     | Braco Ref.                          | SIBG Ref.            | Rubber<br>Ref. |
| 12.7 / 22 KV (E) HT XLPE THREE CORE |                                  |                |                         |                |                                     |                      |                |
| 95                                  | F-64                             | 57.5           | 2-3/4"                  | 0033           | 012                                 | 6675                 | R-6662         |
|                                     | R-69                             | 57             | 3"                      | 004            | 013S R3.2                           | 7882                 | R-7868         |
| 120                                 | F-67.5                           | 60.5           | 2-3/4"                  | 004            | 013S                                | 7882                 | R-7866         |
|                                     | R-72                             | 60             | 3"                      | 004            | 013S R3.2                           | 7882                 | R-7870         |
| 150                                 | F-70.5                           | 63             | 3"                      | 004            | 013S                                | 7882                 | R-7868         |
|                                     | R-75.5                           | 63.5           | 3-1/4"                  | 005            | 013 R3.2                            | 7882                 | R-7874         |
| 185                                 | F-74                             | 66.5           | 3"                      | 004            | 13                                  | 7882                 | R-7870         |
|                                     | R-79                             | 66             | 3-1/4"                  | 005            | 014 R3.2                            | 7882                 | R-7874         |
| 240                                 | F-79                             | 71             | 3-1/4"                  | 005            | 014                                 | 7882                 | R-7874         |
|                                     | R-85.5                           | 70.5           | 3-1/2"                  | 006            | 015 R4                              | 8940                 | R-8480         |
| 300                                 | F-83.5                           | 75             | 3-1/2"                  | 006            | 015                                 | 8940                 | R-8480         |
|                                     | R-90                             | 75             | 4"                      | 006            | 015 R4                              | 9210                 | R-9288         |
| 400                                 | F-90.5                           | 82             | 4"                      | 006            | 015                                 | 9210                 | R-9288         |
|                                     | R-96.5                           | 81.5           | 4"                      | 006            | 016 R4                              | 9210                 | R-9292         |
| 19 / 33 KV (E) HT XLPE SINGLE CORE  |                                  |                |                         |                |                                     |                      |                |
| 95                                  | F-39                             | 34             | 1-3/4"                  | 38             | 08                                  | 4251                 | R-4238         |
|                                     | R-41.5                           | 33.5           | 1-3/4"                  | 38             | 09 R2                               | 4251                 | R-4238         |
| 120                                 | F-41                             | 33.5           | 1-3/4"                  | 38             | 08                                  | 4251                 | R-4238         |
|                                     | R-43                             | 35             | 1-3/4"                  | 38             | 09 R2                               | 4251                 | R-4240         |
| 150                                 | F-42.5                           | 36.5           | 1-3/4"                  | 38             | 09                                  | 4251                 | R-4240         |
|                                     | R-44.5                           | 36.5           | 2"                      | 002            | 09 R2                               | 4251                 | R-4242         |
| 185                                 | F-44.5                           | 39             | 2"                      | 002            | 09                                  | 4251                 | R-4242         |
|                                     | R-47                             | 38.5           | 2"                      | 002            | 010 R2                              | 5451                 | R-5444         |
| 240                                 | F-47                             | 41.5           | 2"                      | 002            | 010                                 | 5451                 | R-5444         |
|                                     | R-49.5                           | 41             | 2-1/4"                  | 002            | 010 R2                              | 5451                 | R-5446         |
| 300                                 | F-49                             | 43.5           | 2-1/4"                  | 002            | 010                                 | 5451                 | R-5446         |
|                                     | R-52                             | 42.5           | 2-1/4"                  | 003            | 010 R2                              | 5463                 | R-5450         |
| 400                                 | F-52.5                           | 46             | 2-1/4"                  | 003            | 010                                 | 5463                 | R-5450         |
|                                     | R-55                             | 45.5           | 2-1/4"                  | 003            | 011 R2                              | 6063                 | R-6053         |
| 500                                 | F-56                             | 49.5           | 2-1/2"                  | 003            | 011                                 | 6063                 | R-6055         |
|                                     | R-60                             | 50             | 2-3/4"                  | 0033           | 012 R2.5                            | 6063                 | R-6058         |
| 630                                 | R-60                             | 53.5           | 2-3/4"                  | 0033           | 012                                 | 6063                 | R-6058         |
|                                     | R-63                             | 52             | 2-3/4"                  | 0033           | 012 R2.5                            | 6675                 | R-6662         |
| 800                                 | F-64                             | 57.5           | 2-3/4"                  | 0033           | 012                                 | 6675                 | R-6662         |
|                                     | R-67                             | 56             | 2-3/4"                  | 0033           | 013S R2.5                           | 7882                 | R-7866         |
| 1000                                | F-69                             | 62.5           | 3"                      | 004            | 013S                                | 7882                 | R-7868         |
|                                     | R-72.5                           | 60.5           | 3"                      | 004            | 013 R2.5                            | 7882                 | R-7870         |
| 33/33 KV (E) HT XLPE 3 CORE         |                                  |                |                         |                |                                     |                      |                |
| 120                                 | F-83.5                           | 75             | 3-1/2"                  | 006            | 015                                 | 8940                 | R-8480         |
|                                     | R-90                             | 75             | 4"                      | 006            | 015 R4                              | 9210                 | R-9288         |
| 150                                 | F-86.5                           | 78             | 4"                      | 006            | 015                                 | 8940                 | R-8480         |
|                                     | R-93                             | 78             | 4"                      | 006            | 016 R4                              | 9210                 | R-9288         |
| 185                                 | F-89.5                           | 81             | 4"                      | 006            | 015                                 | 8940                 | R-8484         |
|                                     | R-96                             | 81             | 4"                      | 006            | 016 R4                              | 9210                 | R-9292         |
| 240                                 | F-94.5                           | 86             | 4"                      | 006            | 016                                 | 9210                 | R-9292         |
|                                     | R-101                            | 86             | 4-1/2"                  | 007            | 016 R4                              | 1011                 | R-1094         |
| 300                                 | F-98.5                           | 90             | 4-1/2"                  | 007            | 016                                 | 1011                 | R-1094         |
|                                     | R-105                            | 90             | 4-1/2"                  | 007            | 017 R4                              | 1525                 | R-1500         |
| 400                                 | F-105                            | 96             | 4-1/2"                  | 007            | 017                                 | 1525                 | R-1500         |
|                                     | R-112                            | 97             | 5"                      | 008            | 017 R4                              | 1525                 | R-1506         |

## NOTE

- The Selection above is for reference purpose only, the same is based on Polycab make latest ISI Cables.
- For the perfect size selection please check the actual construction details of Cable i.e. Overall Diameter, Under Armour Diameter & Type of Armour Flat or Round & Its dimension.
- Select the material of glands other then brass for Atmosphere Protection & Tpe ingress protection required.

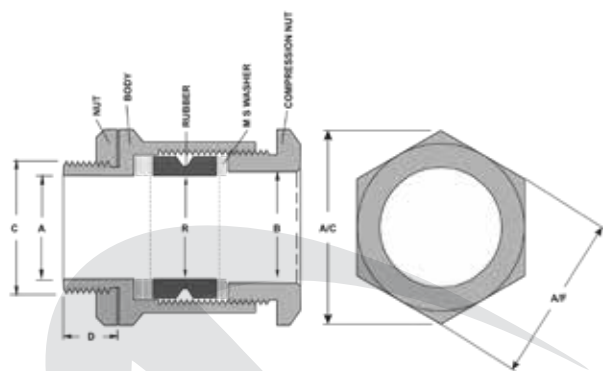
# SINGLE COMPRESSION BRASS CABLE GLANDS: THE ULTIMATE CABLE PROTECTION SOLUTION

Crafted from precision-machined brass castings, our cable glands guarantee optimal performance and durability. Nickel-plated for enhanced corrosion resistance during storage and usage, these glands adhere to the IS/BS/IEC standards. Each gland features a Brass Body with nipple, Compression nut, Check nut, Rubber Ring, and three metal washers, meticulously detailed in the functional drawing.



Designed to withstand the elements, our glands are weatherproof and dust-tight, with built-in provisions for cable earthing. Available in various sizes, they accommodate cables up to 1000 sq.mm. and control cables up to 61 cores. The entry thread on the gland body is typically threaded according to BS-31 (BSC Threads), with the flexibility to accommodate special thread requirements upon request. Additionally, custom plating options such as cadmium, tin, or passivated finishes are available upon request.

Experience unparalleled cable protection with Braco Single Compression Brass Cable Glands- your trusted solution for every application.



| Parts                   |                                       |
|-------------------------|---------------------------------------|
| Description             | Material                              |
| ➤ Compression Nut (CAP) | Brass                                 |
| ➤ Gland Body            | Brass                                 |
| ➤ Three Metal Washers   | M S Washer                            |
| ➤ Rubber Ring           | Nitrile Rubber                        |
| ➤ Check Nut             | Brass                                 |
| ➤ Thread                | ET / Metric / NPT (Without check nut) |
| ➤ IP Rating             | IP-60                                 |
| ➤ Operating Temperature | -20°C to +80°C                        |
| ➤ Finish                | Nickel Plated                         |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1

| BRACO CAT NO. | C      | B    | A    | A/F  | A/C  | D    | R  | CABLE ACCEPTANCE DIA (MM) |      |
|---------------|--------|------|------|------|------|------|----|---------------------------|------|
| BC-3/8"       | 1/2"   | 14   | 12   | 19   | 21.8 | 6    | 8  | 9                         | 13.5 |
| BC-1/2"L      | 5/8"   | 15   | 13   | 21   | 23.5 | 6.5  | 12 | 10                        | 14.5 |
| BC-1/2"H      | 5/8"   | 15   | 13   | 21   | 23.5 | 7.5  | 12 | 10                        | 14.5 |
| BC-5/8"L      | 3/4"   | 15   | 15   | 21   | 23.5 | 7    | 12 | 10                        | 14.5 |
| BC-5/8"H      | 3/4"   | 15   | 15   | 21   | 23.5 | 8    | 12 | 10                        | 14.5 |
| BC-3/4"L      | 3/4"   | 17.5 | 15   | 23   | 26   | 8    | 14 | 14                        | 17   |
| BC-3/4"H      | 3/4"   | 17.5 | 15   | 23   | 26   | 9    | 14 | 14                        | 17   |
| BC-7/8" L     | 3/4"   | 20   | 15   | 25   | 29   | 8    | 16 | 17                        | 19.5 |
| BC-7/8"H      | 3/4"   | 20   | 15   | 25   | 29   | 9    | 16 | 17                        | 19.5 |
| BC-1"L        | 1"     | 23.5 | 21.5 | 29   | 33   | 8    | 20 | 19.5                      | 23   |
| BC-1"H        | 1"     | 23.5 | 21   | 29   | 34.5 | 10   | 20 | 19.5                      | 23   |
| BC-1"S        | 3/4"   | 23.5 | 15   | 29   | 33   | 8    | 18 | 19.5                      | 23   |
| BC-1-1/8"     | 1-1/8" | 28   | 25   | 34   | 39   | 10.5 | 25 | 23                        | 27   |
| BC-1-1/4"     | 1-1/4" | 31.5 | 27   | 36.5 | 42   | 10.5 | 27 | 27                        | 30   |
| BC-1-3/8"     | 1-3/8" | 35.5 | 31   | 42   | 49   | 10.5 | 31 | 30                        | 34   |
| BC-1-1/2"     | 1-1/2" | 39   | 34   | 45   | 52   | 10.5 | 33 | 34                        | 38   |
| BC-1-3/4"     | 1-3/4" | 45   | 40   | 51   | 59   | 11.5 | 39 | 38                        | 44   |
| BC-2"         | 2"     | 51.5 | 45   | 59   | 68   | 11.5 | 44 | 44                        | 50   |
| BC-2-1/4"     | 2-1/4" | 58   | 52   | 64   | 73   | 11.5 | 52 | 48                        | 54   |
| BC-2-1/2"     | 2-1/2" | 62.5 | 58   | 69   | 80   | 13   | 58 | 54                        | 61   |
| BC-2-3/4"     | 2-3/4" | 70   | 65.5 | 77   | 89   | 13.5 | 65 | 61                        | 68   |
| BC-3"         | 3"     | 76   | 69.5 | 86   | 96   | 13.5 | 70 | 68                        | 74   |
| BC-3-1/4"     | 3-1/4" | 82   | 75   | 91   | 105  | 15   | 75 | 74                        | 80   |
| BC-3-1/2"     | 3-1/2" | 88   | 82   | 101  | 116  | 15   | 80 | 80                        | 86   |
| BC-4"         | 4"     | 100  | 92.5 | 110  | 127  | 20   | 86 | 86                        | 98   |
| BC-4-1/2"     | 4-1/2" | 108  | 102  | 127  | 145  | 23   | 90 | 98                        | 105  |



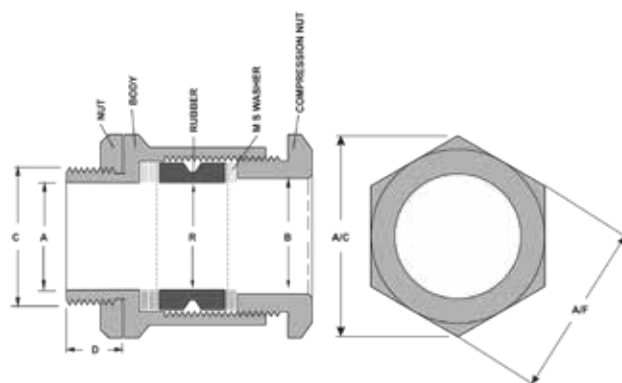
# SINGLE COMPRESSION SIBG GLANDS: YOUR TRUSTED SOLUTION FOR ROBUST CABLE MANAGEMENT

Crafted with precision from premium brass and fortified with nickel plating, these glands offer unparalleled protection for cables of all types. Each SIBG Gland adheres to IS/BS/IEC standards, featuring a sturdy brass body, compression nut, check nut, rubber ring, and three metal washers.

Weatherproof, dust-tight, and with provisions for earthing armored cables, they ensure uncompromising safety in any environment. Available in various sizes for cables up to 1000 sq. mm. and control cables with up to 61 cores, Braco Glands can be customized with special threads and plating finishes to suit specific project needs.



| Parts                   |                                   |
|-------------------------|-----------------------------------|
| Description             | Material                          |
| ➤ Compression Nut (CAP) | Brass                             |
| ➤ Gland Body            | Brass                             |
| ➤ Three Metal Washers   | M S Washer                        |
| ➤ Rubber Ring           | Nitrile Rubber                    |
| ➤ Check Nut             | Brass                             |
| ➤ Thread                | ET / MM / NPT (Without check nut) |
| ➤ IP Rating             | IP-60                             |
| ➤ Operating Temperature | -20°C to +80°C                    |
| ➤ Finish                | Nickel Plated                     |



**Applicable Standard:** IS 12943 / IEC-62444 / BS 6121: PART 1

| BRACO CAT NO. | C    | B  | A    | A/F | A/C  | D   | R  | RUBBER REF. | CABLE ACCEPTANCE DIA (MM) |    |
|---------------|------|----|------|-----|------|-----|----|-------------|---------------------------|----|
| SIBG-1612     | 12   | 16 | 12   | 22  | 25.5 | 9   | 8  | R-1208      | 5                         | 8  |
| SIBG-1616     | 16   | 19 | 12   | 25  | 28.5 | 9   | 11 | R-1611      | 9                         | 11 |
| SIBG-1619     | 19   | 19 | 15   | 25  | 28.5 | 9   | 13 | R-1613      | 10                        | 13 |
|               |      |    |      |     |      |     | 15 | R-1615      | 12                        | 15 |
| SIBG-2119     | 19   | 23 | 15   | 30  | 34   | 9.5 | 16 | R-2116      | 13                        | 16 |
| SIBG-2125     | 25.4 | 23 | 21   | 30  | 34   | 9.5 | 18 | R-2118      | 15                        | 18 |
|               |      |    |      |     |      |     | 20 | R-2120      | 17                        | 20 |
| SIBG-2925     | 25.4 | 33 | 21   | 40  | 45   | 10  | 21 | R-2921      | 18                        | 21 |
| SIBG-2932     | 32   | 33 | 27   | 40  | 45   | 10  | 23 | R-2923      | 20                        | 23 |
| SIBG-2938     | 38   | 33 | 32   | 43  | 50   | 10  | 25 | R-2925      | 21                        | 25 |
|               |      |    |      |     |      |     | 27 | R-2927      | 23                        | 27 |
|               |      |    |      |     |      |     | 29 | R-2929      | 25                        | 29 |
| SIBG-3638     | 38   | 41 | 32   | 49  | 56   | 11  | 33 | R-3633      | 29                        | 33 |
|               |      |    |      |     |      |     | 35 | R-3635      | 31                        | 35 |
|               |      |    |      |     |      |     | 37 | R-3637      | 33                        | 37 |
| SIBG-4251     | 51   | 47 | 44.5 | 59  | 68   | 11  | 38 | R-4238      | 34                        | 38 |
|               |      |    |      |     |      |     | 40 | R-4240      | 36                        | 40 |
|               |      |    |      |     |      |     | 42 | R-4242      | 38                        | 42 |
| SIBG-5451     | 51   | 56 | 44.5 | 68  | 78   | 12  | 44 | R-5444      | 40                        | 44 |
| SIBG-5463     | 63.5 | 56 | 55   | 68  | 78   | 12  | 46 | R-5446      | 41                        | 46 |
|               |      |    |      |     |      |     | 48 | R-5448      | 43                        | 48 |
|               |      |    |      |     |      |     | 50 | R-5450      | 45                        | 50 |
| SIBG-6063     | 63.5 | 64 | 55   | 76  | 87   | 12  | 53 | R-6053      | 48                        | 53 |
|               |      |    |      |     |      |     | 55 | R-6055      | 50                        | 55 |
|               |      |    |      |     |      |     | 58 | R-6058      | 53                        | 58 |
|               |      |    |      |     |      |     | 60 | R-6060      | 55                        | 60 |
| SIBG-6675     | 76   | 72 | 66   | 85  | 98   | 13  | 62 | R-6662      | 57                        | 62 |
|               |      |    |      |     |      |     | 64 | R-6664      | 59                        | 64 |
|               |      |    |      |     |      |     | 68 | R-6668      | 63                        | 68 |
| SIBG-7882     | 82   | 82 | 72   | 95  | 110  | 15  | 70 | R-7870      | 65                        | 70 |
|               |      |    |      |     |      |     | 74 | R-7874      | 69                        | 74 |
|               |      |    |      |     |      |     | 77 | R-7877      | 72                        | 77 |

# DOUBLE COMPRESSION GLANDS: ENGINEERED FOR SUPERIOR PERFORMANCE AND RELIABILITY

Crafted from high-grade brass rods/castings and meticulously machined to precise specifications, these glands are nickel-plated to resist corrosion, ensuring longevity during storage and use.

Featuring two moisture-proof seals, Braco Double Compression Glands are designed to withstand a variety of climatic conditions. They are weatherproof and waterproof, offering exceptional protection. When paired with a PVC shroud, they excel even in corrosive environments.

The inclusion of an armor cone and ring ensures excellent mechanical and electrical connections, guaranteeing reliable performance conforming to IS/BS/IEC standards.

Trust Braco for premium-quality cable management solutions. With Braco Double Compression Glands, experience unparalleled durability and performance for your electrical installations.

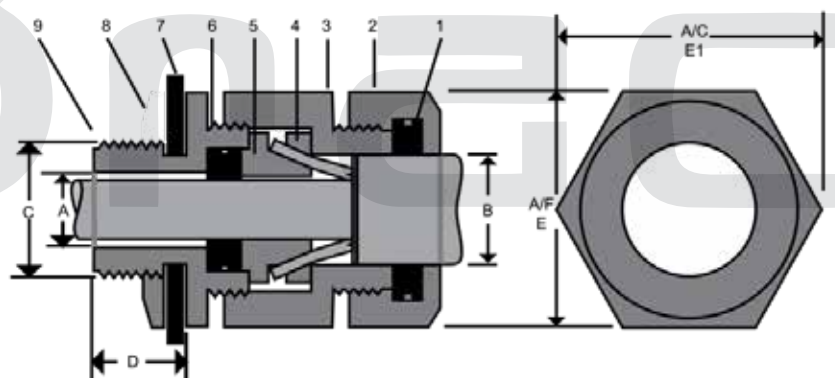


| Parts |                       |
|-------|-----------------------|
| Parts | Description           |
| ➤     | Outer Seal            |
| ➤     | Sealing Nut           |
| ➤     | Gland Body            |
| ➤     | Clamping Ring         |
| ➤     | Armour Clamp          |
| ➤     | Inner Seal            |
| ➤     | Flat Washer           |
| ➤     | Check Nut             |
| ➤     | Gland Barrel          |
| ➤     | Thread                |
| ➤     | IP Rating             |
| ➤     | Operating Temperature |
| ➤     | Finish                |



## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1



# DOUBLE COMPRESSION GLANDS: ENGINEERED FOR SUPERIOR PERFORMANCE AND RELIABILITY

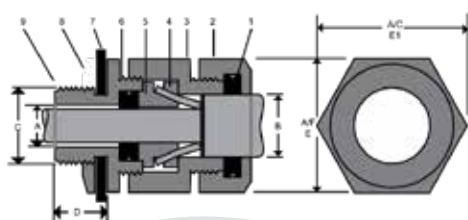
| BRACO CAT.No. | B    | A   | A/F E | A/C E1 | Nipple thread Inch C |       |            | D  | Acceptable Cable OD (mm) |      |
|---------------|------|-----|-------|--------|----------------------|-------|------------|----|--------------------------|------|
|               |      |     |       |        | ET                   | MM    | NPT        |    | Above                    | Upto |
| BPW-3/8"      | 13   | 11  | 21    | 24     | 5/8"                 | M-16  | 1/2" NPT   | 12 | 8                        | 12   |
| BPW-1/2"      | 15   | 11  | 21    | 24     | 5/8"                 | M-16  | 1/2" NPT   | 12 | 8                        | 13   |
| BPW-001S      | 14   | 13  | 21    | 24     | 3/4"                 | M-20  | 1/2" NPT   | 12 | 8                        | 13   |
| BPW-5/8"      | 17   | 14  | 23    | 26     | 3/4"                 | M-20  | 1/2" NPT   | 15 | 11                       | 15   |
| BPW-001       | 17   | 14  | 24    | 27.5   | 3/4"                 | M-20  | 1/2" NPT   | 15 | 12.5                     | 16.5 |
| BPW-01S       | 17.5 | 14  | 25    | 29     | 3/4"                 | M-20  | 1/2" NPT   | 15 | 12.5                     | 16.5 |
| BPW-01        | 20   | 14  | 27    | 31     | 3/4"                 | M-20  | 1/2" NPT   | 15 | 15                       | 18   |
| BPW-01L       | 20   | 15  | 27    | 31     | 1"                   | M-25  | 3/4" NPT   | 15 | 15                       | 18   |
| BPW-02        | 20.5 | 18  | 30.5  | 35.5   | 1"                   | M-25  | 3/4" NPT   | 15 | 18                       | 20   |
| BPW-02S       | 20.5 | 14  | 30.5  | 35.5   | 3/4"                 | M-20  | 1/2" NPT   | 15 | 18                       | 20   |
| BPW-03        | 23   | 18  | 30.5  | 35.5   | 1"                   | M-25  | 3/4" NPT   | 15 | 20                       | 23   |
| BPW-1"        | 23   | 20  | 30.5  | 35.5   | 1"                   | M-25  | 3/4" NPT   | 15 | 20                       | 23   |
| BPW-04        | 28   | 20  | 37    | 43     | 1"                   | M-25  | 3/4" NPT   | 15 | 23                       | 26   |
| BPW-04L       | 28   | 24  | 37    | 43     | 1-1/4"               | M-32  | 1" NPT     | 15 | 23                       | 26   |
| BPW-05        | 31   | 25  | 41    | 47     | 1-1/4"               | M-32  | 1" NPT     | 15 | 26                       | 30   |
| BPW-05L       | 31   | 26  | 41    | 47     | 1-1/2"               | M-40  | 1-1/4" NPT | 15 | 26                       | 30   |
| BPW-06        | 34   | 31  | 47    | 54.5   | 1-1/2"               | M-40  | 1-1/4" NPT | 15 | 30                       | 33   |
| BPW-06S       | 34   | 24  | 47    | 54.5   | 1-1/4"               | M-32  | 1" NPT     | 15 | 30                       | 33   |
| BPW-07        | 39   | 33  | 51    | 59     | 1-1/2"               | M-40  | 1-1/4" NPT | 15 | 33                       | 37   |
| BPW-08        | 43   | 38  | 54    | 62     | 2"                   | M-50  | 1-1/2" NPT | 15 | 37                       | 41   |
| BPW-09        | 47   | 40  | 56    | 65     | 2"                   | M-50  | 1-1/2" NPT | 15 | 41                       | 46   |
| BPW-010       | 53   | 44  | 66    | 76.5   | 2"                   | M-50  | 1-1/2" NPT | 20 | 46                       | 52   |
| BPW-010L      | 53   | 50  | 66    | 76.5   | 2-1/2"               | M-63  | 2" NPT     | 20 | 46                       | 52   |
| BPW-011       | 61   | 56  | 80    | 92     | 2-1/2"               | M-63  | 2" NPT     | 20 | 52                       | 60   |
| BPW-012       | 68   | 64  | 84    | 97     | 3"                   | M-75  | 2-1/2" NPT | 20 | 60                       | 66   |
| BPW-013S      | 73   | 67  | 90    | 104    | 3"                   | M-75  | 2-1/2" NPT | 20 | 66                       | 72   |
| BPW-013       | 79   | 75  | 98    | 113    | 3-1/4"               | M-82  | 3" NPT     | 20 | 72                       | 78   |
| BPW-014       | 85   | 78  | 103   | 119    | 3-1/2"               | M-90  | 3" NPT     | 20 | 78                       | 83   |
| BPW-015       | 98   | 91  | 112   | 129    | 4"                   | M-100 | 3-1/2" NPT | 24 | 83                       | 93   |
| BPW-016       | 106  | 100 | 125   | 144    | 4-1/2"               | M-115 | 4" NPT     | 25 | 93                       | 104  |

# DOUBLE COMPRESSION FLAMEPROOF GLANDS: RELIABLE ARMoured CABLE PROTECTION

Crafted from brass rods/castings and machined with precision to exact specifications, these glands are nickel-plated for corrosion resistance during storage and use.

Featuring two moisture-proof seals, Braco Double Compression Flameproof Glands are engineered to endure diverse climatic conditions. They are weatherproof, waterproof, and Flameproof, and when shielded by a PVC shroud, they excel in corrosive environments.

Certified by the Central Institute of Mining and Fuel Research, Dhanbad, and BIS certified, these glands meet stringent quality standards. Additionally, they are PESO approved, ensuring compliance with safety regulations.



## Parts

| Description             | Material                          |
|-------------------------|-----------------------------------|
| ➤ Outer Seal            | Nitrile/ Neoprene Rubber          |
| ➤ Sealing Nut           | Brass                             |
| ➤ Gland Body            | Brass                             |
| ➤ Clamping Ring         | Brass                             |
| ➤ Armour Clamp          | Brass                             |
| ➤ Inner Seal            | Nitrile/ Neoprene Rubber          |
| ➤ Flat Washer           | Nitrile/ Neoprene Rubber          |
| ➤ Check Nut             | Brass                             |
| ➤ Gland Barrel          | Brass                             |
| ➤ Thread                | ET/Metric/NPT (Without check nut) |
| ➤ IP Rating             | IP-66                             |
| ➤ Operating Temperature | -20°C to +80°C                    |
| ➤ Finish                | Nickel Plated                     |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1/ IS/IEC 60079:PART-1

**Certified by : Central Institute of Mining & Fuel Research**



| BRACO<br>CAT.No. | B    | A   | A/F<br>E | A/C<br>E1 | Nipple thread Inch C |       |            | D  | Acceptable<br>Cable OD (mm) |      |
|------------------|------|-----|----------|-----------|----------------------|-------|------------|----|-----------------------------|------|
|                  |      |     |          |           | ET                   | MM    | NPT        |    | Above                       | Upto |
| BPF-3/8"         | 13   | 11  | 21       | 24        | 5/8"                 | M-16  | 1/2" NPT   | 25 | 8                           | 12   |
| BPF-1/2"         | 15   | 11  | 21       | 24        | 5/8"                 | M-16  | 1/2" NPT   | 25 | 8                           | 13   |
| BPF-001S         | 14   | 13  | 21       | 24        | 3/4"                 | M-20  | 1/2" NPT   | 25 | 8                           | 13   |
| BPF-5/8"         | 17   | 14  | 23       | 26        | 3/4"                 | M-20  | 1/2" NPT   | 25 | 11                          | 15   |
| BPF-01S          | 17.5 | 14  | 25       | 29        | 3/4"                 | M-20  | 1/2" NPT   | 25 | 12.5                        | 16.5 |
| BPF-01           | 20   | 14  | 27       | 31        | 3/4"                 | M-20  | 1/2" NPT   | 25 | 15                          | 18   |
| BPF-01 L         | 20   | 15  | 27       | 31        | 1"                   | M-25  | 3/4" NPT   | 25 | 15                          | 18   |
| BPF-02           | 20.5 | 18  | 30.5     | 35.5      | 1"                   | M-25  | 3/4" NPT   | 25 | 18                          | 20   |
| BPF-02S          | 20.5 | 14  | 30.5     | 35.5      | 3/4"                 | M-20  | 1/2" NPT   | 25 | 18                          | 20   |
| BPF-03           | 23   | 18  | 30.5     | 35.5      | 1"                   | M-25  | 3/4" NPT   | 25 | 20                          | 23   |
| BPF-1"           | 23   | 20  | 30.5     | 35.5      | 1"                   | M-25  | 3/4" NPT   | 25 | 20                          | 23   |
| BPF-04           | 28   | 20  | 37       | 43        | 1"                   | M-25  | 3/4" NPT   | 25 | 23                          | 26   |
| BPF-04L          | 28   | 24  | 37       | 43        | 1-1/4"               | M-32  | 1" NPT     | 25 | 23                          | 26   |
| BPF-05           | 31   | 25  | 41       | 47        | 1-1/4"               | M-32  | 1" NPT     | 25 | 26                          | 30   |
| BPF-05L          | 31   | 26  | 41       | 47        | 1-1/2"               | M-40  | 1-1/4" NPT | 25 | 26                          | 30   |
| BPF-06           | 34   | 31  | 47       | 54.5      | 1-1/2"               | M-40  | 1-1/4" NPT | 25 | 30                          | 33   |
| BPF-06S          | 34   | 24  | 47       | 54.5      | 1-1/4"               | M-32  | 1" NPT     | 25 | 30                          | 33   |
| BPF-07           | 39   | 33  | 51       | 59        | 1-1/2"               | M-40  | 1-1/4" NPT | 25 | 33                          | 37   |
| BPF-08           | 43   | 38  | 54       | 62        | 2"                   | M-50  | 1-1/2" NPT | 25 | 37                          | 41   |
| BPF-09           | 47   | 40  | 56       | 65        | 2"                   | M-50  | 1-1/2" NPT | 25 | 41                          | 46   |
| BPF-010          | 53   | 44  | 66       | 76.5      | 2"                   | M-50  | 1-1/2" NPT | 25 | 46                          | 52   |
| BPF-010L         | 53   | 50  | 66       | 76.5      | 2-1/2"               | M-63  | 2" NPT     | 25 | 46                          | 52   |
| BPF-011          | 61   | 56  | 80       | 92        | 2-1/2"               | M-63  | 2" NPT     | 25 | 52                          | 60   |
| BPF-012          | 68   | 64  | 84       | 97        | 3"                   | M-75  | 2-1/2" NPT | 25 | 60                          | 66   |
| BPF-013S         | 73   | 67  | 90       | 104       | 3"                   | M-75  | 2-1/2" NPT | 25 | 66                          | 72   |
| BPF-013          | 79   | 75  | 98       | 113       | 3-1/4"               | M-82  | 3" NPT     | 25 | 72                          | 78   |
| BPF-014          | 85   | 78  | 103      | 119       | 3-1/2"               | M-90  | 3" NPT     | 25 | 78                          | 83   |
| BPF-015          | 98   | 91  | 112      | 129       | 4"                   | M-100 | 3-1/2" NPT | 25 | 83                          | 93   |
| BPF-016          | 106  | 100 | 125      | 144       | 4-1/2"               | M-115 | 4" NPT     | 25 | 93                          | 104  |

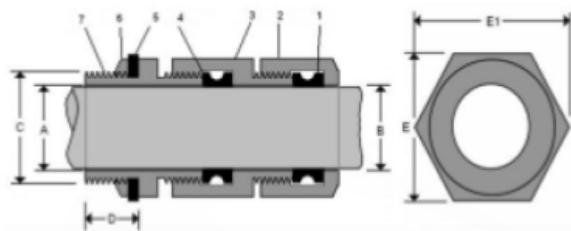


# DOUBLE COMPRESSION THROUGH GLANDS: TAILORED FOR UNARMORED/FLEXIBLE CABLES

Specially designed in accordance with IS/BS/IEC standards, these glands cater to unarmored/flexible cables. Primarily manufactured from brass, they are also available in SS304/316 and Aluminum variants to suit diverse requirements.

Featuring two rubber seals, these glands ensure a secure grip on the cable outer sheath. Brass glands are nickel-plated for corrosion resistance, while SS and Aluminum variants undergo treatment with an ultrasonic bath for enhanced durability.

With IP protection up to IP-66 levels, Braco Double Compression Through Glands guarantee reliable cable management solutions suitable for diverse climatic conditions. Trust Braco for quality and performance in cable management.



| Parts                   |                                   |
|-------------------------|-----------------------------------|
| Description             | Material                          |
| ➤ Outer Seal            | Nitrile / Neoprene Rubber         |
| ➤ Sealing Nut           | Brass                             |
| ➤ Gland Body            | Brass                             |
| ➤ Inner Seal            | Nitrile / Neoprene Rubber         |
| ➤ Flat Washer           | Nitrile / Neoprene Rubber         |
| ➤ Check Nut             | Brass                             |
| ➤ Gland Barrel          | Brass                             |
| ➤ Thread                | ET/Metric/NPT (Without check nut) |
| ➤ IP Rating             | IP-66                             |
| ➤ Operating Temperature | -20°C to +80°C                    |
| ➤ Finish                | Nickel Plated                     |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1

## Through Type for Unarmoured Cables.



| BRACO<br>CAT.No. | B    | A    | A/F<br>E | A/C<br>E1 | Nipple thread Inch C |            | D  | Acceptable<br>Cable OD (mm) |      |
|------------------|------|------|----------|-----------|----------------------|------------|----|-----------------------------|------|
|                  |      |      |          |           | ET/ MM               | NPT        |    | Above                       | Upto |
| BPT-001SS        | 11   | 11   | 22       | 25        | 3/4"                 | 1/2" NPT   | 12 | 5                           | 10   |
| BPT-001S         | 14   | 14   | 22       | 25        | 3/4"                 | 1/2" NPT   | 12 | 10                          | 13.5 |
| BPT-001          | 15   | 15   | 24       | 27.5      | 3/4"                 | 1/2" NPT   | 12 | 11                          | 14.5 |
| BPT-01 S         | 16   | 16   | 25       | 29        | 22mm                 | 3/4" NPT   | 12 | 12                          | 16   |
| BPT-01 L         | 20   | 19   | 28       | 31        | 1"                   | 3/4" NPT   | 15 | 14                          | 18   |
| BPT-02           | 20.5 | 20.5 | 30       | 35        | 1"                   | 3/4" NPT   | 15 | 18                          | 20   |
| BPT-03SP         | 23   | 23   | 32       | 36.5      | 28mm                 | 1" NPT     | 15 | 20                          | 23   |
| BPT-04L          | 28   | 27   | 37       | 43        | 1-1/4"               | 1" NPT     | 15 | 23                          | 26   |
| BPT-05 L         | 31   | 31   | 41       | 47        | 1-1/2"               | 1-1/4" NPT | 20 | 26                          | 30   |
| BPT-06SP         | 35   | 34   | 47       | 54        | 40mm                 | 1-1/4" NPT | 20 | 30                          | 33   |
| BPT-07 SP        | 39   | 37   | 52       | 59        | 42mm                 | 1-1/4" NPT | 20 | 33                          | 36   |
| BPT-08           | 43   | 43   | 55       | 63        | 2"                   | 1-1/2" NPT | 20 | 36                          | 41   |
| BPT-09           | 47   | 45   | 57       | 66        | 2"                   | 1-1/2" NPT | 20 | 41                          | 44   |
| BPT-010L         | 54   | 54   | 67       | 77        | 2-1/2"               | 2" NPT     | 20 | 44                          | 52   |
| BPT-011S         | 56   | 56   | 70       | 81        | 2-1/2"               | 2" NPT     | 20 | 52                          | 55   |
| BPT-011L         | 61   | 60   | 80       | 92        | 70mm                 | 2-1/2" NPT | 20 | 55                          | 60   |
| BPT-012          | 68   | 67   | 84       | 97        | 3"                   | 2-1/2" NPT | 20 | 60                          | 66   |
| BPT-013SL        | 73   | 72   | 90       | 103       | 3-1/4"               | 3" NPT     | 20 | 66                          | 72   |
| BPT-013          | 79   | 78   | 99       | 113       | 3-1/2"               | 3" NPT     | 20 | 72                          | 78   |
| BPT-014          | 85   | 84   | 105      | 118       | 3-3/4"               | 3" NPT     | 20 | 78                          | 83   |
| BPT-015          | 95   | 94   | 113      | 128       | 4"                   | 3-1/2" NPT | 20 | 83                          | 93   |
| BPT-016          | 106  | 105  | 125      | 140       | 4-1/2"               | 4" NPT     | 20 | 93                          | 104  |

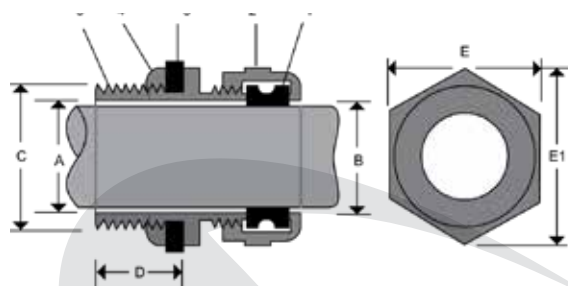


# SINGLE COMPRESSION THROUGH GLANDS: TAILORED FOR UNARMORED/FLEXIBLE CABLES

Crafted specifically for unarmored/flexible cables in accordance with IS/BS/IEC standards, these glands are engineered for reliability. Primarily made from brass, they are also available in SS304/316 and Aluminum variants to suit diverse requirements.

Featuring a single rubber seal, these glands ensure a secure grip on the cable outer sheath. Brass glands are nickel-plated for corrosion resistance, while SS and Aluminum variants undergo treatment with an ultrasonic bath for added durability.

With IP protection up to IP-66 levels, Braco Single Compression Through Glands offer peace of mind for reliable cable management in various climatic conditions. Trust Braco for quality and performance in cable management.



| Parts                   |                                          |
|-------------------------|------------------------------------------|
| Description             | Material                                 |
| ➤ Outer Seal            | Nitrile / Neoprene Rubber                |
| ➤ Sealing Nut           | Brass                                    |
| ➤ Flat Washer           | Nitrile / Neoprene Rubber                |
| ➤ Check Nut             | Brass                                    |
| ➤ Gland Barrel          | Brass                                    |
| ➤ Thread                | ET / Metric / NPT<br>(Without check nut) |
| ➤ IP Rating             | IP-66                                    |
| ➤ Operating Temperature | -20°C to +80°C                           |
| ➤ Finish                | Nickel Plated                            |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1

## Through Type for Unarmoured Cables.

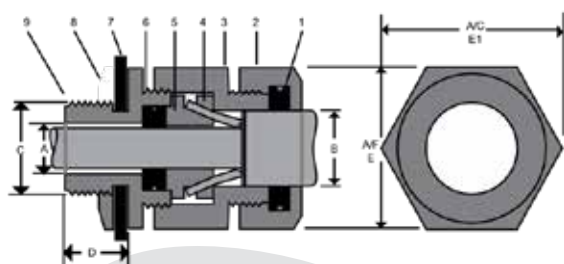


| BRACO CAT.No. | B    | A    | A/F E | A/C E1 | Nipple thread C | D  | Above | Upto |
|---------------|------|------|-------|--------|-----------------|----|-------|------|
| BCT-001SS     | 11   | 14   | 22    | 25     | 3/4"            | 12 | 5     | 10   |
| BCT-001S      | 14   | 14   | 22    | 25     | 3/4"            | 12 | 10    | 13.5 |
| BCT-001       | 15   | 15   | 24    | 27.5   | 3/4"            | 12 | 11    | 14.5 |
| BCT-01 L      | 20   | 19   | 28    | 31     | 1"              | 15 | 14    | 18   |
| BCT-02        | 20.5 | 20.5 | 30    | 35     | 1"              | 15 | 18    | 20   |
| BCT-03 SP     | 23   | 23   | 32    | 36.5   | 28mm            | 15 | 20    | 23   |
| BCT-04 L      | 28   | 27   | 37    | 43     | 1-1/4"          | 15 | 23    | 26   |
| BCT-05 L      | 31   | 31   | 41    | 47     | 1-1/2"          | 20 | 26    | 30   |
| BCT-06 SP     | 35   | 34   | 47    | 54     | 40mm            | 20 | 30    | 33   |
| BCT-07 SP     | 39   | 37   | 52    | 59     | 42mm            | 20 | 33    | 36   |
| BCT-08        | 43   | 43   | 55    | 63     | 2"              | 20 | 36    | 41   |
| BCT-09        | 47   | 45   | 57    | 66     | 2"              | 20 | 41    | 44   |
| BCT-010 L     | 54   | 54   | 67    | 77     | 2-1/2"          | 20 | 44    | 52   |
| BCT-011S      | 56   | 56   | 70    | 81     | 2-1/2"          | 20 | 52    | 55   |
| BCT-011 L     | 61   | 60   | 80    | 92     | 70mm            | 20 | 55    | 60   |
| BCT-012       | 68   | 67   | 84    | 97     | 3"              | 20 | 60    | 66   |
| BCT-013S L    | 73   | 72   | 90    | 103    | 3-1/4"          | 20 | 66    | 72   |
| BCT-013       | 79   | 78   | 99    | 113    | 3-1/2"          | 20 | 72    | 78   |
| BCT-014       | 85   | 84   | 105   | 118    | 3-3/4"          | 20 | 78    | 83   |
| BCT-015       | 95   | 94   | 113   | 128    | 4"              | 20 | 83    | 93   |
| BCT-016       | 106  | 105  | 125   | 140    | 4-1/2"          | 20 | 93    | 104  |

# DOUBLE COMPRESSION STAINLESS STEEL GLANDS: VERSATILE ARMoured CABLE PROTECTION

Meticulously crafted from Grade SS304/316 stainless steel and precisely machined to exact sizes, these glands offer unparalleled durability and performance. With two moisture-proof seals, they excel in diverse climatic conditions, providing weatherproof and waterproof protection. When paired with a PVC shroud, they excel even in corrosive environments.

These glands boast IP protection up to IP-66 levels and comply with IS/BS/IEC standards. Trust Braco for premium-quality stainless steel cable management solutions.



## Parts

| Description             | Material                                 |
|-------------------------|------------------------------------------|
| ➤ Outer Seal            | Nitrile/Neoprene Rubber                  |
| ➤ Sealing Nut           | SS304/316                                |
| ➤ Gland Body            | SS304/316                                |
| ➤ Clamping Ring         | SS304/316                                |
| ➤ Armour Clamp          | SS304/316                                |
| ➤ Inner Seal            | Nitrile/Neoprene Rubber                  |
| ➤ Flat Washer           | Nitrile/Neoprene Rubber                  |
| ➤ Check Nut             | SS304/316                                |
| ➤ Gland Barrel          | SS304/316                                |
| ➤ Thread                | ET / Metric / NPT<br>(Without check nut) |
| ➤ IP Rating             | IP-66                                    |
| ➤ Operating Temperature | -20°C to +80°C                           |
| ➤ Finish                | Natural Finish                           |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1



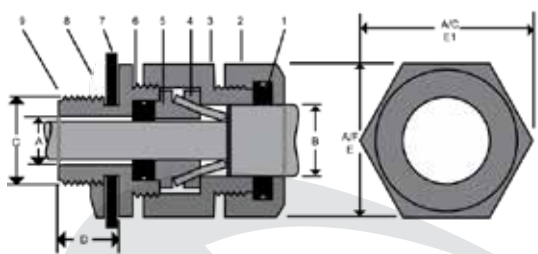
| BRACO<br>CAT.No. | B    | A   | A/F<br>E | A/C<br>E1 | Nipple thread Inch C |       |            | D  | Acceptable<br>Cable OD (mm) |      |
|------------------|------|-----|----------|-----------|----------------------|-------|------------|----|-----------------------------|------|
|                  |      |     |          |           | ET                   | MM    | NPT        |    | Above                       | Upto |
| SSW-3/8"         | 13   | 11  | 22       | 25        | 5/8"                 | M-16  | 1/2" NPT   | 12 | 8                           | 12   |
| SSW-1/2"         | 14   | 11  | 22       | 25        | 5/8"                 | M-16  | 1/2" NPT   | 12 | 8                           | 13   |
| SSW-001S         | 14   | 13  | 22       | 25        | 3/4"                 | M-20  | 1/2" NPT   | 15 | 8                           | 14   |
| SSW-5/8"         | 17   | 14  | 23       | 26        | 3/4"                 | M-20  | 1/2" NPT   | 15 | 11                          | 15   |
| SSW-001          | 17   | 14  | 24       | 27.5      | 3/4"                 | M-20  | 1/2" NPT   | 15 | 12.5                        | 16.5 |
| SSW-01S          | 17.5 | 14  | 24       | 27.5      | 3/4"                 | M-20  | 1/2" NPT   | 15 | 12.5                        | 16.5 |
| SSW-01           | 18.5 | 15  | 27       | 30        | 3/4"                 | M-20  | 1/2" NPT   | 15 | 15                          | 18   |
| SSW-01L          | 18.5 | 15  | 27       | 30        | 1"                   | M-25  | 3/4" NPT   | 15 | 15                          | 18   |
| SSW-02           | 20.5 | 16  | 30       | 35        | 1"                   | M-25  | 3/4" NPT   | 15 | 18                          | 20   |
| SSW-02S          | 20.5 | 14  | 30       | 35        | 3/4"                 | M-20  | 1/2" NPT   | 15 | 18                          | 20   |
| SSW-03           | 23   | 18  | 30       | 35        | 1"                   | M-25  | 3/4" NPT   | 15 | 20                          | 23   |
| SSW-04           | 27   | 20  | 35       | 41        | 1"                   | M-25  | 3/4" NPT   | 15 | 23                          | 26   |
| SSW-04L          | 27   | 24  | 35       | 41        | 1-1/4"               | M-32  | 1" NPT     | 15 | 23                          | 26   |
| SSW-05           | 31   | 24  | 40       | 46        | 1-1/4"               | M-32  | 1" NPT     | 15 | 26                          | 30   |
| SSW-05L          | 31   | 26  | 40       | 46        | 1-1/2"               | M-40  | 1-1/4" NPT | 15 | 26                          | 30   |
| SSW-06           | 34   | 31  | 47       | 53        | 1-1/2"               | M-40  | 1-1/4" NPT | 15 | 30                          | 33   |
| SSW-06S          | 34   | 24  | 47       | 53        | 1-1/4"               | M-32  | 1" NPT     | 15 | 30                          | 33   |
| SSW-07           | 38   | 32  | 52       | 58        | 1-1/2"               | M-40  | 1-1/4" NPT | 15 | 33                          | 37   |
| SSW-08           | 42   | 38  | 56       | 64        | 2"                   | M-50  | 1-1/2" NPT | 15 | 37                          | 41   |
| SSW-09           | 47   | 39  | 59       | 67        | 2"                   | M-50  | 1-1/2" NPT | 15 | 41                          | 46   |
| SSW-010          | 53   | 44  | 67.5     | 77        | 2"                   | M-50  | 1-1/2" NPT | 20 | 46                          | 52   |
| SSW-010L         | 53   | 50  | 67.5     | 77        | 2-1/2"               | M-63  | 2" NPT     | 20 | 46                          | 52   |
| SSW-011          | 61   | 56  | 80       | 92        | 2-1/2"               | M-63  | 2" NPT     | 20 | 52                          | 60   |
| SSW-012          | 68   | 64  | 85       | 98        | 3"                   | M-75  | 2-1/2" NPT | 20 | 60                          | 66   |
| SSW-013S         | 73   | 64  | 99       | 113       | 3"                   | M-75  | 2-1/2" NPT | 20 | 66                          | 72   |
| SSW-013          | 79   | 74  | 99       | 113       | 3-1/4"               | M-82  | 3" NPT     | 20 | 72                          | 78   |
| SSW-014          | 84   | 78  | 105      | 118       | 3-1/2"               | M-90  | 3" NPT     | 20 | 78                          | 83   |
| SSW-015          | 95   | 88  | 115      | 129       | 4"                   | M-100 | 3-1/2" NPT | 20 | 83                          | 93   |
| SSW-016          | 106  | 100 | 125      | 140       | 4-1/2"               | M-115 | 4" NPT     | 20 | 93                          | 104  |

# DOUBLE COMPRESSION FLAMEPROOF STAINLESS STEEL GLANDS: PRECISION-CRAFTED FOR UNMATCHED PERFORMANCE

Meticulously crafted from Grade SS 304/316 stainless steel and precisely machined to exact sizes, these glands offer superior durability and reliability. Available in a range of sizes, they accommodate cables up to 1000 sq. mm and control cables with up to 61 cores.

Certified by the Central Institute of Mining and Fuel Research, Dhanbad, and BIS certified, Braco Double Compression Glands ensure compliance with stringent quality standards.

Additionally, they are PESO approved, guaranteeing safety and reliability in hazardous environments. Trust Braco for premium-quality flameproof stainless steel cable management solutions.



| Parts                   |                                   |
|-------------------------|-----------------------------------|
| Description             | Material                          |
| ➤ Outer Seal            | Nitrile/Neoprene Rubber           |
| ➤ Sealing Nut           | SS304/316                         |
| ➤ Gland Body            | SS304/316                         |
| ➤ Clamping Ring         | SS304/316                         |
| ➤ Armour Clamp          | SS304/316                         |
| ➤ Inner Seal            | Nitrile/Neoprene Rubber           |
| ➤ Flat Washer           | Nitrile/Neoprene Rubber           |
| ➤ Check Nut             | SS304/316                         |
| ➤ Gland Barrel          | SS304/316                         |
| ➤ Thread                | ET/Metric/NPT (Without check nut) |
| ➤ IP Rating             | IP-66                             |
| ➤ Operating Temperature | -20°C to +80°C                    |
| ➤ Finish                | Natural Finish                    |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1/ IS / IEC 60079:PART-1

**Material : SS304/SS316**



| BRACO CAT.No. | B    | A   | A/F E | A/C E1 | Nipple thread Inch C |       |            | D  | Acceptable cable OD (mm) |      |
|---------------|------|-----|-------|--------|----------------------|-------|------------|----|--------------------------|------|
|               |      |     |       |        | ET                   | MM    | NPT        |    | Above                    | Upto |
| SSF-3/8"      | 13   | 11  | 22    | 25     | 5/8"                 | M-16  | 1/2" NPT   | 25 | 8                        | 12   |
| SSF-1/2"      | 14   | 11  | 22    | 25     | 5/8"                 | M-16  | 1/2" NPT   | 25 | 8                        | 13   |
| SSF-001S      | 14   | 13  | 22    | 25     | 3/4"                 | M-20  | 1/2" NPT   | 25 | 8                        | 14   |
| SSF-5/8"      | 17   | 14  | 23    | 26     | 3/4"                 | M-20  | 1/2" NPT   | 25 | 11                       | 15   |
| SSF-01S       | 17.5 | 14  | 24    | 27.5   | 3/4"                 | M-20  | 1/2" NPT   | 25 | 12.5                     | 16.5 |
| SSF-01        | 18.5 | 15  | 27    | 30     | 3/4"                 | M-20  | 1/2" NPT   | 25 | 15                       | 18   |
| SSF-01L       | 18.5 | 15  | 27    | 30     | 1"                   | M-25  | 3/4" NPT   | 25 | 15                       | 18   |
| SSF-02        | 20.5 | 16  | 30    | 35     | 1"                   | M-25  | 3/4" NPT   | 25 | 18                       | 20   |
| SSF-02S       | 20.5 | 14  | 30    | 35     | 3/4"                 | M-20  | 1/2" NPT   | 25 | 18                       | 20   |
| SSF-03        | 23   | 18  | 30    | 35     | 1"                   | M-25  | 3/4" NPT   | 25 | 20                       | 23   |
| SSF-04        | 27   | 20  | 35    | 41     | 1"                   | M-25  | 3/4" NPT   | 25 | 23                       | 26   |
| SSF-04L       | 27   | 24  | 35    | 41     | 1-1/4"               | M-32  | 1" NPT     | 25 | 23                       | 26   |
| SSF-05        | 31   | 24  | 40    | 46     | 1-1/4"               | M-32  | 1" NPT     | 25 | 26                       | 30   |
| SSF-05L       | 31   | 26  | 40    | 46     | 1-1/2"               | M-40  | 1-1/4" NPT | 25 | 26                       | 30   |
| SSF-06        | 34   | 31  | 47    | 53     | 1-1/2"               | M-40  | 1-1/4" NPT | 25 | 30                       | 33   |
| SSF-06S       | 34   | 24  | 47    | 53     | 1-1/4"               | M-32  | 1" NPT     | 25 | 30                       | 33   |
| SSF-07        | 38   | 32  | 52    | 58     | 1-1/2"               | M-40  | 1-1/4" NPT | 25 | 33                       | 37   |
| SSF-08        | 42   | 38  | 56    | 64     | 2"                   | M-50  | 1-1/2" NPT | 25 | 37                       | 41   |
| SSF-09        | 47   | 39  | 59    | 67     | 2"                   | M-50  | 1-1/2" NPT | 25 | 41                       | 46   |
| SSF-010       | 53   | 44  | 67.5  | 77     | 2"                   | M-50  | 1-1/2" NPT | 25 | 46                       | 52   |
| SSF-010L      | 53   | 50  | 67.5  | 77     | 2-1/2"               | M-63  | 2" NPT     | 25 | 46                       | 52   |
| SSF-011       | 61   | 56  | 80    | 92     | 2-1/2"               | M-63  | 2" NPT     | 25 | 52                       | 60   |
| SSF-012       | 68   | 64  | 85    | 98     | 3"                   | M-75  | 2-1/2" NPT | 25 | 60                       | 66   |
| SSF-013S      | 73   | 64  | 99    | 113    | 3"                   | M-75  | 2-1/2" NPT | 25 | 66                       | 72   |
| SSF-013       | 79   | 74  | 99    | 113    | 3-1/4"               | M-82  | 3" NPT     | 25 | 72                       | 78   |
| SSF-014       | 84   | 78  | 105   | 118    | 3-1/2"               | M-90  | 3" NPT     | 25 | 78                       | 83   |
| SSF-015       | 95   | 88  | 115   | 129    | 4"                   | M-100 | 3-1/2" NPT | 25 | 83                       | 93   |
| SSF-016       | 106  | 100 | 125   | 140    | 4-1/2"               | M-115 | 4" NPT     | 25 | 93                       | 104  |

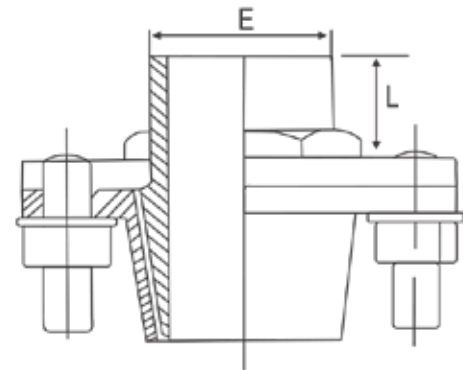
# FLANGE TYPE CABLE GLANDS: PRECISION-CRAFTED FOR ARMoured CABLES

Meticulously crafted from brass castings and precisely machined to meet exact specifications, these mechanical glands are tailored for outdoor applications, specifically designed for Armoured cables.

Each gland features a brass body with an oval-shaped flange, accompanied by a plate clamped with galvanized mild steel studs and nuts for secure armor clamping. Additionally, tapered cone and nut components are provided for cable termination.

The tapered design of the cone and body ensures a firm grip on the cable armor, enhancing overall cable security. Trust Braco Flange Type Cable Glands for reliable cable termination and protection in outdoor environments.

- |                |                    |
|----------------|--------------------|
| 1. Check Nut   | 4. Taper Cone      |
| 2. Gland Plate | 5. Galvanized Stud |
| 3. Gland Body  | 6. Galvanized Nut  |



SECTION A-A

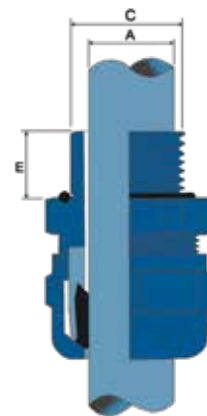
| BRACO<br>CAT NO. | MAX DIA<br>OF CABLE |      | UNDER<br>ARMOUR<br>DIA | THREAD<br>LENGTH | ACCEPTANCE |      |
|------------------|---------------------|------|------------------------|------------------|------------|------|
|                  | E                   | B    |                        |                  | MIN        | MAX  |
| FL-5             | 16                  | 16.5 | 12                     | 13               | 12         | 16.5 |
| FL-4             | 19                  | 19   | 15                     | 13               | 15         | 19   |
| FL-3             | 19                  | 20.5 | 15                     | 13               | 18.5       | 20.5 |
| FL-2             | 25                  | 24.5 | 21                     | 14               | 20.5       | 24.5 |
| FL-1             | 31                  | 30.5 | 28                     | 15               | 24         | 30   |
| FL-11            | 31                  | 34   | 28                     | 15               | 29.5       | 34   |
| FL-0             | 35                  | 35   | 31                     | 15               | 32.5       | 35   |
| FL-00            | 37.5                | 38   | 33.5                   | 15               | 34.5       | 38   |
| FL-38            | 42                  | 43   | 37.5                   | 15               | 37         | 42   |
| FL-001           | 49                  | 48   | 44                     | 15               | 40.5       | 45   |
| FL-002           | 53.5                | 52   | 48                     | 15               | 45         | 52   |
| FL-003           | 60                  | 59   | 55                     | 15               | 51         | 58   |
| FL-0033          | 65                  | 64.5 | 60                     | 15               | 56.5       | 64   |
| FL-004           | 75                  | 74   | 67                     | 20               | 64         | 74   |
| FL-005           | 100                 | 85   | 90                     | 22.5             | 74         | 85   |



# NYLON CABLE GLANDS PG TYPE (PG & METRIC THREADS)

Braco Nylon PG type Glands are suitable for unarmoured, plastic or rubber sheathed cables. These glands are made from Nylon PA-66 grade.

These Glands provide IP protection upto IP-68 levels. The Claws and seals of excellent design, sealing nut have a click sound and reopen can hold cable firmly and have a wider cable Range. Resistant to salt water, Weak acid, Alcohol, Oil Grease and Common Solvency.



| Parts                   |                                        |
|-------------------------|----------------------------------------|
| Description             | Material                               |
| ➤ Check Nut             | Polyamide                              |
| ➤ Flat Washer           | EPDM                                   |
| ➤ Gland Body            | Polyamide                              |
| ➤ Inner Seal            | EPDM                                   |
| ➤ Sealing Cap           | Polyamide                              |
| ➤ Colour                | RAL 7035 For PG<br>RAL 7011 For Metric |
| ➤ Thread                | PG/Metric                              |
| ➤ IP Rating             | IP-68                                  |
| ➤ Operating Temperature | -20°C to +80°C                         |
| ➤ Finish                | Nylon PA-66 grade                      |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1



| BRACO<br>CAT NO. | Cable OD<br>Range | Thread<br>OD | Thread<br>Length | Hex<br>Dimension |
|------------------|-------------------|--------------|------------------|------------------|
|                  |                   | C            | E                |                  |
| PPG-7            | 3-6.5             | 12.5         | 8                | 16               |
| PPG-9            | 4-8               | 15.2         | 8                | 19               |
| PPG-11           | 5-10              | 18.6         | 8                | 22               |
| PPG-13.5         | 6-12              | 20.4         | 10               | 24               |
| PPG-16           | 10-14             | 22.5         | 10               | 27               |
| PPG-19           | 12-16             | 24.0         | 10               | 27               |
| PPG-21           | 13-18             | 28.3         | 10               | 33               |
| PPG-25           | 16-21             | 30.0         | 11               | 35               |
| PPG-29           | 18-25             | 37.0         | 12               | 42               |
| PPG-36           | 22-32             | 47           | 14               | 52               |
| PPG-42           | 32-38             | 54           | 14               | 60               |
| PPG-48           | 37-44             | 59.3         | 15               | 64               |
| PPG-63           | 42-50             | 71           | 28               | 77               |

| BRACO CAT<br>NO. | Cable<br>OD<br>Range | Thread<br>OD | Thread<br>Length | Hex<br>Dimension |
|------------------|----------------------|--------------|------------------|------------------|
|                  |                      | C            | E                |                  |
| PPGM-12 x 1.5    | 3-6.5                | M12          | 8                | 16               |
| PPGM-16 x 1.5    | 4-8                  | M16          | 8                | 19               |
| PPGM-20 x 1.5    | 6-12                 | M20          | 10               | 24               |
| PPGM-25 x 1.5    | 13-18                | M25          | 10               | 33               |
| PPGM-32 x 1.5    | 16-21                | M32          | 11               | 35               |
| PPGM-40 x 1.5    | 22-32                | M40          | 14               | 52               |
| PPGM-50 x 1.5    | 32-38                | M50          | 14               | 60               |
| PPGM-63 x 1.5    | 37-44                | M63          | 15               | 64               |



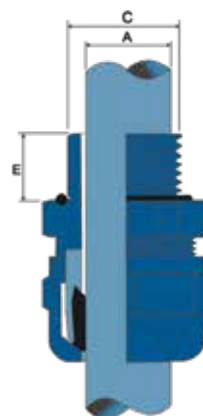
# BRASS CABLE GLANDS PG TYPE (PG & METRIC THREADS)

Braco Brass PG type Glands are suitable for unarmoured, plastic or rubber sheathed cables. These glands are made from Brass with Nickel Plated.

These Glands provide IP Protection upto IP-68 levels. Polyamide Claws with EPDM Rubber can hold cable firmly and have a wider cable Range. Resistant to salt water, Weak acid, Alcohol, Oil Grease and Common Solvency.



| Parts                   |                |
|-------------------------|----------------|
| Description             | Material       |
| ➤ Check Nut             | Brass          |
| ➤ Flat Washer           | EPDM           |
| ➤ Gland Body            | Brass          |
| ➤ Insert                | Polyamide      |
| ➤ Inner Seal            | EPDM           |
| ➤ Sealing Cap           | Brass          |
| ➤ Thread                | PG/Metric      |
| ➤ IP Rating             | IP-68          |
| ➤ Operating Temperature | -20°C to +80°C |
| ➤ Finish                | Nickel Plated  |



## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1



| BRACO<br>CAT NO. | Cable<br>OD<br>Range | Thread<br>OD | Thread<br>Length | Hex<br>Dimension |
|------------------|----------------------|--------------|------------------|------------------|
|                  |                      | C 1          | C2               |                  |
| BPG-7            | 3-6.5                | 12.5         | 6                | 14               |
| BPG-9            | 4-8                  | 15.2         | 7                | 17               |
| BPG-11           | 5-10                 | 18.6         | 7                | 20               |
| BPG-13.5         | 6-12                 | 20.4         | 7.5              | 22               |
| BPG-16           | 10-14                | 22.5         | 7.5              | 24               |
| BPG-21           | 13-18                | 28.3         | 8                | 30               |
| BPG-29           | 18-25                | 37           | 9                | 40               |
| BPG-36           | 22-32                | 47           | 9                | 50               |
| BPG-42           | 32-38                | 54           | 10               | 57               |
| BPG-48           | 37-44                | 59.3         | 11               | 64               |
| BPG-63           | 42-50                | 72           | 15               | 80               |

| BRACO<br>CAT NO.  | Cable<br>OD<br>Range | Thread<br>OD | Thread<br>Length | Hex<br>Dimension |
|-------------------|----------------------|--------------|------------------|------------------|
|                   |                      | C 1          | C2               |                  |
| BPGM-12 x 1.5     | 3-6.5                | M12          | 6                | 14               |
| BPGM-16 x 1.5     | 4-8                  | M16          | 7                | 17               |
| BPGM-20 x 1.5     | 6-12                 | M20          | 7.5              | 22               |
| BPGM-25 x 1.5     | 12-16                | M25          | 8                | 27               |
| BPGM-32 x 1.5(2)  | 16-21                | M32          | 9                | 35               |
| BPGM-40 x 1.5(2)  | 18-28                | M40          | 9                | 45               |
| BPGM-50 x 1.5(2)  | 26-36                | M50          | 10               | 57               |
| BPGM-63 x 1.5(2)  | 36-48                | M63          | 11               | 68               |
| BPGM-75S x 1.5(2) | 48-54                | M75          | 15               | 80               |
| BPGM-75L x 1.5(2) | 54-62                | M75          | 15               | 80               |



# **BRASS CABLE GLANDS (Export Series)**

# GLAND SLECTION CHART

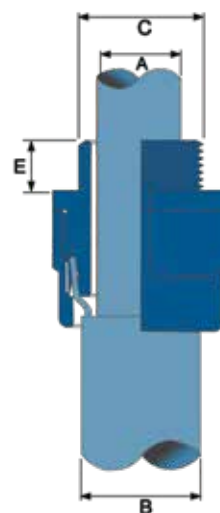
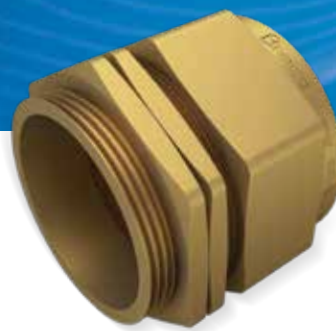
Gland selection chart is provided for customers for easy selection of Glands according to the Cable Sizes. Though the Information presented in Gland selection Chart is intended to assist users, It is recommended that Users should verify actual cable OD before ordering glands



| "Cable Size Conductor"                                                                                                                                                                                                                                                                                          | Number of Cores |      |      |      |      |      |                                                                                            |               |      |      |      |               |      |      |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|------|------|------|------|------|--------------------------------------------------------------------------------------------|---------------|------|------|------|---------------|------|------|
| Nom. Area mm2                                                                                                                                                                                                                                                                                                   | 1               | 2    | 3    | 3.5  | 4    | 5    | 7                                                                                          | 10            | 12   | 19   | 27   | 37            | 48   |      |
| 1.5                                                                                                                                                                                                                                                                                                             | -               | -    | 16   | 16   | -    | 20 S | 20 S                                                                                       | 20 S          | 20   | 20   | 25 S | 25            | 32   | 32   |
| 2.5                                                                                                                                                                                                                                                                                                             | -               | -    | 20 S | 20 S | -    | 20 S | 20                                                                                         | 20            | 25 S | 25 S | 25   | 32            | 32   | 40   |
| 4                                                                                                                                                                                                                                                                                                               | -               | -    | 20 S | 20   | -    | 20   | 20                                                                                         | 25 S          | 25   | 32   | 32   | 40            | -    | -    |
| 6                                                                                                                                                                                                                                                                                                               | -               | -    | 20   | 20   | -    | 20   | SIZE: SOLID ALUMINIUM CONDUCTORS PVC INSULATED STEEL WIRE ARMOUR AND PVC SHEATHED OVERALL" |               |      |      |      |               |      |      |
| 10                                                                                                                                                                                                                                                                                                              | -               | -    | 20   | 25 S | -    | 25 S |                                                                                            |               |      |      |      |               |      |      |
| 16                                                                                                                                                                                                                                                                                                              | -               | -    | 25 S | 25 S | -    | 25   |                                                                                            |               |      |      |      |               |      |      |
| 25                                                                                                                                                                                                                                                                                                              | 16              | -    | 25 S | 25   | 32   | 32 S |                                                                                            |               |      |      |      |               |      |      |
| 35                                                                                                                                                                                                                                                                                                              | 16              | -    | 25   | 32   | 32   | 32   |                                                                                            |               |      |      |      |               |      |      |
| 50                                                                                                                                                                                                                                                                                                              | 25              | 25 S | 32   | 32   | 40   | 40 S | "Nom. Area of Conductor mm2"                                                               | 600/1000 Volt |      |      |      | 900/3300 Volt |      |      |
| 70                                                                                                                                                                                                                                                                                                              | 35              | 25 S | 32   | 40   | 40   | 40   |                                                                                            | No. of Cores  |      |      |      | No. of Cores  |      |      |
| 95                                                                                                                                                                                                                                                                                                              | 50              | 25   | 40   | 40   | 50 S | 50 S |                                                                                            | 1             | 2    | 3    | 4    | 1             | 3    |      |
| 120                                                                                                                                                                                                                                                                                                             | 70              | 32   | 40   | 50 S | 50   | 50   | 16                                                                                         | -             |      | 20   | 20   | 25 S          | -    | 32   |
| 150                                                                                                                                                                                                                                                                                                             | 70              | 32   | 50 S | 50   | 50   | 63 S | 25                                                                                         | -             |      | 25 S | 25   | 25            | -    | 32   |
| 185                                                                                                                                                                                                                                                                                                             | 95              | 32   | 50   | 50   | 63 S | 63   | 35                                                                                         | -             |      | 25 S | 25   | 32            | -    | 32   |
| 240                                                                                                                                                                                                                                                                                                             | 120             | 40   | 50   | 63 S | 63   | 75 S | 50                                                                                         | -             | 20   | 25   | 32   | 32            | 25 S | 40   |
| 300                                                                                                                                                                                                                                                                                                             | 150             | 40   | 63 S | 63   | 75 S | 75   | 70                                                                                         | -             | 25 S | 32   | 32   | 40            | 25 S | 40   |
| 300                                                                                                                                                                                                                                                                                                             | 185             | -    | -    | -    | 75   | -    | 95                                                                                         | -             | 25 S | 32   | 40   | 50 S          | 25   | 50 S |
| 400                                                                                                                                                                                                                                                                                                             | 185             | 50 S | 63   | 75 S | 90 S | 90 S | 120                                                                                        | -             | 25   | -    | 50 S | 50            | 25   | 50 S |
| 500                                                                                                                                                                                                                                                                                                             | -               | 50 S | -    | -    | -    | -    | 150                                                                                        | -             | 25   | -    | 50 S | 50            | 32   | 50   |
| 630                                                                                                                                                                                                                                                                                                             | -               | 50   | -    | -    | -    | -    | 185                                                                                        | -             | 25   | -    | 50   | 63 S          | 32   | 50   |
| 800                                                                                                                                                                                                                                                                                                             | -               | 63 S | -    | -    | -    | -    | 240                                                                                        | -             | 32   | -    | 63 S | 63            | 32   | 63 S |
| 1000                                                                                                                                                                                                                                                                                                            | -               | 63   | -    | -    | -    | -    | 300                                                                                        | -             | 40   | -    | 63   | 75 S          | 40   | 63   |
| "Glands manufactured to BS6121:PT 1-1989 for use with PVC,SWA, PVC 600/1000V Cables to BS 6346:1989<br><br>Warning: This Chart is For Guidance Only. Actual Cable Dimensions Should be considered before making final selection as this may vary due to the manufacturing tolerances permitted in BS 6346:1989" |                 |      |      |      |      |      | 380                                                                                        | (4 x 95)      | 40   | -    | -    | -             | 40   | -    |
|                                                                                                                                                                                                                                                                                                                 |                 |      |      |      |      |      | 480                                                                                        | (4 x 120)     | 50 S | -    | -    | -             | 50 S | -    |
|                                                                                                                                                                                                                                                                                                                 |                 |      |      |      |      |      | 600                                                                                        | (4 x 150)     | 50 S | -    | -    | -             | 50 S | -    |
|                                                                                                                                                                                                                                                                                                                 |                 |      |      |      |      |      | 740                                                                                        | (4 x 185)     | 50   | -    | -    | -             | 50   | -    |
|                                                                                                                                                                                                                                                                                                                 |                 |      |      |      |      |      | 960                                                                                        | (4 x 240)     | 63 S | -    | -    | -             | 63 S | -    |
|                                                                                                                                                                                                                                                                                                                 |                 |      |      |      |      |      | 1200                                                                                       | (4 x 300)     | 63   | -    | -    | -             | 63   | -    |

# BW BRASS CABLE GLANDS: Reliable Armoured Cable Protection

Braco BW Brass Cable Glands adhere to IS/BS/IEC standards, ensuring compatibility with single wire armoured plastic or rubber-sheathed cables. Designed for mechanical cable retention and electrical continuity through armour wire termination, these glands are ideal for dry, indoor environments. For added protection against ingress, shrouds may be used with these glands. Trust Braco BW Brass Cable Glands for dependable armoured cable protection in indoor settings.



| Parts                   |                                |
|-------------------------|--------------------------------|
| Description             | Material                       |
| ➤ Sealing Nut           | Brass                          |
| ➤ Clamping Ring         | Brass                          |
| ➤ Gland Barrel          | Brass                          |
| ➤ Lock Nut              | Brass                          |
| ➤ Thread                | Metric/BSC/NPT                 |
| ➤ IP Rating             | IP-30                          |
| ➤ Operating Temperature | -20°C to +80°C                 |
| ➤ Finish                | Natural Brass or Nickel Plated |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1

Glands are supplied with Pvc Shrouds and Earth Tag in Kit form

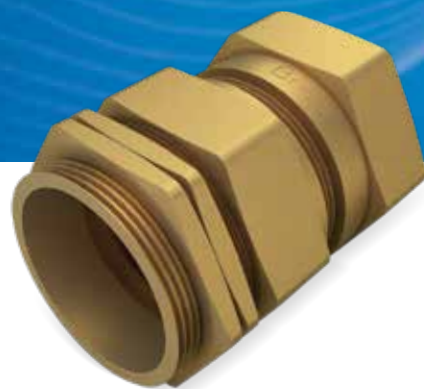


| BRACO<br>CAT NO. | ENTRY THREAD |                        | CABLE ACCEPTANCE DETAIL |                  |                         | ACROSS<br>FLAT | ACROSS<br>CORNER |
|------------------|--------------|------------------------|-------------------------|------------------|-------------------------|----------------|------------------|
|                  | DIA.<br>C    | LENGTH<br>MINIMUM<br>E | DIA<br>MAX.<br>A        | DIA<br>MAX.<br>B | ARMOUR<br>DIAMETER<br>D |                |                  |
| BW-20S           | 20           | 9                      | 11.60                   | 16               | 0.90/1.25               | 21.50          | 24.50            |
| BW-20L           | 20           | 9                      | 14                      | 20               | 0.90/1.25               | 24.20          | 27.30            |
| BW-25S           | 25           | 9                      | 19                      | 24               | 1.25/1.60               | 30             | 33.60            |
| BW-25L           | 25           | 10                     | 20                      | 27               | 1.25/1.60               | 30             | 34.40            |
| BW-32S           | 32           | 10                     | 24                      | 30.50            | 1.60/2                  | 36.50          | 40               |
| BW-32L           | 32           | 10                     | 26.20                   | 33               | 1.60/2                  | 36.50          | 42.30            |
| BW-40S           | 40           | 11                     | 30                      | 37               | 1.60/2                  | 44.50          | 50               |
| BW-40L           | 40           | 11                     | 32.50                   | 41               | 1.60/2                  | 46.50          | 52               |
| BW-50S           | 50           | 13                     | 40                      | 47.50            | 2/2.50                  | 55             | 62               |
| BW-50L           | 50           | 13                     | 44                      | 52.60            | 2/2.50                  | 59             | 66               |
| BW-63S           | 63           | 14                     | 51                      | 60               | 2.5                     | 69             | 76               |
| BW-63L           | 63           | 13                     | 55                      | 66               | 2.5                     | 73             | 82               |
| BW-75S           | 75           | 13                     | 62                      | 72               | 2.5                     | 83             | 94               |
| BW-75L           | 75           | 13                     | 67                      | 78               | 2.5                     | 86.30          | 98               |
| BW-90S           | 90           | 20                     | 74                      | 84               | 2.50/3.15               | 94             | 104              |
| BW-90L           | 90           | 20                     | 79                      | 90               | 2.50/3.15               | 105            | 118              |

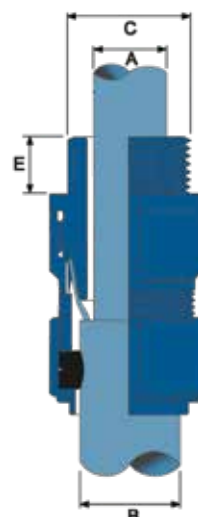
# CW BRASS CABLE GLANDS: Versatile Armoured Cable Protection

Braco CW Brass Cable Glands comply with IS/BS/IEC standards, ensuring compatibility with single wire armoured plastic or rubber-sheathed cables. Designed to grip the sheath for enhanced sealing, these glands offer mechanical cable retention and ensure electrical continuity through armour wire termination.

Suitable for indoor and outdoor applications, Braco CW Brass Cable Glands are weatherproof and waterproof, making them ideal for use in various climatic conditions. Trust Braco CW Brass Cable Glands for reliable armoured cable protection in any environment.



| Parts                   |                                |
|-------------------------|--------------------------------|
| Description             | Material                       |
| ➤ Sealing Nut           | Brass                          |
| ➤ Outer Seal            | Nitrile Rubber                 |
| ➤ Clamping Ring         | Brass                          |
| ➤ Gland Body            | Brass                          |
| ➤ Gland Barrel          | Brass                          |
| ➤ Lock Nut              | Brass                          |
| ➤ Thread                | Metric/BSC/NPT                 |
| ➤ IP Rating             | IP-66                          |
| ➤ Operating Temperature | -20°C to +80°C                 |
| ➤ Finish                | Natural Brass or Nickel Plated |



## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1

Glands are supplied with Pvc Shrouds and Earth Tag in Kit form

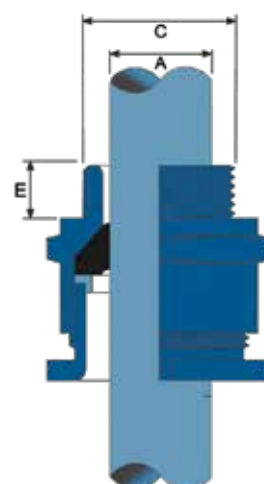
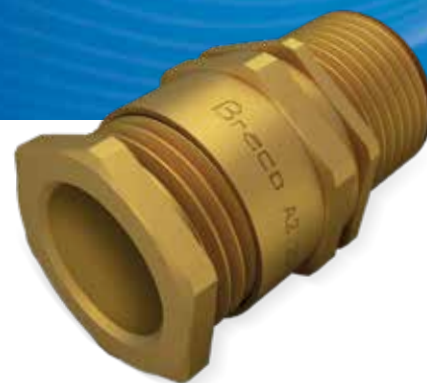


| BRACO<br>CAT NO. | ENTRY THREAD |                        | CABLE ACCEPTANCE DETAIL |                  |                         | ACROSS<br>FLAT | ACROSS<br>CORNER |
|------------------|--------------|------------------------|-------------------------|------------------|-------------------------|----------------|------------------|
|                  | DIA.<br>C    | LENGTH<br>MINIMUM<br>E | DIA<br>MAX.<br>A        | DIA<br>MAX.<br>B | ARMOUR<br>DIAMETER<br>D |                |                  |
| CW-20S           | 20           | 10                     | 11.60                   | 16               | 0.90/1.25               | 22             | 25               |
| CW-20L           | 20           | 10                     | 14                      | 20               | 0.90/1.25               | 25.40          | 28.50            |
| CW-25S           | 25           | 10                     | 19                      | 24               | 1.25/1.60               | 30             | 33.60            |
| CW-25L           | 25           | 10                     | 20                      | 27               | 1.25/1.60               | 33             | 37               |
| CW-32S           | 32           | 10                     | 24                      | 30.50            | 1.60/2                  | 38             | 43               |
| CW-32L           | 32           | 10                     | 26.20                   | 33               | 1.60/2                  | 40             | 45               |
| CW-40S           | 40           | 11                     | 30                      | 37               | 1.60/2                  | 44.50          | 50               |
| CW-40L           | 40           | 11                     | 32.50                   | 41               | 1.60/2                  | 46.50          | 52               |
| CW-50S           | 50           | 13                     | 40                      | 47.50            | 2/2.50                  | 55             | 62               |
| CW-50L           | 50           | 13                     | 44                      | 52.60            | 2/2.50                  | 59             | 66               |
| CW-63S           | 63           | 14                     | 51                      | 60               | 2.50                    | 69             | 76               |
| CW-63L           | 63           | 14                     | 55                      | 66               | 2.50                    | 73             | 82               |
| CW-75S           | 75           | 15                     | 62                      | 72               | 2.50                    | 83             | 94               |
| CW-75L           | 75           | 15                     | 67                      | 78               | 2.50                    | 87.60          | 99               |
| CW-90S           | 90           | 20                     | 74                      | 84               | 2.50/3.15               | 94             | 104              |
| CW-90L           | 90           | 20                     | 79                      | 90               | 2.50/3.15               | 105            | 118              |



# A2 TYPE BRASS CABLE GLANDS: Versatile Cable Protection

Braco A2 Type Brass Cable Glands conform to IS/BS/IEC standards, making them compatible with unarmoured, plastic, or rubber-sheathed cables. These glands provide an outer seal joint, ensuring reliable protection for both indoor and outdoor applications. Trust Braco A2 Type Brass Cable Glands for versatile cable protection in any environment.

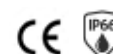


| Parts                   |                                |
|-------------------------|--------------------------------|
| Description             | Material                       |
| ➤ Sealing Cap           | Brass                          |
| ➤ Rubber Seal           | Nitrile Rubber                 |
| ➤ Ring Washer           | Nylon                          |
| ➤ Gland Body            | Brass                          |
| ➤ Lock Nut              | Brass                          |
| ➤ Thread                | Metric/BSC/NPT                 |
| ➤ IP Rating             | IP-66                          |
| ➤ Operating Temperature | -20°C to +80°C                 |
| ➤ Finish                | Natural Brass or Nickel Plated |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1

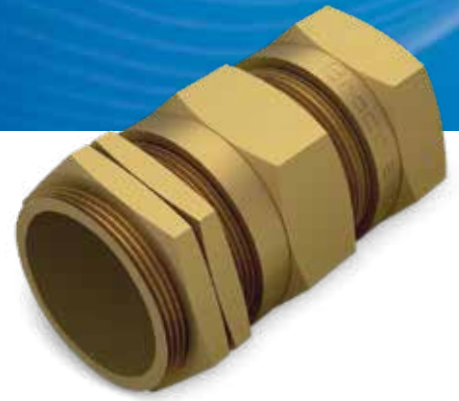
Glands are supplied with Pvc Shrouds and Earth Tag in Kit form



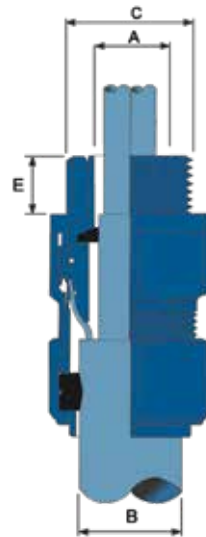
| BRACO<br>CAT NO. | ENTRY THREAD |                        | CABLE ACCEPTANCE<br>DETAIL | ACROSS<br>FLAT | ACROSS CORNER |
|------------------|--------------|------------------------|----------------------------|----------------|---------------|
|                  | DIA<br>C     | LENGTH<br>MINIMUM<br>E | DIA MAX.<br>A              |                |               |
| A2-16L           | 16           | 10                     | 3.5-9                      | 21             | 24            |
| A2-20S           | 20           | 15                     | 8-12                       | 22             | 25            |
| A2-20L           | 20           | 15                     | 11-14                      | 24             | 27            |
| A2-25S           | 25           | 15                     | 12-17                      | 27             | 30            |
| A2-25L           | 25           | 15                     | 13-20                      | 30             | 33            |
| A2-32S           | 32           | 15                     | 16-23                      | 40             | 44            |
| A2-32L           | 32           | 15                     | 19-26                      | 40             | 44            |
| A2-40S           | 40           | 15                     | 23-29                      | 50             | 55            |
| A2-40L           | 40           | 15                     | 25-33                      | 50             | 55            |
| A2-50S           | 50           | 15                     | 31-38                      | 55             | 61            |
| A2-50L           | 50           | 15                     | 36-44                      | 59             | 65            |
| A2-63S           | 63           | 15                     | 42-50                      | 66             | 72            |
| A2-63L           | 63           | 15                     | 48-56                      | 72             | 78            |
| A2-75S           | 75           | 15                     | 54-62                      | 80             | 87            |
| A2-75L           | 75           | 15                     | 60-68                      | 83             | 93            |
| A2-90L           | 90           | 15                     | 66-77                      | 103            | 114           |

# E1W TYPE BRASS GLANDS: Reliable Cable Protection

Braco E1W Type Brass Glands adhere to IS/BS/IEC standards, ensuring compatibility with indoor and outdoor applications. Suitable for all types of SWA cable, these glands provide an environmental seal on both the cable inner and ensure electrical continuity via armour wire termination. Trust Braco E1W Type Brass Glands for dependable cable protection in any environment.



| Parts                   |                                |
|-------------------------|--------------------------------|
| Description             | Material                       |
| ➤ Sealing Nut           | Brass                          |
| ➤ Outer Seal            | Nitrile Rubber                 |
| ➤ Gland Body            | Brass                          |
| ➤ Clamping Ring         | Brass                          |
| ➤ Armour Clamp          | Brass                          |
| ➤ Inner Seal            | Nitrile Rubber                 |
| ➤ Gland Barrel          | Brass                          |
| ➤ Lock Nut              | Brass                          |
| ➤ Thread                | Metric/BSC/NPT                 |
| ➤ IP Rating             | IP-66                          |
| ➤ Operating Temperature | -20°C to +80°C                 |
| ➤ Finish                | Natural Brass or Nickel Plated |



## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1

Glands are supplied with Pvc Shrouds and Earth Tag in Kit form



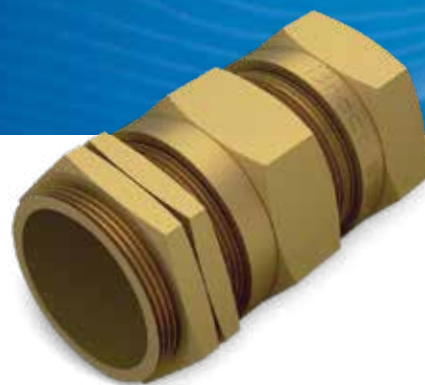
| BRACO CAT NO. | ENTRY THREAD |                  | CABLE ACCEPTANCE DETAIL |            |                   | ACROSS FLAT | ACROSS CORNER |
|---------------|--------------|------------------|-------------------------|------------|-------------------|-------------|---------------|
|               | DIA. C       | LENGTH MINIMUM E | DIA MAX. A              | DIA MAX. B | ARMOUR DIAMETER D |             |               |
| E1W-16L       | 16           | 10               | 7-10                    | 12-15      | 0.9/1.25          | 22          | 24.5          |
| E1W-20S       | 20           | 10               | 8-12                    | 13-16      | 0.9/1.25          | 24          | 26            |
| E1W-20L       | 20           | 10               | 11-14                   | 15-20      | 0.9/1.25          | 26          | 30            |
| E1W-25S       | 25           | 10               | 12-17                   | 17-24      | 1.25/1.6          | 31          | 35            |
| E1W-25L       | 25           | 10               | 13-20                   | 24-27      | 1.25/1.6          | 35          | 39            |
| E1W-32S       | 32           | 10               | 17-24                   | 25-31      | 1.6/2.0           | 40          | 44            |
| E1W-32L       | 32           | 10               | 19-26                   | 26-34      | 1.6/2.0           | 41          | 46            |
| E1W-40S       | 40           | 15               | 23-29                   | 31-37      | 1.6/2.0           | 46          | 54            |
| E1W-40L       | 40           | 15               | 25-32                   | 33-40      | 1.6/2.0           | 51          | 57            |
| E1W-50S       | 50           | 15               | 31-38                   | 39-46      | 2.0/2.5           | 58          | 64            |
| E1W-50L       | 50           | 15               | 36-44                   | 45-53      | 2.0/2.5           | 63          | 69            |
| E1W-63S       | 63           | 15               | 42-50                   | 52-59      | 2.5               | 70          | 79            |
| E1W-63L       | 63           | 15               | 49-56                   | 58-66      | 2.5               | 80          | 89            |
| E1W-75S       | 75           | 15               | 54-62                   | 64-72      | 2.5               | 82          | 92            |
| E1W-75L       | 75           | 15               | 60-68                   | 71-78      | 2.5               | 92          | 103           |
| E1W-90L       | 90           | 15               | 66-79                   | 77-90      | 2.5/3.1           | 106         | 118           |

# E1F BRASS GLANDS: FLAMEPROOF

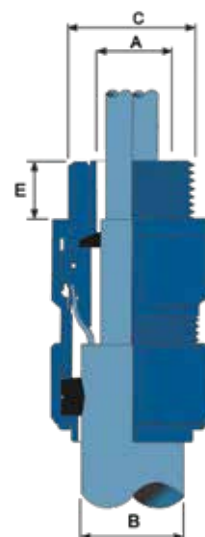
## Versatile and Reliable

Braco E1F brass glands comply with IEC-60079-1 standards, making them suitable for indoor and outdoor applications. Designed for all types of SWA cables, they provide environmental sealing on both inner and outer cable sheaths.

These glands offer mechanical cable retention and ensure electrical continuity via armour wire termination. Recommended for flameproof conditions, Braco E1F Brass Glands provide versatile and reliable protection in various environments.



| Parts                   |                                |
|-------------------------|--------------------------------|
| Description             | Material                       |
| ➤ Sealing Nut           | Brass                          |
| ➤ Outer Seal            | Nitrile Rubber                 |
| ➤ Gland Body            | Brass                          |
| ➤ Clamping Ring         | Brass                          |
| ➤ Armour Clamp          | Brass                          |
| ➤ Inner Seal            | Nitrile Rubber                 |
| ➤ Gland Barrel          | Brass                          |
| ➤ Lock Nut              | Brass                          |
| ➤ Thread                | Metric/BSC/NPT                 |
| ➤ IP Rating             | IP-66                          |
| ➤ Operating Temperature | -20°C to +80°C                 |
| ➤ Finish                | Natural Brass or Nickel Plated |



### Applicable Standard

IEC-62444 / BS 6121:PART 1/ IS/IEC 60079:PART-1

Glands are supplied with Pvc Shrouds and Earth Tag in Kit form

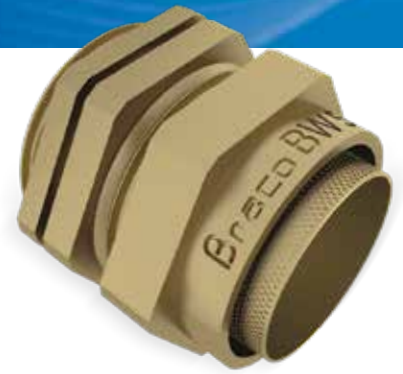


| BRACO<br>CAT NO. | ENTRY THREAD |                        | CABLE ACCEPTANCE DETAIL |                  |                         | ACROSS<br>FLAT | ACROSS<br>CORNER |
|------------------|--------------|------------------------|-------------------------|------------------|-------------------------|----------------|------------------|
|                  | DIA.<br>C    | LENGTH<br>MINIMUM<br>E | DIA<br>MAX.<br>A        | DIA<br>MAX.<br>B | ARMOUR<br>DIAMETER<br>D |                |                  |
| E1F-16L          | 16           | 25                     | 7-10                    | 12-15            | 0.9/1.25                | 22             | 24.5             |
| E1F-20S          | 20           | 25                     | 8-12                    | 13-16            | 0.9/1.25                | 24             | 26               |
| E1F-20L          | 20           | 25                     | 11-14                   | 15-20            | 0.9/1.25                | 26             | 30               |
| E1F-25S          | 25           | 25                     | 12-17                   | 17-24            | 1.25/1.6                | 31             | 35               |
| E1F-25L          | 25           | 25                     | 13-20                   | 24-27            | 1.25/1.6                | 35             | 39               |
| E1F-32S          | 32           | 25                     | 17-24                   | 25-31            | 1.6/2.0                 | 40             | 44               |
| E1F-32L          | 32           | 25                     | 19-26                   | 26-34            | 1.6/2.0                 | 41             | 46               |
| E1F-40S          | 40           | 25                     | 23-29                   | 31-37            | 1.6/2.0                 | 46             | 54               |
| E1F-40L          | 40           | 25                     | 25-32                   | 33-40            | 1.6/2.0                 | 51             | 57               |
| E1F-50S          | 50           | 25                     | 31-38                   | 39-46            | 2.0/2.5                 | 58             | 64               |
| E1F-50L          | 50           | 25                     | 36-44                   | 45-53            | 2.0/2.5                 | 63             | 69               |
| E1F-63S          | 63           | 25                     | 42-50                   | 52-59            | 2.5                     | 70             | 79               |
| E1F-63L          | 63           | 25                     | 49-56                   | 58-66            | 2.5                     | 80             | 89               |
| E1F-75S          | 75           | 25                     | 54-62                   | 64-72            | 2.5                     | 82             | 92               |
| E1F-75L          | 75           | 25                     | 60-68                   | 71-78            | 2.5                     | 92             | 103              |
| E1F-90L          | 90           | 25                     | 66-79                   | 77-90            | 2.5/3.1                 | 106            | 118              |

# BW KNURLING TYPE BRASS CABLE GLANDS: Enhanced Cable Grip and Protection

Braco BW Knurling Type Brass Cable Glands are compliant with IS/BS/IEC standards, making them suitable for single wire armoured plastic or rubber-sheathed cables. These glands feature a special knurled finish on the cone for improved cable grip.

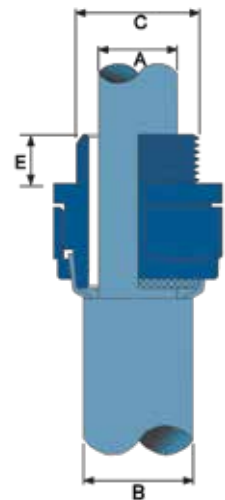
Designed for mechanical cable retention and electrical continuity via armour wire termination, Braco BW Knurling Type Brass Cable Glands are recommended for use in dry, indoor situations. Additionally, shrouds may be employed for added ingress protection. Trust Braco for reliable cable protection in indoor environments.



| Parts                   |                                |
|-------------------------|--------------------------------|
| Description             | Material                       |
| ➤ Sealing Nut           | Brass                          |
| ➤ Gland Barrel          | Brass                          |
| ➤ Lock Nut              | Brass                          |
| ➤ Thread                | METRIC/BSC/NPT                 |
| ➤ IP Rating             | IP-30                          |
| ➤ Operating Temperature | -20°C to +80°C                 |
| ➤ Finish                | Natural Brass or Nickel Plated |

## Applicable Standard

IS 12943 / IEC-62444 / BS 6121: PART 1



Glands are supplied with Pvc Shrouds and Earth Tag in Kit form

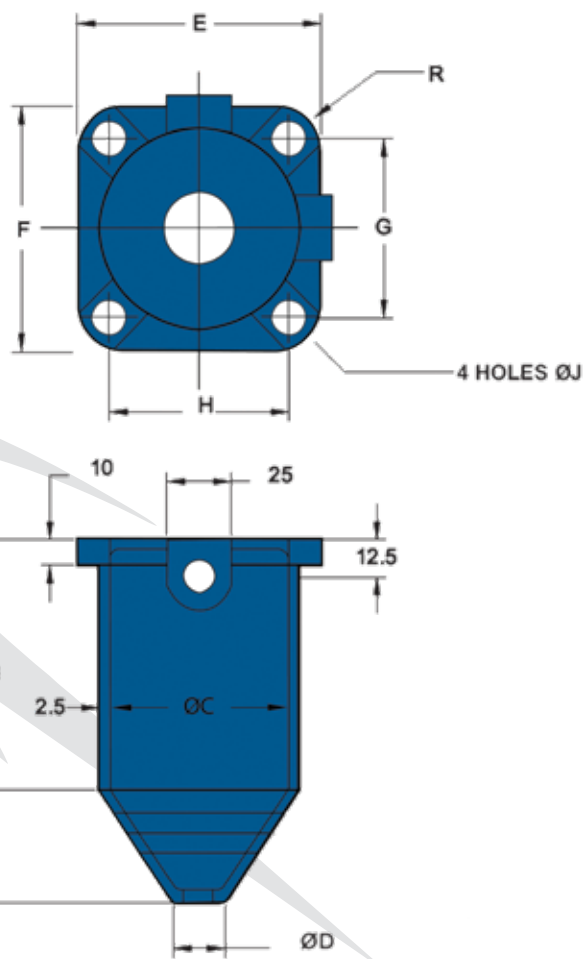


| BRACO<br>CAT NO. | ENTRY THREAD |                   | CABLE ACCEPTANCE DETAIL |             |                    | ACROSS<br>FLAT | ACROSS<br>CORNER |
|------------------|--------------|-------------------|-------------------------|-------------|--------------------|----------------|------------------|
|                  | MM<br>THREAD | LENGTH<br>MINIMUM | DIA<br>MAX.             | DIA<br>MAX. | ARMOUR<br>DIAMETER |                |                  |
|                  | C            | E                 | A                       | B           | D                  |                |                  |
| BW-20SKN         | 20           | 10                | 12                      | 16          | 0.90/1.25          | 21.5           | 24.50            |
| BW-20LKN         | 20           | 10                | 14.20                   | 19.50       | 0.90/1.25          | 27             | 30.70            |
| BW-25SKN         | 25           | 10                | 18.50                   | 23.80       | 1.25/1.60          | 30.30          | 34               |
| BW-25LKN         | 25           | 10                | 21.00                   | 26.50       | 1.25/1.60          | 32.40          | 35.50            |
| BW-32SKN         | 32           | 10                | 22.80                   | 28.50       | 1.60/2             | 36             | 40               |
| BW-32LKN         | 32           | 10                | 26.30                   | 33.30       | 1.60/2             | 40.50          | 45               |
| BW-40SKN         | 40           | 15                | 30.70                   | 37          | 1.60/2             | 45.50          | 52.50            |
| BW-40LKN         | 40           | 15                | 34.20                   | 41.50       | 1.60/2             | 48.80          | 55               |
| BW-50SKN         | 50           | 15                | 40                      | 48.50       | 2.00/2.50          | 56.50          | 62               |
| BW-50LKN         | 50           | 15                | 44.50                   | 52.20       | 2.00/2.50          | 61             | 68               |
| BW-63SKN         | 63           | 15                | 50.50                   | 60.50       | 2.50               | 70             | 78               |
| BW-63LKN         | 63           | 15                | 56.70                   | 66.00       | 2.50               | 76             | 86               |
| BW-75SKN         | 75           | 15                | 62                      | 72          | 2.50               | 83             | 93               |
| BW-75LKN         | 75           | 15                | 68.50                   | 78.40       | 2.50               | 88             | 98               |
| BW-90SKN         | 90           | 20                | 74                      | 85.50       | 2.50/3.15          | 97.25          | 108              |
| BW-90LKN         | 90           | 20                | 78.80                   | 89.30       | 2.50/3.15          | 104.3          | 118              |

# WIPING TYPE CABLE GLANDS

**Application:** For use with SWA, Plastic and Rubber (Elastomer) Sheathed Cables used in dry indoor condition.

**Accessories:** Hot Dip Galvanised MS Clamp, Neoprene Gasket.



**Material: Brass**

| BRACO CAT NO. | GLAND SIZE | CABLE OD RANGE | A   | B  | C   | D  | E   | F   | G   | H    | J    | R    | T   |
|---------------|------------|----------------|-----|----|-----|----|-----|-----|-----|------|------|------|-----|
| BWGX          | X          | 12-51 MM       | 138 | 90 | 62  | 15 | 90  | 90  | 65  | 65   | 11.7 | 12.5 | 2.5 |
| BWGY          | Y          | 25-78 MM       | 155 | 97 | 91  | 33 | 114 | 123 | 94  | 84.5 | 14   | 25   | 2.5 |
| BWGZ          | Z          | 25-94 MM       | 150 | 95 | 106 | 28 | 137 | 137 | 109 | 109  | 14   | --   | 4.5 |



## EARTH TAGS: Secure Electrical Continuity

Braco Earth Tags are crafted from brass sheets, punched to precise sizes, and are compatible with all sizes of cable glands. Electrical continuity is typically established through screw entry into metal boxes. For clearance hole entry scenarios, direct metal-to-metal contact between the gland, earth tag, and enclosure is essential.

Used to guarantee earth continuity between the gland and the equipment, Braco Earth Tags ensure reliable electrical connections for safe and efficient operation.



| BRACO CAT NO. | ID (mm) | Dia B (bolt Hole) | Thickness (mm) | Short Circuit Rating KA |
|---------------|---------|-------------------|----------------|-------------------------|
| ET-20         | 20.20   | 6                 | 1              | 4.40                    |
| ET-25         | 25.20   | 6                 | 1              | 4                       |
| ET-32         | 32.20   | 6                 | 1              | 6.20                    |
| ET-40         | 40.40   | 6                 | 1.2            | 9.80                    |
| ET-50         | 50.40   | 6                 | 1.2            | 11.40                   |
| ET-63         | 63.50   | 6                 | 1.2            | 12                      |
| ET-75         | 75.20   | 6                 | 1.2            | 14.30                   |

## BLACK POLYVINYL CHLORIDE (PVC) SHROUDS: Enhanced Protection and Seal

Braco Black PVC Shrouds are designed to be fitted over cable glands, offering additional protection against harsh weather conditions and corrosion. They provide an effective seal onto both the gland and cable oversheath, ensuring secure insulation and easy installation. Moreover, PVC shrouds enhance the IP rating of a termination, further fortifying its resilience.

These shrouds are essential to minimize the risk of dirt or foreign substances accumulating on the cable gland body or at the cable-to-gland interface. Additionally, we offer LSF (Low Smoke and Fume) shrouds for applications requiring enhanced safety and environmental protection. Trust Braco Black PVC Shrouds for comprehensive protection and reliable performance in diverse environments.



## GLAND KITS: Convenient and Comprehensive Cable Termination Solution

Braco gland kits are meticulously assembled to include all components necessary for cable termination, including gland(s), earth tag(s), locknut(s), and shroud(s). Ready to use, these kits offer convenience and ensure that all parts required for each termination are kept together.

With everything you need in one package, Braco gland kits simplify the termination process and are easier to stock compared to loose pieces. Trust Braco Gland Kits for a comprehensive and hassle-free cable termination solution.



# REDUCERS: Versatile Solutions for Cable Glands (Weatherproof and Flameproof)

Braco Reducers are essential components used alongside cable glands to accommodate extended or reduced entry holes in various apparatus. Primarily manufactured from brass, they are also available in SS304/316 and Aluminium variants for enhanced flexibility.

Featuring nickel plating for corrosion resistance, these reducers are supplied with "O" rings for IP protection. Certified by the Central Institute of Mining and Fuel Research, Dhanbad, they are suitable for use in both weatherproof and flameproof conditions.

Reducers are available in different thread combinations, including ET, MM, NPT, or any other required specification.

Suffixes such as BRD denote Brass Reducers, SRD for SS Reducers, and ALRD for Aluminium Reducers.



| FEMALE<br>MALE     | 5/8" ET<br>(M16) | 3/4" ET<br>(M20) | 1" ET<br>(M25) | 1-1/4" ET<br>(32) | 1-1/4" ET<br>(32) | 2" ET<br>(M50) | 2-1/2" ET<br>(M63) | 3" ET<br>(M75) | 3-1/2" ET<br>(M90) |
|--------------------|------------------|------------------|----------------|-------------------|-------------------|----------------|--------------------|----------------|--------------------|
| 5/8" ET<br>(M16)   |                  | A                | A              | A                 |                   |                |                    |                |                    |
| 3/4" ET<br>(M20)   | R                |                  | A              | A                 | A                 |                |                    |                |                    |
| 1" ET (M25)        | R                | R                |                | A                 | A                 | A              |                    |                |                    |
| 1-1/4" ET<br>(M32) | R                | R                | R              |                   | A                 | A              | A                  |                |                    |
| 1-1/2" ET<br>(M40) |                  | R                | R              | R                 |                   | A              | A                  | A              |                    |
| 2" ET (M50)        |                  |                  | R              | R                 | R                 |                | A                  | A              | A                  |
| 2-1/2" ET<br>(M63) |                  |                  |                | R                 | R                 | R              |                    | A              | A                  |
| 3" ET (M75)        |                  |                  |                |                   | R                 | R              | R                  |                | A                  |
| 3-1/2" ET<br>(M90) |                  |                  |                |                   |                   | R              | R                  | R              |                    |
| 1/2" NPT           | R                | A                | A              | A                 | A                 |                |                    |                |                    |
| 3/4" NPT           | R                | R                | A              | A                 | A                 | A              |                    |                |                    |
| 1" NPT             | R                | R                | R              | R                 | A                 | A              | A                  |                |                    |
| 1-1/4" NPT         | R                | R                | R              | R                 | R                 | A              | A                  | A              |                    |
| 1-1/2" NPT         | R                | R                | R              | R                 | R                 | A              | A                  | A              | A                  |
| 2" NPT             |                  |                  | R              | R                 | R                 | R              | A                  | A              | A                  |
| 2-1/2" NPT         |                  |                  |                |                   | R                 | R              | R                  | A              | A                  |
| 3" NPT             |                  |                  |                |                   |                   | R              | R                  | R              | A                  |

# ADAPTORS: Versatile Solutions for Cable Glands (Weatherproof and Flameproof)

Braco Adaptors serve as essential components alongside cable glands, facilitating extended or reduced entry holes in various apparatus. Primarily crafted from brass, they're also available in SS304/316 and Aluminium variants to meet diverse needs.

Featuring nickel plating for corrosion resistance, Brass Adaptors are equipped with "O" rings for IP protection. Certified by the Central Institute of Mining and Fuel Research, Dhanbad, they're suitable for use in both weatherproof and flameproof conditions.

Adaptors are available in various configurations, including ET, MM, NPT, or any other required specification.

Suffixes such as BAD represent Brass Adaptors, SAD for SS Adaptors, and ALAD for Aluminium Adaptors.



| <div>FEMALE</div> <div>MALE</div> | 1/2" NPT | 3/4" NPT | 1" NPT | 1-1/4" NPT | 1-1/2" NPT | 2" NPT | 2-1/2" NPT | 3" NPT |
|-----------------------------------|----------|----------|--------|------------|------------|--------|------------|--------|
| 5/8" ET (M16)                     | A        | A        | A      |            |            |        |            |        |
| 3/4" ET (M20)                     | A        | A        | A      | A          |            |        |            |        |
| 1" ET (M25)                       | R        | A        |        | A          | A          |        |            |        |
| 1-1/4" ET (M32)                   | R        | R        | R      | A          | A          | A      |            |        |
| 1-1/2" ET (M40)                   | R        | R        | R      | A          | A          | A      | A          |        |
| 2" ET (M50)                       | R        | R        | R      | R          |            | A      | A          | A      |
| 2-1/2" ET (M63)                   |          | R        |        | R          | R          | A      | A          | A      |
| 3" ET (M75)                       |          |          |        | R          | R          | R      | A          | A      |
| 3-1/2" ET (M90)                   |          |          |        | R          | R          | R      | R          | A      |
| 1/2" NPT                          |          | A        | A      | A          |            |        |            |        |
| 3/4" NPT                          | R        |          | A      | A          | A          |        |            |        |
| 1" NPT                            | R        | R        |        | A          | A          | A      |            |        |
| 1-1/4" NPT                        | R        | R        | R      |            | A          | A      | A          |        |
| 1-1/2" NPT                        | R        | R        | R      | R          |            | A      | A          | A      |
| 2" NPT                            |          | R        | R      | R          | R          |        | A          | A      |
| 2-1/2" NPT                        |          |          |        | R          | R          | R      |            | A      |
| 3" NPT                            |          |          |        | R          | R          | R      | R          |        |

# BRASS STOPPING PLUGS: Reliable Solutions for Cable Glands (Weatherproof and Flameproof)

Braco Stopping Plugs are essential for closing unused entry holes in various apparatus. Primarily crafted from brass, they are also available in SS304/316 and Aluminium variants for added versatility.

Brass Plugs are nickel plated to resist corrosion during storage and use and are supplied with "O" rings for IP protection. Certified by the Central Institute of Mining and Fuel Research, Dhanbad, these plugs are suitable for use in both weatherproof and flameproof conditions.

Plugs are available with different thread combinations, including ET, mm, and NPT, as per requirement.

Suffixes such as BSP indicate Brass Plugs, SSP for SS Plugs, and ALSP for Aluminium Plugs.



| SIZE           | A/C | A/F | T | L  | C         | A    |
|----------------|-----|-----|---|----|-----------|------|
| ET THREAD      |     |     |   |    |           |      |
| BSP-3/4" ET    | 26  | 22  | 3 | 10 | 3/4"ET    | 15.5 |
| BSP-1" ET      | 32  | 28  | 3 | 10 | 1"ET      | 21   |
| BSP-1-1/4" ET  | 42  | 36  | 4 | 10 | 1-1/4"ET  | 27.8 |
| BSP-1-1/2" ET  | 49  | 42  | 4 | 10 | 1-1/2"ET  | 33.5 |
| BSP-2" ET      | 63  | 54  | 4 | 12 | 2"ET      | 45   |
| BSP-2-1/4" ET  | 71  | 61  | 4 | 12 | 2-1/4"ET  | 52   |
| BSP-2-1/2" ET  | 79  | 68  | 5 | 12 | 2-1/2"ET  | 57.5 |
| BSP-2-3/4" ET  | 87  | 75  | 5 | 12 | 2-3/4"ET  | 64   |
| BSP-3" ET      | 93  | 80  | 5 | 12 | 3"ET      | 69   |
| BSP-3-1/4" ET  | 101 | 87  | 6 | 12 | 3-1/4"ET  | 76   |
| BSP-3-1/2"ET   | 109 | 94  | 6 | 12 | 3-1/2"ET  | 82   |
| M THREAD       |     |     |   |    |           |      |
| BSPM-20        | 28  | 24  | 3 | 10 | M20       | 16.5 |
| BSPM-25        | 34  | 29  | 3 | 10 | M25       | 21   |
| BSPM-32        | 42  | 36  | 4 | 10 | M32       | 28   |
| BSPM-40        | 51  | 44  | 4 | 10 | M40       | 35.5 |
| BSPM-50        | 63  | 54  | 4 | 12 | M50       | 45   |
| BSPM-63        | 79  | 68  | 5 | 12 | M63       | 57.5 |
| BSPM-75        | 93  | 80  | 5 | 12 | M75       | 69   |
| BSPM-90        | 110 | 95  | 6 | 12 | M90       | 83   |
| NPT THREAD     |     |     |   |    |           |      |
| BSP-1/2" NPT   | 28  | 24  | 3 | 12 | 1/2"NPT   | 16.3 |
| BSP-3/4" NPT   | 34  | 30  | 3 | 12 | 3/4"NPT   | 21.6 |
| BSP-1" NPT     | 42  | 36  | 4 | 14 | 1"NPT     | 28.1 |
| BSP-1-1/4" NPT | 52  | 45  | 4 | 15 | 1-1/4"NPT | 35.9 |
| BSP-1-1/2" NPT | 59  | 51  | 4 | 15 | 1-1/2"NPT | 41.9 |
| BSP-2" NPT     | 73  | 63  | 5 | 16 | 2"NPT     | 53   |
| BSP-2-1/2" NPT | 87  | 75  | 5 | 22 | 2-1/2"NPT | 65   |
| BSP-3" NPT     | 105 | 91  | 6 | 22 | 3"NPT     | 80.9 |



# PRODUCT SPECIFICATION & QUALITY CONTROL CHART FOR CABLE GLANDS

| Sr. No. | Particulars             | Parameter                         | Method Of Check     | Reference Document/ Specifications        | Acceptance Value                                                                |
|---------|-------------------------|-----------------------------------|---------------------|-------------------------------------------|---------------------------------------------------------------------------------|
| 1       | "Raw Material           | (i) Brass /Casting                | Chemical Test       | "IEC-62444"                               | Copper Min. 55%                                                                 |
|         | Incoming inspection"    | (ii) Rubbering - synthetic Rubber | SHORE A HARDNESS    | "BS 6121:2005/ IEC-62444"                 | Shore A hardness Min.55 to 60                                                   |
| 2       | "In Process inspection" | (i) Dimensions check              | Vernier Calliper    | Catalogue specification/ Approved Drawing | tolerence +/- 1.0 mm except Threads                                             |
|         |                         | (ii) Thread Check                 | Guages              | Catalogue specification/ Approved Drawing | Go- Nogo Guages                                                                 |
|         |                         | (iii) Surface Finish              | Visual check        | Catalogue specification/ Approved Drawing | Surface free from scaling, peeling and burrs                                    |
| 3       | Final Inspection        | (i) Dimensions check              | Vernier Calliper    | Catalogue specification/ Approved Drawing | tolerence +/- 1.0 mm                                                            |
|         |                         | (ii) Thread Check                 | Guages              | Catalogue specification/ Approved Drawing | Go- Nogo Guages                                                                 |
|         |                         | (iii) Surface Finish              | Visual check        | Catalogue specification/ Approved Drawing | Surface free from scaling, peeling and burrs                                    |
|         |                         | (iv) Marking                      | Visual check        | BS 6121:2005/ IEC-62444                   | Brand Name, Standard & Product Identification                                   |
| 4       | Test                    | (i) Cable Retention test          | TYPE TEST           | BS 6121:2005/ IEC-62444                   | Load is maintained for 5 mins and at the end displacement should not exceed 3mm |
|         |                         | (ii) Resistance to Impact Test    |                     | BS 6121:2005/ IEC-62444                   | No Sign of Disintegration nor any cracks visible to mormal or corrected vision  |
|         |                         | (iii) Ingress Protection test     |                     | IEC-62444 / IEC-60529.2013                | No ingress of dust or water upto IP-65 level (Minimum)                          |
|         |                         | (iv) Equipotential Bonding        |                     | BS 6121:2005/ IEC-62444                   | Resistance between gland and plate should not Exceed 0.1 ohm                    |
|         |                         | (iv) Flameproof (EX 'd') Test     | For FLP Glands only | IEC-60079-1:2007                          | "Gland should meet Test requiements as per IEC-60079-1"                         |





# EARTHING - LIGHTING PROTECTION

# COPPER BONDED EARTH RODS

The Braco Copper Bonded Earth Rod presents installers with a cost-effective solution for achieving low earth resistance. Each rod features a high tensile strength, low carbon steel core. Through an electrolytic process, 99.95% pure copper is applied, forming a robust metallurgical bond between the steel core and the copper. This construction not only facilitates deep driving but also ensures long-lasting resistance to corrosion.

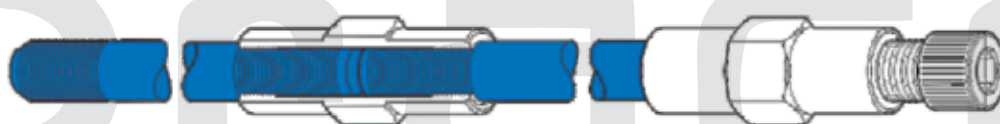
The threads on the rod are meticulously formed through a cold rolling process, guaranteeing strength and preserving the molecularly bonded copper covering along the entire length of the threads. The standard copper thickness measures 250 microns, with options for greater copper thicknesses available upon request.



## Threaded

| Nominal Size | L mm | Shank D mm | L 1 mm | Part Number |
|--------------|------|------------|--------|-------------|
| 1/2"         | 1200 | 12.7       | 30     | BBER-124    |
|              | 1500 |            |        | BBER-125    |
|              | 1800 |            |        | BBER-126    |
|              | 2400 |            |        | BBER-128    |
| 5/8"         | 1200 | 14.2       | 30     | BBER-164    |
|              | 1500 |            |        | BBER-165    |
|              | 1800 |            |        | BBER-166    |
|              | 2400 |            |        | BBER-168    |
| 3/4"         | 1200 | 17.2       | 35     | BBER-194    |
|              | 1500 |            |        | BBER-195    |
|              | 1800 |            |        | BBER-196    |
|              | 2400 |            |        | BBER-198    |

**Material:** Pure copper molecularly bonded onto a steel core.



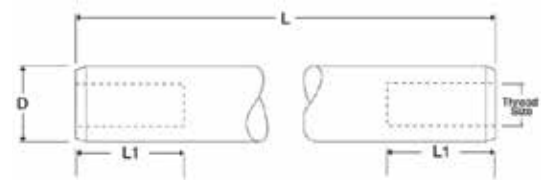
# SOLID COPPER EARTH ROD

Braco's solid copper earth rods are engineered for applications demanding outstanding corrosion resistance and extended lifespan. Crafted from solid copper bar, these rods feature internal threading for seamless jointing. During deep driving, the standard practice involves inserting the rod into a bore hole and backfilling with either low-resistance earthing compound or bentonite. Trust Braco for durable, high-performance solutions in earthing applications.

| Shank D mm | L mm | Thread Size | L 1 mm | Part Number |
|------------|------|-------------|--------|-------------|
| 15         | 1200 | M-10        | 20     | BCER-154    |
| 16         | 1200 | M-10        | 20     | BCER-164    |
|            | 1500 | M-10        |        | BCER-165    |
|            | 1800 | M-10        |        | BCER-166    |
|            | 2400 | M-10        |        | BCER-168    |
| 20         | 1200 | M-10        | 20     | BCER-204    |
|            | 1500 | M-10        |        | BCER-205    |
|            | 1800 | M-10        |        | BCER-206    |
|            | 2400 | M-10        |        | BCER-208    |



**Material:**  
Copper to BS EN 13601



# THREADED COUPLING FOR COPPER BONDED EARTH RODS

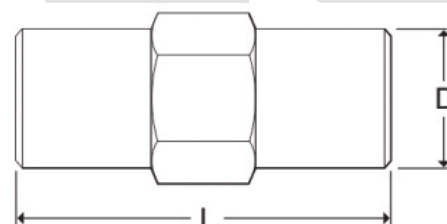
Braco's high-strength couplings are specifically designed for joining copper bond threaded earth rods together, facilitating deep driving and ensuring continual contact between the rods during and after installation.

## Key Features:

Protects earth rod threads during installation with a threaded driving headLead-in for ease of assembly Hex on the outside for grip, keeping the coupling tight during ground installationManufactured from a high copper content alloy for excellent corrosion resistance

| Type | L mm | D mm | Part Number |
|------|------|------|-------------|
| 1/2" | 50   | 20   | BCP-1250    |
| 1/2" | 70   | 20   | BCP-1270    |
| 5/8" | 50   | 20   | BCP-1650    |
| 5/8" | 70   | 20   | BCP-1670    |
| 3/4" | 50   | 24   | BCP-1950    |
| 3/4" | 70   | 24   | BCP-1970    |

**Material:** Gun Metal / Brass.

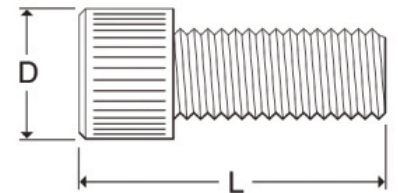
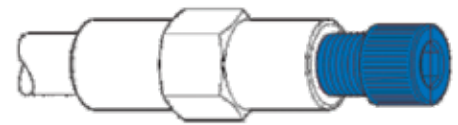


## THREADED DRIVING HEADS

Braco's reusable threaded driving heads are designed for driving copper bond threaded earth rods by hand or with a power hammer. Simply screw the driving head into the threaded coupling for efficient and secure installation.

| Type | L mm | D mm | Part Number |
|------|------|------|-------------|
| 1/2" | 50   | 20   | BTDH-12     |
| 5/8" | 55   | 22   | BTDH-16     |
| 3/4" | 60   | 25   | BTDH-19     |

**Material:** Steel.

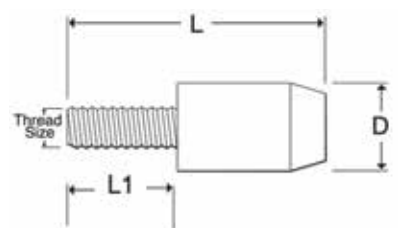
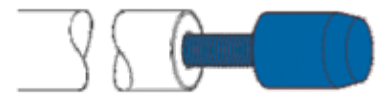


## DRIVING HEADS

Braco driving heads protect the external thread and the top of the solid copper earth rod from damage during installation into the ground.

| D mm | L mm | Thread Size | L 1 mm | Part Number |
|------|------|-------------|--------|-------------|
| 16   | 38   | M10         | 20     | BDH-16      |
| 20   | 41   | M10         | 20     | BDH-20      |

**Material:** Steel.

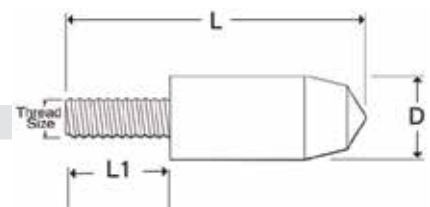


## DRIVING SPIKES

Braco driving spikes enable solid earth rods to be driven easily into the ground.

| D mm | L mm | Thread Size | L 1 mm | Part Number |
|------|------|-------------|--------|-------------|
| 16   | 42   | M10         | 20     | BDS-16      |
| 20   | 51   | M10         | 20     | BDS-20      |

**Material:** Steel.



## COUPLING DOWELS

Braco phosphor bronze coupling dowel is used for joining solid copper earth rods together.

| Thread Size | L mm | Part Number |
|-------------|------|-------------|
| M10         | 40   | BCD-10      |
| M10         | 50   | BCD-12      |

**Material:** Copper / Copper Coated Brass.

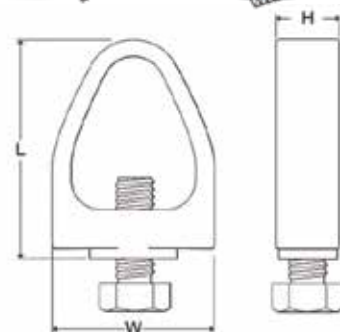
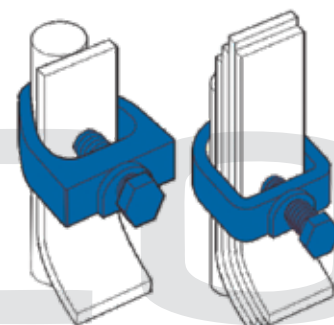


# EARTH ROD TO TAPE 'A' CLAMPS

Braco clamps are used for joining earth rods to different sizes of copper tape. The clamps have a high resistance to corrosion and are mechanically strong to ensure a lasting connection

| Earth Rod Shank mm | Maximum Tape Size | L mm | W mm | H mm | Part Number |
|--------------------|-------------------|------|------|------|-------------|
| 12.7               | 26 x 15           | 43   | 37   | 17   | BCLA-121    |
|                    | 32 x 15           | 43   | 45   | 18   | BCLA-122    |
|                    | 39 x 15           | 44   | 51   | 22   | BCLA-123    |
| 14.2               | 26 x 14           | 43   | 37   | 17   | BCLA-141    |
|                    | 32 x 14           | 43   | 45   | 18   | BCLA-142    |
|                    | 39 x 14           | 44   | 51   | 22   | BCLA-143    |
|                    | 51 x 16           | 47   | 64   | 20   | BCLA-144    |
| 15                 | 26 x 13           | 43   | 37   | 17   | BCLA-151    |
|                    | 32 x 13           | 43   | 45   | 18   | BCLA-152    |
|                    | 39 x 13           | 44   | 51   | 22   | BCLA-153    |
|                    | 51 x 15           | 47   | 64   | 20   | BCLA-154    |
| 16                 | 26 x 12           | 43   | 37   | 17   | BCLA-161    |
|                    | 32 x 12           | 43   | 45   | 18   | BCLA-162    |
|                    | 39 x 12           | 44   | 51   | 22   | BCLA-163    |
|                    | 51 x 14           | 47   | 64   | 20   | BCLA-164    |
| 17.2               | 26 x 11           | 43   | 37   | 17   | BCLA-171    |
|                    | 32 x 11           | 43   | 45   | 18   | BCLA-172    |
|                    | 39 x 11           | 44   | 51   | 22   | BCLA-173    |
|                    | 51 x 13           | 47   | 64   | 20   | BCLA-174    |
|                    | 26 x 18           | 55   | 40   | 25   | BCLA-175    |
| 20                 | 26 x 8            | 43   | 37   | 17   | BCLA-201    |
|                    | 32 x 8            | 43   | 45   | 18   | BCLA-202    |
|                    | 39 x 8            | 44   | 51   | 22   | BCLA-203    |
|                    | 51 x 10           | 47   | 64   | 20   | BCLA-204    |
|                    | 26 x 16           | 55   | 40   | 25   | BCLA-205    |

**Material:** Gun Metal / Brass



The aluminium version is mainly used for connecting aluminium tape to a puddle flange rod as a part of lighting protection system.



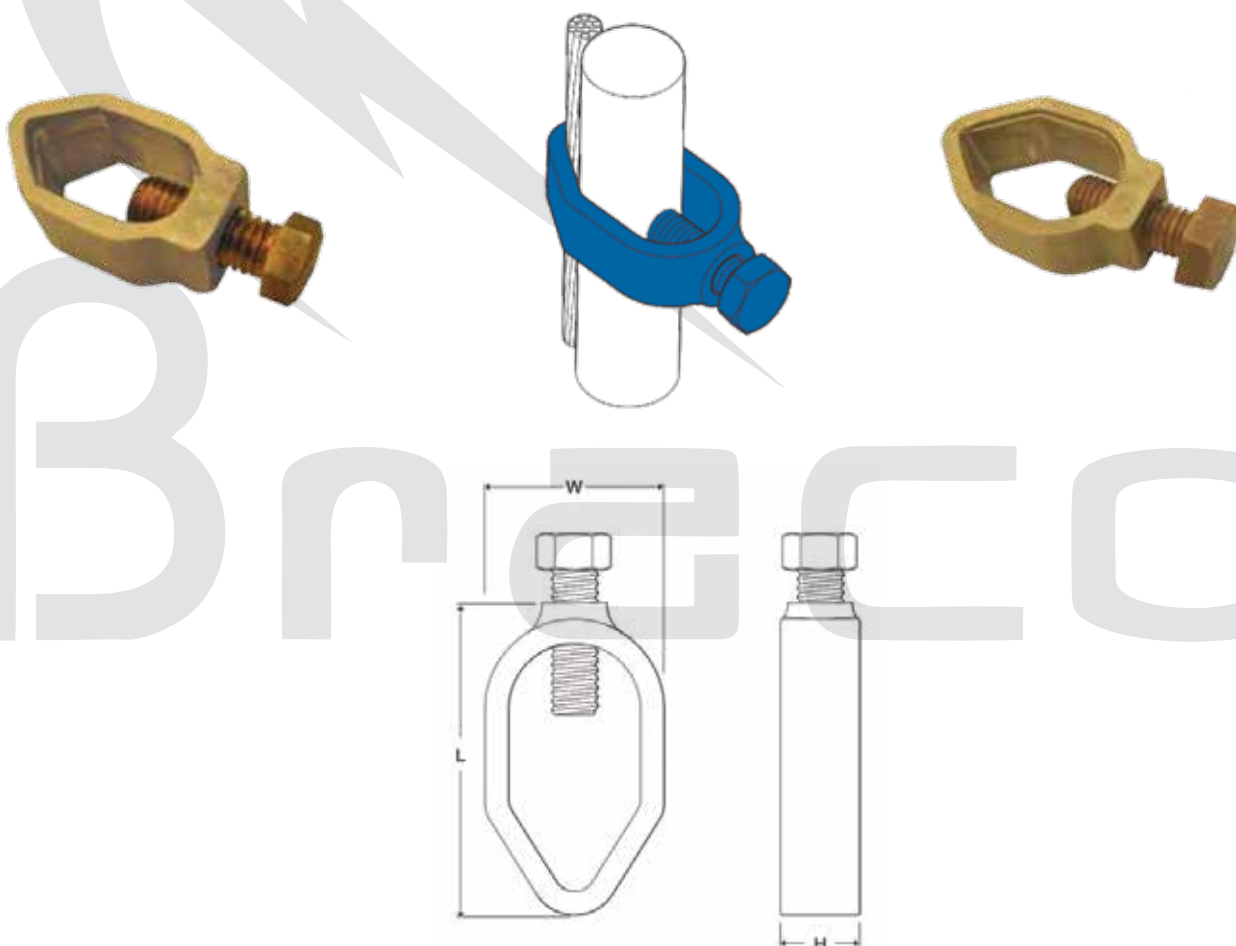
# EARTH ROD TO CABLE "G" CLAMPS

Braco clamps are used for joining earth rods to different size of stranded copper conductor. The clamps have a high resistance to corrosion and are mechanically strong to ensure a lasting connection.

| Earth Rod Shank mm | Conductor Range mm | L mm | W mm | H mm | Part Number |
|--------------------|--------------------|------|------|------|-------------|
| 9.5                | 6 - 35             | 32   | 20   | 16   | BCLG-9      |
| 12.7               | 6 - 35             | 34   | 25   | 15   | BCLG-121    |
|                    | 35 - 70            | 41   | 25   | 17   | BCLG-122    |
| 14.2               | 6 - 16             | 34   | 25   | 15   | BCLG-141    |
|                    | 16 - 70            | 41   | 25   | 17   | BCLG-142    |
|                    | 70 - 185           | 48   | 30   | 19   | BCLG-143    |
| 15                 | 6 - 16             | 34   | 25   | 15   | BCLG-151    |
|                    | 16 - 70            | 41   | 25   | 17   | BCLG-152    |
|                    | 70 - 150           | 48   | 30   | 19   | BCLG-153    |
| 16                 | 6 - 70             | 41   | 25   | 17   | BCLG-161    |
|                    | 70 - 120           | 48   | 30   | 19   | BCLG-162    |
| 17.2               | 6 - 95             | 48   | 30   | 19   | BCLG-171    |
| 20                 | 6 - 70             | 48   | 30   | 19   | BCLG-201    |

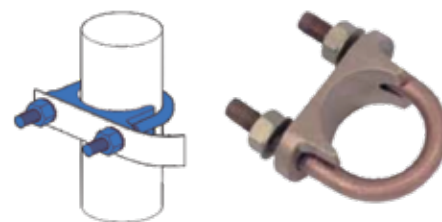
**Material:** Gunmetal with M 10 \* 25 mm Phosphor Bronze Set Screw (ERR 1035 in Naval Brass with M6 \* 20 mm Stainless steel set screw).

\*Suitable for use with 8 mm solid circular copper conductor



# 'U' BOLT CLAMPS

This versatile range of Braco U Bolt Clamps can be used to connect flat tapes and stranded cables to earth rods, reinforcing bars (re-bar), hand rails etc.



## Single Plate ROD CLAMPS TYPE - E

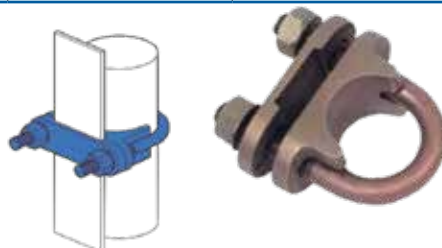
Used to connect flat tapes in horizontal position on the rod

| Nominal Rod Diameter | Hole Centres-mm | L mm | W mm | H mm | Part Number |
|----------------------|-----------------|------|------|------|-------------|
| 5/8"                 | 30              | 58   | 62   | 33   | BUB-1       |
| 3/4"                 | 37              | 70   | 62   | 33   | BUB-2       |
| 1"                   | 37              |      |      |      | BUB-3       |
| 1 1/4"               | 41              | 85   | 68   | 33   | BUB-4       |
| 1 1/2"               | 46              | 90   | 75   | 33   | BUB-5       |
| 2                    | 64              | 100  | 90   | 33   | BUB-6       |

**Material:** Gunmetal plate with M10 threaded Copper 'U' Bolt.

## Double Plate ROD TO TAPE TYPE - E

Used to connect flat tapes in vertical position on the rod

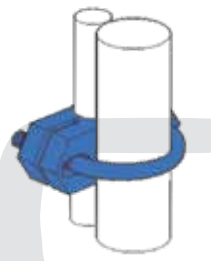
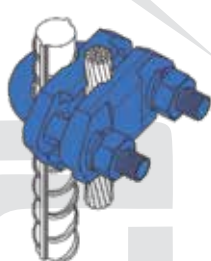


| Nominal Rod Diameter | Tape Width mm | L mm | W mm | H mm | Part Number |
|----------------------|---------------|------|------|------|-------------|
| 5/8"                 | 25            | 68   | 62   | 33   | BUB-7       |
| 3/4"                 | 25            | 70   | 62   | 33   | BUB-8       |
| 1"                   | 25            |      |      |      | BUB-9       |
| 1 1/4"               | 31            | 85   | 68   | 33   | BUB-10      |
| 1 1/2"               | 38            | 90   | 75   | 33   | BUB-11      |
| 2                    | 50            | 100  | 90   | 33   | BUB-12      |

**Material:** Gunmetal plate with M10 threaded Copper 'U' Bolt.

## Double Plate ROD TO CABLE CLAMP TYPE - GUV

Used to connect Stranded tapes in a vertical and horizontal position on the rod



| Nominal Rod Diameter | Conductor Range mm | L mm | W mm | H mm | Part Number |
|----------------------|--------------------|------|------|------|-------------|
| 5/8"                 | 16 - 95            | 57   | 51   | 40   | BUB-13      |
| 3/4"                 | 16 - 70            | 73   | 68   | 40   | BUB-14      |
| 5/8"                 | 70 - 185           | 57   | 51   | 40   | BUB-15      |
| 3/4"                 | 70 - 150           | 73   | 68   | 40   | BUB-16      |
| 5/8"                 | 150 - 300          | 86   | 80   | 40   | BUB-17      |
| 3/4"                 | 150 - 300          | 98   | 93   | 40   | BUB-18      |

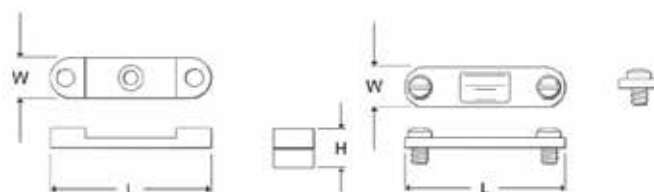
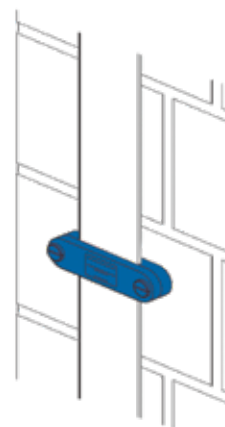
**Material:** Gunmetal plate with M10 threaded Copper 'U' Bolt.

## METALLIC DC CLIPS

Braco metallic DC clips provide a secure solution for fastening the flat tape conductor to the building surface. Simply use countersunk woodscrews (1 1/2" x No. 10) and No. 10 wall plugs for installation.

| Conductor Size mm | L mm | W mm | H mm | Part Number |
|-------------------|------|------|------|-------------|
| 25 x 3            | 50   | 20   | 10   | BDCG-253    |
| 25 x 6            | 50   | 20   | 12   | BDCG-256    |
| 31 x 3            | 60   | 20   | 10   | BDCG-313    |
| 31 x 6            | 60   | 20   | 12   | BDCG-316    |
| 38 x 3            | 64   | 20   | 10   | BDCG-383    |
| 38 x 6            | 64   | 20   | 12   | BDCG-386    |
| 40 x 4            |      |      |      | BDCG-404    |
| 40 x 6            |      |      |      | BDCG-406    |
| 50 x 3            | 80   | 20   |      | BDCG-503    |
| 50 x 6            | 80   | 20   |      | BDCG-506    |

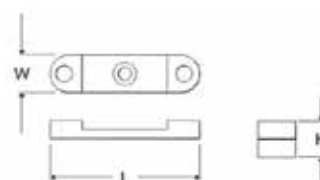
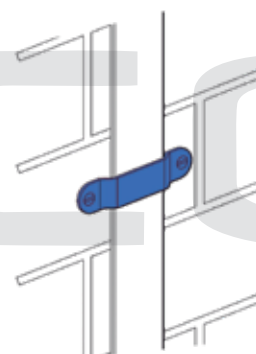
**Material:** Gunmetal / Brass.



## TAPE CLIPS

Braco Wallis tape clips are designed to securely hold the flat tape conductor flush against the building surface. Installation is straightforward: use countersunk woodscrews (1 1/2" x No. 10) and No. 10 wall plugs for a secure fit.

| Conductor Size mm | Materials | L mm | W mm | H mm | Part Number |
|-------------------|-----------|------|------|------|-------------|
| 25 x 3            | Brass     | 68   | 20   | 7    | BTCB-253    |
| 25 x 6            | Brass     | 70   | 20   | 7    | BTCB-313    |
| 31 x 3            | Brass     | 73   | 20   | 8    | BTCB-506    |
| 31 x 6            | Aluminium | 68   | 20   | 7    | BTCA-253    |
| 38 x 3            | Aluminium | 70   | 20   | 7    | BTCA-313    |
| 38 x 6            | Aluminium | 73   | 20   | 8    | BTCA-506    |



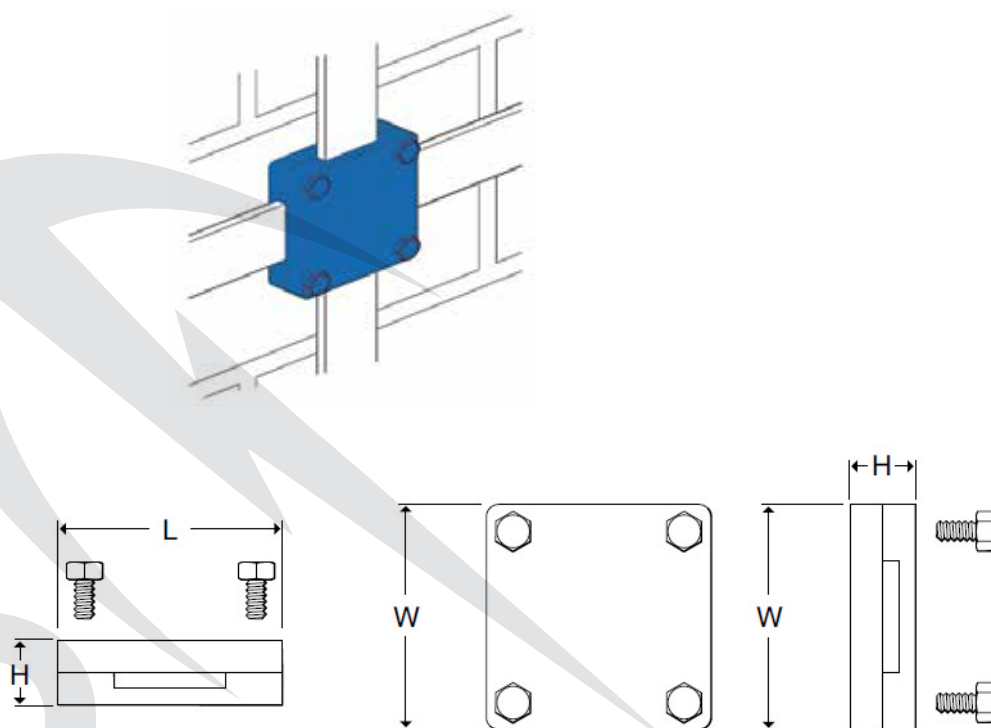
## SQUARE TAPE CLAMPS

Braco square tape clamps are versatile four-way connectors, ideal for creating cross, straight-through, or tee joints in flat tape installations. The base features a countersunk hole in the middle for secure attachment to the building surface, while the lid is affixed using four screws.

Installation is simple: use countersunk wood screws (1" x No. 10) and No. 10 wall plugs for a secure and reliable fit.

| Conductor Size mm | L mm | W mm | H mm | Part Number |
|-------------------|------|------|------|-------------|
| 25 x 3            | 50   | 50   | 13   | BSCG-253    |
| 25 x 6            | 50   | 50   | 20   | BSCG-256    |
| 31 x 3            | 60   | 60   | 14   | BSCG-313    |
| 50 x 6            | 79   | 79   | 22   | BSCG-506    |

**Material:** Gunmetal / Brass



## TAILORED EARTHING & LIGHTNING PROTECTION SOLUTIONS

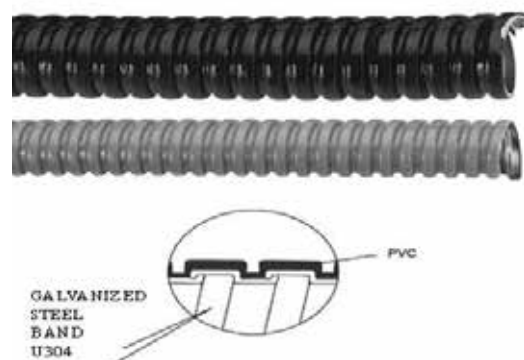
At Braco, we understand that every project has unique requirements when it comes to earthing and lightning protection. That's why we offer bespoke solutions tailored to your specific needs.

Our team of experts is ready to collaborate with you to design and manufacture custom earthing and lightning protection products based on the dimensions and specifications you provide. Whether you need specialized earth rods, grounding systems, lightning protection components, or any other related item, we've got you covered.

With Braco's tailored solutions, you can ensure that your earthing and lightning protection systems are precisely engineered to meet the demands of your project. From design to delivery, we're committed to providing high-quality, reliable solutions that exceed your expectations.

# GI PVC COATED FLEXIBLE CONDUIT

| Detailed Product Description |                                                          |
|------------------------------|----------------------------------------------------------|
| ➤ Product Name               | PVC Coated Flexible Conduit                              |
| ➤ Material                   | Galvanized Steel with PVC Coating                        |
| ➤ Size Range                 | 16 MM to 50 MM                                           |
| ➤ Included Accessories       | Brass Adaptors, Squeeze Straight Connector               |
| ➤ Length                     | Available in 25 Meter rolls or customizable upon request |
| ➤ Color Options              | Gray or Black                                            |



Discover the BRACO Brand PVC-coated Flexible Steel Conduit, engineered for versatile applications and installations in confined spaces requiring exceptional flexibility.

## Features:

- Constructed from high-grade, hot-dipped galvanized low-carbon steel infused with PVC for durability.
- Continuous interlocking metal strip design enhances flexibility and structural integrity.
- Interior surface facilitates easy wire fishing, streamlining installation processes.
- Suitable for 3-hour through-penetration fire systems, ensuring robust fire protection.

| Detailed Product Description |                                                 |
|------------------------------|-------------------------------------------------|
| ➤ Brand Name                 | <b>BRACO</b>                                    |
| ➤ Available Colors           | Gray or Black                                   |
| ➤ Flexibility                | Yes                                             |
| ➤ Length                     | Standard 25 meters or customizable upon request |
| ➤ Material                   | Galvanized Steel, PVC                           |
| ➤ Size Range                 | 16 MM to 50 MM                                  |

## Applications:

The BRACO Brand PVC-coated Flexible Conduit is ideal for a wide range of applications including:

- Mechanical protection of cables and wires in tunnels, hospitals, high-rise office blocks, public buildings, airlines, and underground installations.
- Suitable for tight-spot installations and areas requiring water tightness.
- Features a polyvinyl coating in black color with a spiral corrugated pattern finished surface, ensuring resistance to corrosion.
- Compatible with galvanized steel and helically wound conduit systems.



## BRACO BRAND PVC Coated Flexible Conduit

| Construction    |                  |
|-----------------|------------------|
| ➤ Core Material | Galvanized Steel |
| ➤ Style         | Square Lock      |
| ➤ Jacket        | Vacuum PVC       |

### Features:

- Provides durable protection for cables and wires in various applications
- Square lock style ensures secure installation
- Vacuum PVC jacket enhances flexibility and resilience
- Flexible working temperature range: -10°C to 70°C
- Trust BRACO for reliable and versatile PVC coated flexible conduit solutions.

| Normal Size | TYPE  | Inside Diameter<br>Min. (MM) / Max. (MM) | Outside Diameter<br>Over Jacket<br>Min. (MM) / Max. (MM) | Min Bend<br>Radius | Length of Roll |
|-------------|-------|------------------------------------------|----------------------------------------------------------|--------------------|----------------|
| 16mm        | BC-16 | 12.70 / 12.90                            | 17.00 / 17.20                                            | 65                 | 20 / 30Mtrs.   |
| 20mm        | BC-20 | 16.00 / 16.50                            | 20.00 / 20.50                                            | 75                 | 20 / 25Mtrs.   |
| 25mm        | BC-25 | 20.80 / 21.30                            | 25.00 / 25.50                                            | 100                | 20 / 25Mtrs.   |
| 32mm        | BC-32 | 28.20 / 28.70                            | 32.00 / 32.50                                            | 125                | 15 / 20Mtrs.   |
| 40mm        | BC-40 | 32.70 / 33.20                            | 38.00 / 38.50                                            | 150                | 15 / 20Mtrs.   |
| 50mm        | BC-50 | 46.00 / 46.50                            | 50.20 / 50.70                                            | 175                | 10Mtrs.        |

| Thickness of galvanized steel strip                                                             | Coating of PVC compound granules                                                              |
|-------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|
| 0.19 mm for 16mm to 32mm<br>(Tolerance -+0.02)<br>0.20 mm for 40mm to<br>50mm(Tolerance -+0.02) | 0.6 mm for 16mm to 32mm<br>(Tolerance -+0.2)<br>0.80 mm for 40mm to 50mm<br>(Tolerance -+0.2) |

### Packing:

| Construction            |                                                      |
|-------------------------|------------------------------------------------------|
| ➤ Export Worthy Packing | Spool and Carton                                     |
| ➤ Printing              | 4 Color                                              |
| ➤ Additional Protection | PVC Stretch Film wrapped around the top of the spool |

Ensure your products arrive safely and professionally presented with our export-worthy packing solution, including spool and carton packaging. The inclusion of 4-color printing adds a touch of branding and clarity to your packaging. Plus, the PVC stretch film provides extra protection, keeping your products secure during transit.

# TAILOR-MADE

## TAILOR-MADE EXCELLENCE: CUSTOM CABLE LUGS, TERMINALS, AND CABLE GLANDS

At Braco, we take pride in our ability to provide tailor-made solutions for cable lugs, terminals, and cable glands. Our commitment to meeting diverse customer requirements is reflected in our bespoke manufacturing capabilities. Whether you have a specific design, drawing, or unique specifications in mind, we have the expertise to bring your vision to life.

### KEY HIGHLIGHTS:

- **Flexibility in Design:** We understand that each project may come with unique challenges and requirements. Our team is adept at customizing cable lugs, terminals, and cable glands to match your specific design or drawing.
- **Precision Engineering:** Leveraging advanced manufacturing processes and a skilled workforce, we ensure that every custom component meets the highest standards of precision and quality.
- **Material Expertise:** Our in-depth knowledge of materials allows us to recommend and create tailor-made solutions that align with your project's needs.
- **Collaborative Approach:** We believe in collaboration. Our team works closely with customers, considering their input and feedback throughout the customization process to guarantee satisfaction.
- **Quality Assurance:** Even with customization, quality remains paramount. Each tailor-made component undergoes rigorous quality checks to ensure it meets industry standards and your specific requirements.

### Why Choose Braco for Custom Cable Lugs, Terminals, and Cable Glands?

- **Experience:** With years of experience, we bring a wealth of knowledge to every customization project.
- **Innovation:** Our commitment to innovation enables us to explore new solutions and techniques to meet evolving industry demands.
- **Timely Delivery:** We understand the importance of timelines. Count on us for prompt delivery without compromising on quality.

For projects demanding unique solutions, turn to Braco. Our custom cable lugs, terminals, and cable glands are a testament to our dedication to meeting the diverse needs of our valued customers. Let's collaborate to create components that precisely match your requirements.

At Braco, we take great care in manufacturing products that adhere to the highest standards of quality and design. While we strive to maintain consistency, please be aware that deviations may occur without prior notice.

Rest assured, these adjustments are made with the aim of enhancing functionality and meeting evolving market needs.

**Thank you for your continued Support and Trust in Braco.**